

Singer 69-5  
Singer 69-6  
Singer 69-7  
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Singer 69-9  
Singer 69-10  
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Singer 69-19  
Singer 69-22

Form 18202—Revised  
November, 1931  
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**LIST**  
OF  
**PARTS**



**MACHINES**  
**Nos. 69-5 to 69-19**  
**and 69-22**

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**THE SINGER MANUFACTURING COMPANY**

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## INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the part **NUMBER** in the **FIRST** column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed
- B—Polished, Nickel Plated and Buffed
- C—Hardened Only
- D—Polished Only
- E—Soft, Not Polished
- F—Hardened and Polished
- H—Blued
- J—Nickel Plated Only
- K—Hardened and Nickel Plated
- L—Brass Plated
- M—Oxidized
- N—Japanned, Dull
- P—Japanned, Bright
- R—Merlized
- T—Copper Plated
- T. A.—Hardened, Polished, Copper and Nickel Plated and Buffed
- T. B.—Copper and Nickel Plated and Polished
- T. J.—Copper and Nickel Plated Only
- T. K.—Hardened, Copper and Nickel Plated
- T. M.—Copper Plated and Oxidized
- T. L.—Copper and Brass Plated
- U—Zinc Plated
- V—Silver Plated
- W—Polished and Nickel Plated
- Z—Chromium Plated
- Z. B.—Polished, Nickel Plated, Buffed and Chromium Plated
- Z. J.—Nickel and Chromium Plated

These letters **MUST BE USED** when they appear in the list; and **AFTER** the number **as** in the list.

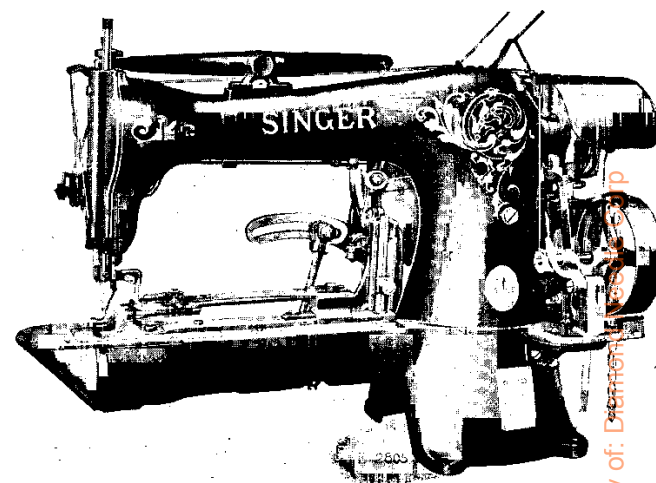
In this series:

- 1 to 1500 and 50001 to 51500 are Screw Numbers
- 1501 to 1800 and 51501 to 51800 are Nut Numbers
- 1801 to 2000 and 51801 to 52000 are Roller Numbers
- 2001 to 50000 and 52001 and upward are numbers of Machine Parts

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (\*) are furnished only when repairs are made at factory.

## LIST OF PARTS COMPLETE FOR



### MACHINE No. 69-5

**FOR SEWING FLAT BUTTONS UPON KNEE TROUSERS, COAT SLEEVES AND OTHER GARMENTS. MAKES CROSSED STITCHES IN FOUR HOLE BUTTONS AND CAN BE ADJUSTED FOR TWO HOLE AND BAR BUTTONS. MAKES EIGHTEEN CROSS AND THREE TYING STITCHES.**

| NO.    | PLATE | NAME  |
|--------|-------|---|
| *55405 | —     | Arm with 4449, 17844 and two 164E.....            |
| 4389   | 5042  | " Dowel Pin.....                                  |
| 4448   | 3722  | " Oil Tube, for intermediate bearing...           |
| 880E   | 3724  | " Screw.....                                      |
| 17702  | 5000  | " Shaft.....                                      |
| 17703  | 5001  | " " Bushing (back).....                           |
| 50333C | 5042  | " " " Adjusting Screw.....                        |
| 1520E  | 3724  | Arm Shaft Bushing (back) Adjusting Screw Nut..... |
| *4449  | —     | Arm Shaft Bushing (front).....                    |
| 124674 | 8583  | " Side Cover.....                                 |
| 190r   | 3710  | " " " Screw.....                                  |

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| NO.    | PLATE | NAME   |
|--------|-------|--|
| 18498  | 5044  | Belt Cover.....  |
| 39290  | 5001  | " " Bracket with 184E and 17741.   |
| 184E   | 5021  | " " " Screw Stud.....  |
| 17741  | 5008  | " " " Stud.....  |
| 217J   | 3731  | " " " Screw.....   |
| 39222  | 5001  | " Shifter.....   |
| 63976  | 8582  | " " Clamp.....   |
| 1255D  | 5021  | " " " Screw.....   |
| 17706  | 3704  | Button Clamp (left) with 17723, for 17898                                  |
| 17707  | 3704  | " " (right) with 17723, for 17898  |
| 17899  | 3708  | " " (left) with 17723, for 17904   |
| 17900  | 3708  | " " (right) with 17723, for 17904  |
| 39238  | 3747  | " " (left) with 9311 and 17723,<br>for 63928.....                          |
| 39239  | 3747  | Button Clamp (right) with 9311 and 17723,<br>for 63928.....                |
| 17901  | 3704  | Button Clamp Arm with 17711, 17714,<br>and 23227, for 17898 and 17904..... |
| 63927  | 7205  | Button Clamp Arm with 17714 and<br>63788, for 63928.....                   |
| 17710  | 3704  | Button Clamp Arm Hinge Plate.....  |
| 1176J  | 3704  | " " " " " Screw...   |
| 17711  | 3704  | " " " " " Hook for 17901.....  |
| 63788  | 7205  | " " " " " 63927.....   |
| 1175J  | 3704  | " " " " " Hinge Screw.....   |
| 17708  | 3710  | " " " " " Lifter with 17866.....   |
| 190J   | 3710  | " " " " " Screw.....   |
| 17712  | 3710  | " " " " " Pressure Spring for 17898<br>and 17904.....                      |
| 39241  | 3748  | Button Clamp Pressure Spring for 63928...                                  |
| 17713  | 3710  | " " " " " Bracket....  |
| 1177D  | 3710  | " " " " " " Screw  |
| 17714  | 3704  | " " " " " Guide Block  |
| 1178J  | 3710  | " " " " " " Screw.....   |
| 17716  | 3705  | " " " " " Spreader for 17898 and<br>17904.....                             |
| 39242  | 3748  | Button Clamp Spreader for 63928.....                                       |
| 17717  | 3705  | " " " " " Lever.....   |
| 50237K | 3705  | " " " " " " Hinge Screw  |
| 1180J  | 3705  | " " " " " " Locking<br>Thumb Screw.....                                    |
| 17718  | 3705  | Button Clamp Spreader Lever Locking<br>Thumb Screw Washer.....             |
| 1182J  | 3705  | Button Clamp Spreader Screw.....   |
| 17719  | 3705  | " " " " " Spring.....  |
| 1181J  | 3705  | " " " " " " Screw.....   |
| 17720  | 3705  | " " " " " Steady Pin.....  |

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 17721 | 3705  | Button Clamp Spring, for flat buttons, for<br>17898.....   |
| 17938 | 3705  | Button Clamp Spring, for stud back<br>buttons, for 17898.....  |
| 17902 | 3708  | Button Clamp Spring, for flat buttons,<br>for 17904.....   |
| 17939 | 3708  | Button Clamp Spring, for stud back<br>buttons, for 17904.....  |
| 39244 | 3747  | Button Clamp Spring (left) for flat<br>buttons, for 63928.....   |
| 39245 | 3747  | Button Clamp Spring (right) for flat<br>buttons, for 63928.....  |
| 39246 | 3748  | Button Clamp Spring (left) for stud back<br>buttons, for 63928.....  |
| 39247 | 3748  | Button Clamp Spring (right) for stud back<br>buttons, for 63928.....   |
| 39340 | 5027  | Button Clamp Spring for 39341.....   |
| 39341 | —     | " " " " 39340 with 39342<br>for flat or stud back buttons, for 17904..   |
| 39342 | 5027  | Button Clamp Spring Plate.....   |
| 236J  | 3705  | " " " " " Screw for 17898 and<br>17904.....  |
| 229J  | 5017  | Button Clamp Spring Screw for 63928....  |
| 23227 | 3705  | " " " " " Steady Pin for 17901   |
| 9311  | 3747  | " " " " " " " 39238<br>and 39239.....  |
| 17722 | 3705  | Button Clamp Stop with two 17720, for<br>17898.....  |
| 17903 | 3708  | Button Clamp Stop with two 17720, for<br>17904.....  |
| 39248 | 3748  | Button Clamp Stop with two 17720, for<br>63928.....  |
| 1183J | 3705  | Button Clamp Stop Screw.....   |
| 17723 | 3704  | " " " " " Stud.....  |
| 17898 | 3703  | Button Clamp (universal) complete, for<br>14 to 36 line buttons, Nos. 236J, 1180J,<br>1181J, 1182J, 1183J, 17706, 17707, 17716<br>to 17719, 17721 or 17938, 17722, 17901,<br>50237K and two 1175J..... |
| 17904 | —     | Button Clamp (universal) complete, for<br>26 to 46 line buttons, Nos. 236J, 1180J,<br>1181J, 1182J, 1183J, 17716 to 17719,<br>17899 to 17901, 17902 or 17939, 17903,<br>50237K and two 1175J.....      |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 63928  | —     | Button Clamp (universal) complete, for 10 to 50 line thin buttons, Nos. 1180j, 1181j, 1182j, 1183j, 17717 to 17719, 39238, 39239, 39242, 39244 or 39246, 39245 or 39247, 39248, 50237k, 63927 and two each 229j and 1175j..... |
| 4292   | 5002  | Crank Connecting Rod.....  |
| 375c   | 3724  | “ “ “ Hinge Screw.....   |
| 1518E  | 3718  | “ “ “ “ Nut.....   |
| *55407 | —     | Cylinder.....  |
| 18388  | 5008  | “ Block.....   |
| 1300D  | 3748  | “ “ Screw.....   |
| 18427  | 5001  | “ End Cover with 18428, 18444 and three 4604.....  |
| 18428  | 5008  | Cylinder End Cover Bracket.....  |
| 18444  | 5008  | “ “ “ “ Hinge Pin.....   |
| 4604   | 5008  | “ “ “ “ Rivet.....   |
| 18379  | 5008  | “ “ “ Spring.....  |
| 217E   | 3731  | “ “ “ “ Screw.....   |
| 17724  | 5001  | Face Plate.....  |
| *63736 | —     | “ “ 17724 with 2105.....   |
| 17725  | —     | Face Plate complete, Nos. 448c, 600c, 1560c, 2103, 2107, 2124, 2127, 63736 and two each 233j and 2102.....   |
| 164j   | 3724  | Face Plate Screw.....  |
| 2107   | 3722  | “ “ Thread Guard.....  |
| 233j   | 3722  | “ “ “ “ Screw.....   |
| 55376  | 8585  | Feed Across Connection with 21358, 55377 and four 1057E.....   |
| 55378  | —     | Feed Across Connection 55376 with 50598c and 55381.....  |
| *21358 | —     | Feed Across Connection Cap (lower).....  |
| 1057E  | 8584  | “ “ “ “ “ Screw.....   |
| *55377 | —     | “ “ “ “ “ (upper).....   |
| 1057E  | 8584  | “ “ “ “ “ Screw.....   |
| 18356  | 5006  | “ “ Regulator with 1952.....   |
| 50598c | 8584  | “ “ “ “ Ball Screw Stud....  |
| 1676c  | 5008  | “ “ “ “ “ “ Nut.....   |
| 17738  | 5008  | “ “ “ “ “ “ “ “ Washer.....  |
| 18357  | 5008  | Feed Across Regulator Hinge Stud.....  |
| 690D   | 3748  | “ “ “ “ “ “ Clamp-<br>ing Screw.....   |
| 1952   | 5008  | Feed Across Regulator Roller and Stud....  |
| 18358  | 5002  | “ “ Shaft.....   |
| 18359  | 5008  | “ “ “ “ Collar with two 200r..   |
| 200F   | 5008  | “ “ “ “ Set Screw.....   |

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 18360  | 5008  | Feed Across Shaft Crank (back) with 160E and 200c.....  |
| 55381  | 8584  | Feed Across Shaft Crank (back) Ball Stud  |
| 200c   | 5008  | “ “ “ “ “ “ “ “<br>Set Screw.....   |
| 160E   | 5008  | Feed Across Shaft Crank (back) Clamping<br>Screw.....   |
| 18362  | 5007  | Feed Across Shaft Crank (front) with 160E and 18363.....  |
| 160E   | 5008  | Feed Across Shaft Crank (front) Clamp-<br>ing Screw.....  |
| 18363  | 5007  | Feed Across Shaft Crank (front) Stud....  |
| 18364  | 5007  | “ “ “ “ “ “ Slide<br>Block.....   |
| 18395  | 5004  | Feed Cam with two each 1192c, 17874 and four 190j.....  |
| 18415  | 5007  | Feed Cam Driving Worm with 1441c and 1442c.....   |
| 1442c  | 5021  | Feed Cam Driving Worm Position Screw.   |
| 1441c  | 5021  | “ “ “ “ Set Screw.....  |
| 17797  | 5004  | “ “ “ “ Wheel with 453c   |
| 3012   | 3722  | “ “ “ “ “ Pin.....  |
| 453c   | 5007  | “ “ “ “ “ Set Screw   |
| 18384  | 5007  | “ “ Pin.....  |
| 1192c  | 3724  | “ “ Set Screw.....  |
| 62155  | 8585  | “ “ Shaft.....  |
| 1653c  | 3724  | “ “ “ Nut.....  |
| 17800  | 5013  | “ Plate (thin) for flat buttons.....  |
| 17923  | 5013  | “ “ (thick) for round bottom but-<br>tons.....  |
| *18445 | 5002  | Feed Plate Carrier Bar.....   |
| 18365  | —     | “ “ “ “ 18445 with 934j,<br>1195E, 1221c, 17743, 18366, 18390, two<br>55300 and four 17806..... |
| 18366  | 5007  | Feed Plate Carrier Bar Block.....   |
| 18367  | 5007  | “ “ “ “ “ Cover.....  |
| 1221c  | 5007  | “ “ “ “ “ Screw.....  |
| 55300  | 5042  | “ “ “ “ “ Steady Pin.   |
| 17805  | 5007  | “ “ “ “ “ Pivot Block.....  |
| 1194D  | 5007  | “ “ “ “ “ Screw   |
| 18390  | 5007  | “ “ “ “ “ Plate.....  |
| 934j   | 5007  | “ “ “ “ “ Screw.....  |
| 1654c  | 5013  | “ “ Nut.....  |
| 17806  | 5013  | “ “ Position Stud.....  |
| 1195E  | 5013  | “ “ Screw Stud.....   |
| 17742  | 5006  | “ Regulator with 1953.....  |

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 18369  | 5006  | Feed Regulator Bracket with 690D, 1773Z and two 160D..... |
| *1773Z | —     | Feed Regulator Bracket Cap.....                           |
| 160D   | 5008  | " " " " Screw.....  |
| 8589   | 3722  | " " " " Dowel Pin.....                                    |
| 1177E  | 3710  | " " " " Screw.....  |
| 17744  | 5009  | " " Hinge Stud.....                                       |
| 17743  | 5009  | " " Post.....   |
| 1953   | 5021  | " " Roller and Screw Stud with 1655c and 14017.....       |
| 1655c  | 5021  | Feed Regulator Roller and Screw Stud Nut.....             |
| 14017  | 5015  | Feed Regulator Roller and Screw Stud Nut Washer.....      |
| 1190c  | 5009  | Feed Regulator Stop Screw.....                            |
| 17745  | 5009  | " " Swivel.....   |
| 1191D  | 5009  | " " Thumb Screw.....                                      |
| 55319  | 8582  | Knife (needle thread) for 55323.....                      |
| 55320  | 8582  | " (shuttle thread) for 55323.....                         |
| 55321  | 8582  | " (stationary) for 55329.....                             |
| *55322 | —     | " " Bracket.....  |
| 42639  | 8584  | " " " " Pin.....  |
| 50117J | 8584  | " " " " Screw.....  |
| 18370  | 5000  | " Bar with 18373 and two 17822.....                       |
| 18371  | 5015  | " " " " Cap.....  |
| 217J   | 3731  | " " " " Screw.....  |
| 18372  | 5016  | " " Connection with 17917.....                            |
| 190J   | 3710  | " " " " Screw.....  |
| 7071   | 5008  | " " " " Washer.....                                       |
| 17915  | 5016  | " " " " Slide Block.....                                  |
| 17917  | —     | " " " " " " 17915 with 17916.....                         |
| 17916  | 5016  | Knife Bar Connection Slide Block Stud...                  |
| 39297  | 5016  | " " Driving Lever with 190J, 1420E, 17919 and 39298.....  |
| 1382F  | 5016  | Knife Bar Driving Lever Hinge Screw....                   |
| 1681c  | 5016  | " " " " " " " Nut   |
| 39298  | 5016  | " " " " " " Lock Stud.....                                |
| 17919  | 5016  | " " " " " " Spring  |
| 190J   | 3710  | " " " " " " " " Screw.....                                |
| 1420E  | 5016  | Knife Bar Driving Lever Lock Stud Stop Screw.....         |
| 18373  | 5015  | Knife Bar Rack.....                                       |
| 17822  | 5015  | " " " " Rivet.....  |
| 39235  | 5006  | " Cam Lever Body.....                                     |
| 39409  | —     | " " " " " " 39235 with 39460                              |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 39329  | 5029  | Knife Cam Lever complete, Nos. 19793 and 39409.....                    |
| 18470  | 5028  | Knife Cam Lever Bracket with 1177D....                                 |
| 8589   | 3722  | " " " " Dowel Pin.....   |
| 670E   | 5021  | " " " " Screw.....   |
| 50029c | 3759  | " " " " Hinge Screw.....   |
| 18471  | 3759  | " " " " " " Bushing....  |
| *18472 | —     | " " " " " " " " 18471 with 50029c.....                                 |
| 1177D  | 3710  | Knife Cam Lever Hinge Screw Bushing Clamping Screw.....                |
| 1980   | 3759  | Knife Cam Lever Roller and Screw Stud with 1654c.....                  |
| 1654c  | 5013  | Knife Cam Lever Roller and Screw Stud Nut.....                         |
| 39330  | 3759  | Knife Cam Lever Slide with 1980.....                                   |
| 39460  | —     | " " " " " " 39330 with 1255D and 39331.....                            |
| 1255D  | 5021  | Knife Cam Lever Slide Screw.....                                       |
| 39331  | 3759  | " " " " " " Washer....   |
| 19793  | 5015  | " " " " " " Steady Pin.....  |
| 17825  | 5015  | " Holder with 17826, 17830 and two 7298.....                           |
| 55323  | —     | Knife Holder 17825 with 1198c, 17829, 55319 and 55320.....             |
| 17826  | 5015  | Knife Holder Pinion.....   |
| 7298   | 5015  | " " " " Dowel Pin.....   |
| 17827  | 5015  | " " " " Stud.....  |
| 17828  | 5015  | " " " " " " Bracket with 17827.....                                    |
| 50018F | 5021  | Knife Holder Pinion Stud Bracket Screw                                 |
| 1698c  | 5021  | " " " " " " " " Nut.....   |
| 1198c  | 5015  | Knife Screw.....   |
| 17829  | 5015  | " Thread Holder.....   |
| 17830  | 5015  | " " " " Position Pin.....  |
| 17831  | 5002  | Needle Bar with 237F.....  |
| *39203 | 3718  | " " Connecting Link.....   |
| 377c   | 3718  | " " " " " " Hinge Screw  |
| 1518E  | 3718  | " " " " " " " " Nut.....   |
| 21629  | 3718  | Needle Bar Connecting Stud with 155c...                                |
| 155c   | 3718  | " " " " " " Set Screw...   |
| 39350  | 5029  | " " Thread Nipper Driving Lever (adjustable) with 39351 and two 335... |
| 39351  | 3759  | Needle Bar Thread Nipper Driving Lever Extension.....                  |

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 335j  | 3759  | Needle Bar Thread Nipper Driving Lever Extension Screw.....              |
| 1196c | 3721  | Needle Bar Thread Nipper Driving Lever Hinge Screw.....                  |
| 39352 | 5029  | Needle Bar Thread Nipper Driving Lever Spring.....                       |
| 17834 | 3718  | Needle Bar Thread Nipper Lever with 17835.....                           |
| 17835 | 3718  | Needle Bar Thread Nipper Lever Bushing                                   |
| 1200d | 3718  | " " " " " Hinge Screw.....   |
| 39276 | 5009  | Needle Bar Thread Nipper Lever Spring                                    |
| 1329j | 5009  | " " " " " " Screw.....   |
| 17837 | 5019  | Needle Bar Thread Nipper Rod.....  |
| 17838 | 3718  | " " " " " Adjusting Stud.....  |
| 1651E | 5021  | Needle Bar Thread Nipper Rod Adjusting Stud Lock Nut.....                |
| 17839 | 3718  | Needle Bar Thread Nipper Rod Arm with 196F.....                          |
| 196F  | 3718  | Needle Bar Thread Nipper Rod Arm Set Screw.....                          |
| 17840 | 5001  | Needle Bar Thread Nipper Rod Support                                     |
| 190j  | 3710  | " " " " " " Screw.....   |
| 237F  | 3724  | Needle Set Screw.....  |
| *6022 | 5001  | Oscillating Rock Shaft with 4784.....                                    |
| 55278 | —     | Oscillating Rock Shaft complete, Nos. 1513j, 6022 and 6489.....          |
| 6489  | 5001  | Oscillating Rock Shaft Hinge Pin.....                                    |
| 1513j | 3724  | " " " " " Nut.....   |
| 4784  | 5009  | " " " Oil Pad.....   |
| 18385 | 5002  | " Shaft.....   |
| 18386 | —     | " Crank.....   |
| 18387 | 5017  | Oscillating Shaft Crank complete, Nos. 237F, 1519E, 15171 and 18386..... |
| 2049  | 5017  | Oscillating Shaft Crank Pin.....   |
| 237F  | 5017  | " " " Set Screw.....   |
| 15170 | 5017  | " " " Slide Block.....   |
| 226E  | 8584  | " " " " " Cap Screw.....   |
| 12424 | 5017  | Oscillating Shaft Crank Slide Block Cap Screw Washer.....                |
| 1035c | 5017  | Oscillating Shaft Crank Slide Block Screw Stud.....                      |

| NO.   | PLATE | NAME  |
|-------|-------|---|
| 1519E | 5017  | Oscillating Shaft Crank Slide Block Screw Stud Nut.....                                       |
| 15171 | 5017  | Oscillating Shaft Crank Slide Block complete, Nos. 226E, 1035c, 12424 and 15170.....          |
| 2058  | 5002  | Presser Bar.....  |
| 17841 | 3718  | " " Collar with two 196F.....   |
| 196F  | 3718  | " " " Set Screw.....  |
| 17842 | 3718  | " " Guide Bracket with 453c.....  |
| 453c  | 5007  | " " " Set Screw.....  |
| 17843 | 5006  | " " Lifting Lever.....  |
| 17844 | 5006  | " " " Bracket.....  |
| 164E  | 3724  | " " " " " Screw..   |
| 1201c | 5021  | " " " " " Hinge Screw...  |
| 17845 | 5019  | " " " " " Rod.....  |
| 17846 | —     | " " " " " Chain....   |
| 32675 | 8582  | " " Spring.....   |
| 63975 | 8583  | Pulley (loose) 2 3/4 in. diam.....  |
| 17848 | 5003  | " " Bushing.....  |
| 2269  | 3722  | " " " Position Pin.....   |
| 1202R | 3724  | " " Cap Screw.....  |
| 17942 | 5003  | " (tight) 2 1/8 in. diam., with 2269...   |
| 2022  | 3722  | " Pin.....  |
| 17955 | —     | Pulleys complete, Nos. 1202R, 1206c, 17848, 17854, 17942 and 63975.....                       |
| 2996  | 5017  | Shuttle Bobbin.....   |
| 62739 | 8584  | " " Case.....   |
| 15140 | 5017  | " " " Latch.....  |
| 2973  | 5017  | " " " Lever.....  |
| 2974  | 5017  | " " " " " Fulcrum Pin.....  |
| 2975  | 5017  | Shuttle Bobbin Case Latch Spring.....   |
| 592E  | 5017  | " " " Stop Screw...   |
| 15141 | —     | Shuttle Bobbin Case Hinge, Nos. 2973, 2974 and 15140.....                                     |
| 15027 | 5017  | Shuttle Bobbin Case Position Finger....   |
| 2523  | 5017  | " " " Rivet.....  |
| 15277 | 5017  | Shuttle Bobbin Case complete, Nos. 591E, 592E, 2523, 2975, 15027, 15141, 15278 and 62739..... |
| 21562 | 5017  | Shuttle Body.....   |
| 591F  | 5017  | " Tension Regulating Screw.....   |
| 15278 | 5017  | " Spring.....   |
| 21561 | 5017  | Shuttle, 1 1/4 in. diam., Nos. 2996, 15277 and 21562.....                                     |
| *2542 | —     | Shuttle Driver.....   |
| 2441  | 5017  | " " 2542 with two 462c.....   |



| NO.    | PLATE | NAME   |
|--------|-------|--|
| 2049   | 5017  | Shuttle Driver Pin.....  |
| 462c   | 5017  | " " Set Screw.....   |
| 18411  | —     | " Race Body.....   |
| 21623  | 5018  | " " Cap.....   |
| 662d   | 5018  | " " " Screw.....   |
| 2523   | 5018  | " " " Steady Pin.....  |
| 18429  | 5018  | " " Ring.....  |
| 18413  | 5018  | " " Spring.....  |
| 1289d  | 5018  | " " " " Screw.....   |
| 18430  | 5018  | Shuttle Race (flexible) complete, Nos.<br>662d, 2523, 18411, 18429, 21623 and<br>two each 1289d and 18413.....   |
| 171d   | 5018  | Shuttle Race Screw.....  |
| 17853  | 5003  | Starting Lever.....  |
| 1262c  | 5021  | " " Hinge Screw.....   |
| 1662c  | 5021  | " " " Nut.....   |
| 17886  | 5019  | " " Pitman.....  |
| 17854  | 3721  | Stop Cam.....  |
| 17855  | 3721  | " " Interlocking Rod.....  |
| 55388  | 8585  | " " " " Case.....  |
| 55389  | —     | " " " " " 5 5 3 8 8<br>with 18443 and two 193j.....  |
| 55418  | —     | Stop Cam Interlocking Rod Case 55389<br>with 63976 and two 1255d.....  |
| *55285 | —     | Stop Cam Interlocking Rod Case 55418<br>with 1318d, 17855, 17863, 17864 and<br>39222.....  |
| 39346  | 5028  | Stop Cam Interlocking Rod Case Bracket   |
| 55304  | —     | Stop Cam Interlocking Rod Case Bracket<br>complete, Nos. 1182e, 1196c, 1204e,<br>1254c, 1262c, 1508e, 1662c, 17853, 17859<br>17861, 17862, 17872, 17873, 39346,<br>55285 and two 898d..... |
| 18493  | —     | Stop Cam Interlocking Rod Case Bracket<br>55304 with 39343, 39344 and two 1186d  |
| 16532  | 3722  | Stop Cam Interlocking Rod Case Bracket<br>Dowel Pin.....   |
| 1343e  | 5021  | Stop Cam Interlocking Rod Case Bracket<br>Screw.....   |
| 1204e  | 3721  | Stop Cam Interlocking Rod Case Hinge<br>Screw.....   |
| 17859  | 5003  | Stop Cam Interlocking Rod Case Socket<br>Joint.....  |
| 898d   | 3721  | Stop Cam Interlocking Rod Case Socket<br>Joint Cap Screw.....  |
| 39343  | 5028  | Stop Cam Interlocking Rod Case Spring<br>(flat).....   |

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 50682c | 8584  | Stop Cam Interlocking Rod Case Spring<br>Adjusting Screw.....               |
| 1520e  | 3759  | Stop Cam Interlocking Rod Case Spring<br>Adjusting Screw Nut.....           |
| 39344  | 3759  | Stop Cam Interlocking Rod Case Spring<br>Bracket with 1520e and 50682c..... |
| 1186d  | 5021  | Stop Cam Interlocking Rod Case Spring<br>Bracket Screw.....                 |
| 17861  | 3721  | Stop Cam Interlocking Rod Case Stop<br>Stud.....                            |
| 1254c  | 5021  | Stop Cam Interlocking Rod Case Stop<br>Stud Screw Bushing.....              |
| 1508e  | 5021  | Stop Cam Interlocking Rod Case Stop<br>Stud Screw Bushing Lock Nut.....     |
| 17862  | 3721  | Stop Cam Interlocking Rod Case Stop<br>Stud Spring.....                     |
| 18443  | 5015  | Stop Cam Interlocking Rod Case Wearing<br>Block.....                        |
| 193j   | 5015  | Stop Cam Interlocking Rod Case Wearing<br>Block Screw.....                  |
| 17863  | 3721  | Stop Cam Interlocking Rod Spring.....                                       |
| 17864  | 3721  | " " " " Stop.....   |
| 1318d  | 3748  | " " " " " Screw...  |
| 3012   | 3722  | " " Pin.....  |
| 1206c  | 3721  | " " Screw.....  |
| 2102   | 3722  | Tension Disc.....   |
| 1560c  | 3722  | " Regulating Thumb Nut.....   |
| 600c   | 3722  | " Screw Stud.....   |
| 448c   | 3722  | " " Set Screw.....  |
| 2103   | 3722  | " Spring.....   |
| 2105   | 3722  | " Thread Guard.....   |
| *55302 | —     | Thread Take-up Cam.....   |
| 18392  | 5003  | " " " 55302 with 446c....   |
| 3012   | 3722  | " " " Pin.....  |
| 446c   | 3724  | " " " Set Screw.....  |
| *18393 | 5002  | " " Lever with 1822.....  |
| 55283  | —     | " " " 18393 with 79c....  |
| 79c    | 5021  | " " " Hinge Screw.....  |
| 1822   | 5021  | " " " Roller and Stud...  |
| 2124   | 3722  | " " Spring.....   |
| 2127   | 3722  | " " " Regulator Plate   |
| 233j   | 3722  | " " " " " "   |
|        |       | Adjusting Screw.....  |
| 17865  | 3710  | Thread Wiper Body.....  |
| 1207d  | 3710  | " " " Hinge Screw.....  |
| 17866  | 3710  | " " " Hook.....   |
| 17867  | 3710  | " " " Support.....  |

| NO.   | PLATE | NAME  |
|-------|-------|---|
| 641c  | 5021  | Thread Wiper Body Support Set Screw..   |
| 17868 | 3710  | " " " Wire.....   |
| 337j  | 3718  | " " " " Screw.....  |
| 17869 | 3710  | " " " " Washer..  |
| 55324 | 8586  | Throat Plate with 55322 and two 42639..   |
| 55327 | —     | " " 55324 with 55325 and two<br>1208D.....  |
| 55325 | 8586  | Throat Plate Needle Hole Bushing (large<br>needle hole).....                        |
| 1208D | 5020  | Throat Plate Needle Hole Bushing Screw..  |
| 55329 | —     | Throat Plate complete, Nos. 1698c, 17828,<br>50018f, 50117j, 55321, 55323 and 55327 |
| 691f  | 5015  | Throat Plate Screw.....   |
| 17872 | 3721  | Trip Lever.....   |
| 1196c | 3721  | " " Hinge Screw.....  |
| 17873 | 3721  | " " Spring.....   |
| 1182E | 3705  | " " " Screw.....  |
| 17874 | 5009  | Tripping Point.....   |
| 190j  | 3710  | " " " Screw.....  |

### MACHINE No. 69-6

FOR SEWING ON SMALL BUTTONS ONLY. FOR SHIRTS, WAISTS, UNDERWEAR, ETC. MAKES CROSSED STITCHES IN FOUR HOLE BUTTONS AND CAN BE ADJUSTED FOR TWO HOLE AND BAR BUTTONS. MAKES ELEVEN CROSS AND THREE TYING STITCHES.

This Machine is the same as 69-5, with the following exceptions:

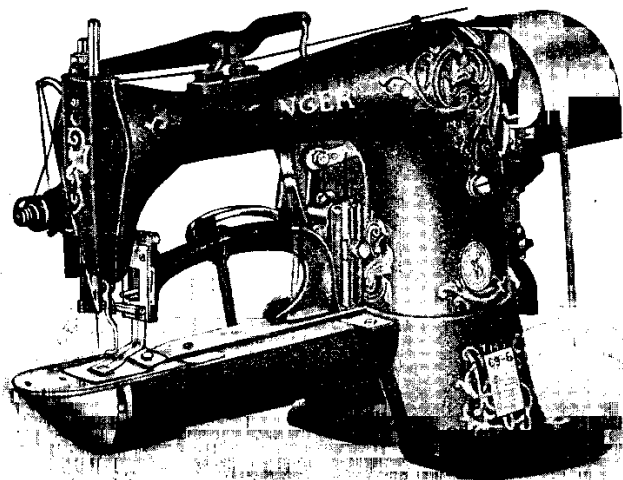
| NO.   | PLATE | NAME   |
|-------|-------|--|
| 18396 | —     | Feed Cam with two 1192c, three 17874 and six 190j, in place of 18395.....                                |
| 55328 | —     | Throat Plate 55324 with 55326 and two 1208D.....   |
| 55326 | 8586  | Throat Plate Needle Hole Bushing (small needle hole).....  |
| 55330 | —     | Throat Plate complete, Nos. 1698c, 17828, 50018f, 50117j, 55321, 55323 and 55328, in place of 55329..... |

### MACHINE No. 69-7

FOR SHOE TACKING. MAKES TWO STAY, NINE LONG, SEVEN CROSS AND THREE TYING STITCHES.

This Machine is the same as 69-5, with the following exceptions:

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 63811  | 7205  | Clamp Arm (lower) with two 17992.....   |
| 17992  | 3740  | " " " Hook.....   |
| 63812  | 7205  | " " (upper).....  |
| 39333  | 3761  | " " Bracket.....  |
| 39336  | 3761  | Clamp Arm Bracket (adjustable) complete, Nos. 129E, 1178D, 1300D, 1654c, 39333 to 39335 and 50048j, in place of 17713.. |
| 129E   | 3761  | Clamp Arm Bracket Adjusting Screw.....  |
| 39334  | 3761  | " " " Hinge Block.....  |
| 1300D  | 3761  | " " " " " Screw, in place of 1177D.....   |
| 50048j | 3761  | Clamp Arm Bracket Hinge Screw (eccentric).....  |
| 1654c  | 3761  | Clamp Arm Bracket Hinge Screw Nut....   |
| 17958  | 3733  | " " Lifter with 17866, in place of 17708.....   |
| 190j   | 3710  | Clamp Arm Lifter Screw.....   |
| 9330   | 3740  | " " Pin.....  |
| 1178D  | 3761  | " " Screw.....  |
| 39335  | 3761  | " " " Plate.....  |
| 18490  | —     | Clamp complete, Nos. 1654c, 9330, 18365, 18367, 39304, 39336, 63811 and 63812, in place of 17898, 17904 and 63928.....  |
| 18397  | —     | Feed Cam with 17874 and two each 190j and 1192c, in place of 18395.....   |
| 39231  | 5005  | Feed Cam Driving Worm with 1441c and 1442c, in place of 18415.....  |
| 17997  | 5004  | Feed Cam Driving Worm Wheel with 453c, in place of 17797.....   |
| 39304  | 5014  | Feed Plate, in place of 17800 and 17923..   |
| 55335  | —     | Throat Plate 55324 with 55334 and two 1208D.....  |
| 55334  | 8586  | Throat Plate Needle Hole Bushing.....   |
| 55336  | —     | Throat Plate complete, Nos. 1698c, 17828, 50018f, 50117j, 55321, 55323 and 55335, in place of 55329.....                |



## MACHINE No. 69-8

FOR BARRING POCKETS ON CLOTHING. MAKES BAR  $\frac{5}{16}$  TO  $\frac{5}{8}$  INCH LONG, CONSISTING OF TWELVE STAYING, TWENTY-SEVEN COVERING AND THREE TYING STITCHES.

This Machine is the same as 69-5, with the following exceptions:

| NO.   | PLATE | NAME  |
|-------|-------|---|
| 17964 | 3733  | Arch Clamp Foot (left) with 17959.....          |
| 17965 | 3733  | " " " (right) with 17959.....                   |
| 17958 | 3733  | " " " Lifter with 17866, in place of 17708..... |
| 190r  | 3710  | Arch Clamp Foot Lifter Screw.....               |
| 17959 | 3731  | " " " Lifting Stud.....                         |
| 17966 | 3733  | " " " Plate.....                                |
| 217j  | 3731  | " " " " Screw.....                              |
| 39302 | 3731  | " " " Spring.....                               |
| 17967 | 3733  | " " " " Connection.....                         |
| 1175d | 3704  | " " " " " Hinge Screw.....                      |
| 217j  | 3731  | Arch Clamp Foot Spring Screw.....               |
| 17968 | 3732  | " " " Frame.....                                |
| 14079 | 3731  | " " " Dowel Pin.....                            |
| 1177d | 3710  | " " " Screw.....                                |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 18449  | —     | Arch Clamp complete, Nos. 1654c, 17964 to 17968, 17970, 18367, 18448, 39302, two each 1175d, 1177d, 14079 and five 217j, in place of 17898, 17904 and 63928  |
| *55406 | —     | Arm with 4449, 17844 and two 164E, in place of 55405.....  |
| 55379  | —     | Feed Across Connection 55376 with 50598c and 55382, in place of 55378.....   |
| 18421  | 5009  | Feed Across Shaft Crank (back) with 160E and 200c, in place of 18360.....  |
| 55382  | 8584  | Feed Across Shaft Crank (back) Ball Stud, in place of 55381.....   |
| 18398  | —     | Feed Cam with 17874 and two each 190r and 1192c, in place of 18395.....  |
| 17970  | 3740  | Feed Plate, in place of 17800 or 17923....   |
| *18447 | 5012  | " " Carrier Bar, in place of 18445.  |
| 18448  | —     | " " " " 18447 with 934j, 1195E, 1221c, 17743, 18366, 18390, two 55300 and four 17806, in place of 18365  |
| 39283  | 5009  | Hand Stop Lever.....   |
| 51251j | 8588  | " " " Hinge Screw.....   |
| 39284  | 5000  | " " " Rod.....   |
| 21678  | 5009  | " " " " Collar with 1019c..  |
| 1019c  | 5009  | " " " " Set Screw...   |
| 39285  | 5009  | " " " " Connection.....  |
| 93F    | 5009  | " " " Connection Screw.....  |
| 39286  | 5009  | " " " Guide Stud (back).....   |
| 39287  | 5009  | " " " " " (front).....   |
| 1565d  | 5009  | " " " Head.....  |
| 24122  | 5009  | " " " Spring.....  |
| 39348  | 5028  | Stop Cam Interlocking Rod Case Bracket   |
| 55305  | —     | Stop Cam Interlocking Rod Case Bracket complete, Nos. 1182E, 1196c, 1204E, 1254c, 1262c, 1508E, 1662c, 17853, 17859, 17861, 17862, 17872, 17873, 39348, 55285 and two 898d, in place of 55304..... |
| 18494  | —     | Stop Cam Interlocking Rod Case Bracket 55305 with 39343, 39344 and two 1186d, in place of 18493.....   |

## MACHINE No. 69-9

FOR BARRING BUTTONHOLES IN FINE WORK AND FOR FASTENING BOWS OR OTHER ORNAMENTS UPON SHOES OR GARMENTS. MAKES BAR  $\frac{1}{8}$  TO  $\frac{1}{4}$  INCH LONG, CONSISTING OF SEVEN STAYING, ELEVEN COVERING AND THREE TYING STITCHES.

This Machine is the same as 69-5, with the following exceptions:

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 18431  | 5011  | Arch Clamp Foot (left) with 17959.....  |
| 18432  | 5011  | " " " (right) with 17959.....   |
| 17958  | 3733  | " " " Lifter with 17866, in place of 17708.....   |
| 190j   | 3710  | Arch Clamp Foot Lifter Screw.....   |
| 17959  | 3731  | " " " Lifting Stud.....   |
| 18433  | 5011  | " " " Plate.....  |
| 217j   | 3731  | " " " Screw.....  |
| 39302  | 3731  | " " " Spring.....   |
| 18434  | 5011  | " " " Connection.....   |
| 1175j  | 3704  | " " " " Hinge Screw.....  |
| 217j   | 3731  | Arch Clamp Foot Spring Screw.....   |
| 18435  | 5010  | " " Frame.....  |
| 14079  | 3731  | " " " Dowel Pin.....  |
| 181d   | 3738  | " " " Screw.....  |
| 18436  | —     | Arch Clamp complete, Nos. 1654c, 18367, 18431 to 18435, 18438, 18459, 39302, two each 181d, 1175j, 14079 and five 217j, in place of 17898, 17904 and 63928..... |
| 55379  | —     | Feed Across Connection 55376 with 50598c and 55382, in place of 55378.....  |
| 18421  | 5009  | Feed Across Shaft Crank (back) with 160e and 200c, in place of 18360.....   |
| 55382  | 8584  | Feed Across Shaft Crank (back) Ball Stud, in place of 55381.....  |
| 18399  | —     | Feed Cam with two each 1192c, 17874 and four 190j, in place of 18395.....   |
| 18459  | 5011  | Feed Plate, in place of 17800 or 17923.....   |
| *18437 | 5012  | " " Carrier Bar, in place of 18445.....   |
| 18438  | —     | " " " " 18437 with 934j, 1195e, 1221c, 17743, 18366, 18390 two 55300 and four 17806, in place of 18365.....   |
| 55328  | —     | Throat Plate 55324 with 55326 and two 1208d.....  |

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 55326 | 8586  | Throat Plate Needle Hole Bushing (small needle hole).....  |
| 55330 | —     | Throat Plate complete, Nos. 1698c, 17828, 50018f, 50117j, 55321, 55323 and 55328, in place of 55329..... |

## MACHINE No. 69-10

FITTED WITH CLAMP. FOR CLOSING BUTTONHOLE BEFORE BARRING.

This Machine is the same as 69-5, with the following exceptions:

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 17976 | 3737  | Clamp Arm (lower) left.....  |
| 17977 | 3737  | " " " right.....   |
| 17978 | 3737  | " " " Bracket.....   |
| 181d  | 3738  | " " " " Screw.....   |
| 7401  | 3738  | " " " " Steady Pin..   |
| 90d   | 3738  | " " " Hinge Screw.....   |
| 17979 | 3738  | " " " (upper) left, with 17986 and 39257.....  |
| 17980 | 3738  | Clamp Arm (upper) right, with 17986 and 39257.....   |
| 17981 | 3737  | Clamp Arm (upper) Bracket.....   |
| 14008 | 3737  | " " " " Hinge Pin...   |
| 90d   | 3738  | " " " Hinge Screw.....   |
| 39257 | 5009  | " " " Hook.....  |
| 17958 | 3733  | " " " Lifter with 17866, in place of 17708.....  |
| 190j  | 3710  | Clamp Arm (upper) Lifter Screw.....  |
| 17982 | 3738  | " Pressure Spring.....   |
| 17713 | 3710  | " " " Bracket.....   |
| 1177d | 3710  | " " " " Screw....  |
| 1178d | 3710  | " " " Screw.....   |
| 17983 | 3737  | " Spreader Lever.....  |
| 957k  | 3738  | " " " Cap Screw.....   |
| 17984 | 3738  | " " " Friction Washer...   |
| 17985 | 3738  | " " " Hinge Stud.....  |
| 17986 | 3738  | " " Stud.....  |
| 18452 | —     | Clamp complete, Nos. 181d, 957k, 1177d, 1178d, 14008, 17713, 17976 to 17984, 17988, 17989, 18367, 18451, two 7401 and four each 90d and 17806, in place of 17898, 17904 and 63928..... |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 18399  | —     | Feed Cam with two each 1192c, 17874 and four 190r, in place of 18395.....                                |
| 17988  | 3737  | Feed Plate (left).....   |
| 17989  | 3737  | " " (right).....   |
| 17806  | 5013  | " " Rivet.....   |
| *18450 | 5012  | " " Carrier Bar, in place of 18445   |
| 18451  | —     | " " " " 18450 with 934r, 1221c, 17743, 17985, 18366, 18390 and two 55300, in place of 18365.....         |
| 55328  | —     | Throat Plate 55324 with 55326 and two 1208d.....   |
| 55326  | 8586  | Throat Plate Needle Hole Bushing (small needle hole).....  |
| 55330  | —     | Throat Plate complete, Nos. 1698c, 17828, 50018f, 50117r, 55321, 55323 and 55328, in place of 55329..... |

## MACHINE No. 69-11

FOR SEWING STRAPS UPON UNDERWEAR AND OTHER GARMENTS. MAKES BAR  $\frac{3}{8}$  TO  $\frac{7}{8}$  INCH LONG, CONSISTING OF THREE STAYING, THIRTY-SIX COVERING AND THREE TYING STITCHES.

This Machine is the same as 69-5, with the following exceptions:

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 17957 | 3731  | Arch Clamp Foot with 17959.....  |
| 39206 | 3731  | " " " Lifter with 17866, in place of 17708.....  |
| 190r  | 3710  | Arch Clamp Foot Lifter Screw.....  |
| 17959 | 3731  | " " " Lifting Stud.....  |
| 17960 | 3731  | " " " Plate.....   |
| 217r  | 3731  | " " " Screw.....   |
| 39303 | 3731  | " " " Spring.....  |
| 217r  | 3731  | " " " Screw (lower)....  |
| 1175d | 3704  | " " " " " (upper)....  |
| 39250 | 5010  | " " " Frame.....   |
| 14079 | 3731  | " " " Dowel Pin.....   |
| 181d  | 3738  | " " " Screw.....   |
| 18453 | —     | Arch Clamp complete, Nos. 1175d, 1654c, 17957, 17960, 17963, 18367, 18438, 39250, 39303, two each 181d, 14079 and five 217r, in place of 17898, 17904 and 63928..... |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 55379  | —     | Feed Across Connection 55376 with 50598c and 55382, in place of 55378.....                               |
| 18421  | 5009  | Feed Across Shaft Crank (back) with 160e and 200c, in place of 18360.....                                |
| 55382  | 8584  | Feed Across Shaft Crank (back) Ball Stud, in place of 55381.....   |
| 18401  | —     | Feed Cam with 17874 and two each 190r and 1192c, in place of 18395.....                                  |
| 17963  | 3731  | Feed Plate, in place of 17800 and 17923..  |
| *18437 | 5012  | " " Carrier Bar, in place of 18445.  |
| 18438  | —     | " " " " 18437 with 934r, 1195e, 1221c, 17743, 18366, 18390, two 55300 and four 17806, in place of 18365  |
| 18426  | 5000  | Knife Bar with 18373 and two 17822, in place of 18370.....   |
| 55332  | —     | Throat Plate 55324 with 55331 and two 1208d.....   |
| 55331  | 8586  | Throat Plate Needle Hole Bushing.....  |
| 55333  | —     | Throat Plate complete, Nos. 1698c, 17828, 50018f, 50117r, 55321, 55323 and 55332, in place of 55329..... |

## MACHINE No. 69-12

FOR SHOE TACKING. MAKES TACK UP TO  $\frac{3}{8}$  IN. LONG, CONSISTING OF TWO STAY, NINE LONG AND SEVEN CROSS STITCHES.

This Machine is the same as 69-5, with the following exceptions:

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 63811  | 7205  | Clamp Arm (lower) with two 17992.....   |
| 17992  | 3740  | " " " Hook.....   |
| 63812  | 7205  | " " (upper).....  |
| 39333  | 3761  | " " Bracket.....  |
| 39336  | 3761  | Clamp Arm Bracket (adjustable) complete, Nos. 129e, 1178d, 1300d, 1654c, 39333 to 39335 and 50048r, in place of 17713.. |
| 129e   | 3761  | Clamp Arm Bracket Adjusting Screw.....  |
| 39334  | 3761  | " " " Hinge Block.....  |
| 1300d  | 3761  | " " " " " Screw, in place of 1177d.....   |
| 50048r | 3761  | Clamp Arm Bracket Hinge Screw (eccentric).....  |
| 1654c  | 3761  | Clamp Arm Bracket Hinge Screw Nut....   |
| 17958  | 3733  | " " Lifter with 17866, in place of 17708.....   |

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 190r  | 3710  | Clamp Arm Lifter Screw.....  |
| 9330  | 3740  | " " Pin.....   |
| 1178d | 3761  | " " Screw.....   |
| 39335 | 3761  | " " " Plate.....   |
| 18490 | —     | Clamp complete, Nos. 1654c, 9330, 18365,<br>18367, 39304, 39336, 63811 and 63812,<br>in place of 17898, 17904 and 63928..... |
| 55380 | —     | Feed Across Connection 55376 with 50598c<br>and 55383, in place of 55378.....  |
| 18421 | 5009  | Feed Across Shaft Crank (back) with 160z<br>and 200c, in place of 18360.....   |
| 55383 | 8584  | Feed Across Shaft Crank (back) Ball Stud,<br>in place of 55381.....  |
| 18402 | —     | Feed Cam with two each 1192c, 17874 and<br>four 190r, in place of 18395.....   |
| 39211 | 5005  | Feed Cam Driving Worm with 1441c and<br>1442c, in place of 18415.....  |
| 39212 | 5002  | Feed Cam Driving Worm Wheel with 453c,<br>in place of 17797.....   |
| 39304 | 5014  | Feed Plate, in place of 17800 and 17923..  |
| 55335 | —     | Throat Plate 55324 with 55334 and two<br>1208d.....  |
| 55334 | 8586  | Throat Plate Needle Hole Bushing.....  |
| 55336 | —     | Throat Plate complete, Nos. 1698c, 17828,<br>50018f, 50117j, 55321, 55323 and 55335,<br>in place of 55329.....               |

## MACHINE No. 69-13

**MAKES ELEVEN CROSS AND THREE FASTENING OR TYING  
STITCHES. FOR TACKING BOWS OR OTHER ORNAMENTS  
TO SHOES.**

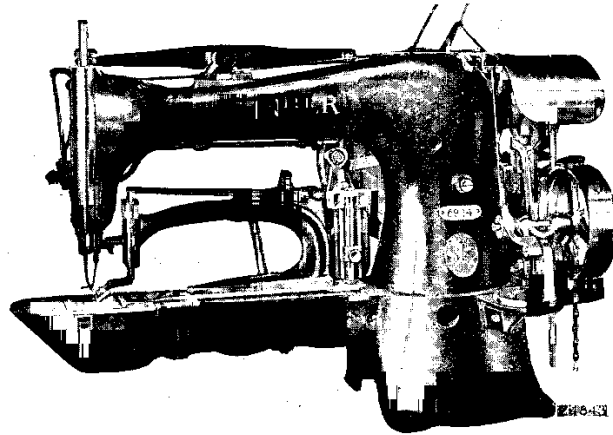
**This Machine is the same as 69-5, with  
the following exceptions:**

| NO.   | PLATE | NAME  |
|-------|-------|---|
| 17999 | 3739  | Clamp Arm with two 39257.....   |
| 39333 | 3761  | " " Bracket.....  |
| 39336 | 3761  | Clamp Arm Bracket (adjustable) com-<br>plete, Nos. 129e, 1178d, 1300d, 1654c,<br>39333 to 39335 and 50048r, in place of<br>17713..... |
| 129e  | 3761  | Clamp Arm Bracket Adjusting Screw.....  |
| 39334 | 3761  | " " " Hinge Block.....  |
| 1300d | 3761  | " " " " " Screw,<br>in place of 1177d.....  |

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 50048r | 3761  | Clamp Arm Bracket Hinge Screw (eccen-<br>tric).....   |
| 1654c  | 3761  | Clamp Arm Bracket Hinge Screw Nut....   |
| 39257  | 5009  | " " Hook.....   |
| 17958  | 3733  | " " Lifter with 17866, in place of<br>17708.....  |
| 190r   | 3710  | Clamp Arm Lifter Screw.....   |
| 1178d  | 3761  | " " Screw.....  |
| 39335  | 3761  | " " " Plate.....  |
| 18491  | —     | Clamp complete, Nos. 1654c, 17999,<br>18365, 18367, 39258 and 39336, in place<br>of 17898, 17904 and 63928..... |
| 18403  | —     | Feed Cam with two 1192c, three 17874<br>and six 190r, in place of 18395.....                                    |
| 39258  | 5014  | Feed Plate (thin) in place of 17800.....  |
| 39362  | —     | " " (thick) in place of 17923.....  |
| 55328  | —     | " " 55324 with 55326 and two<br>1208d.....  |
| 55326  | 8586  | Throat Plate Needle Hole Bushing (small<br>needle hole).....  |
| 55330  | —     | Throat Plate complete, Nos. 1698c, 17828,<br>50018f, 50117j, 55321, 55323 and 55328,<br>in place of 55329.....  |

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"For Singer Machines"  
are not Singer made needles. 2



## MACHINE No. 69-14

FOR TACKING BLUCHER SHOES. MAKES TACK  $\frac{3}{8}$  TO  $\frac{1}{16}$  INCH LONG, CONSISTING OF EIGHTEEN STAYING IN TWO PARALLEL LINES AND THREE TYING STITCHES.

This Machine is the same as 69-5, with the following exceptions:

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 18473 | 5030  | Arch Clamp Foot (left).....                                  |
| 55384 | —     | “ “ “ “ 18473 with 219k<br>and 63731.....                    |
| 18475 | 5030  | Arch Clamp Foot (right).....                                 |
| 55385 | —     | “ “ “ “ 18475 with 219k<br>and 63732.....                    |
| 17958 | 3733  | Arch Clamp Foot Lifter with 17866, in<br>place of 17708..... |
| 190j  | 3710  | Arch Clamp Foot Lifter Screw.....                            |
| 63726 | 8582  | “ “ “ Lifting Stud.....                                      |
| 18477 | 5030  | “ “ “ Plate.....   |
| 190j  | 3710  | “ “ “ Screw.....   |
| 219k  | 5030  | “ “ “ Screw.....   |
| 63731 | —     | “ “ “ Shank (left) with 63726                                |
| 63732 | —     | “ “ “ (right) with 63726                                     |
| 63733 | 8585  | “ “ “ Spring.....  |
| 1229f | 5021  | “ “ “ Adjusting Screw  |
| 1547j | 5021  | “ “ “ “ “  |
|       |       | Lock Nut.....  |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 63734  | 8583  | Arch Clamp Frame.....  |
| 14079  | 3731  | “ “ “ Dowel Pin.....   |
| 181d   | 3738  | “ “ “ Screw.....   |
| 55386  | —     | Arch Clamp complete, Nos. 1654c, 18367,<br>18477, 18484, 18486, 55384, 55385,<br>63734, two each 181d, 1229f, 1547j,<br>14079, 63733 and four 190j, in place of<br>17898, 17904 and 63928..... |
| 18404  | —     | Feed Cam with two each 190j, 1192c and<br>17874, in place of 18395.....  |
| 18484  | 5030  | Feed Plate, in place of 17800 and 17923...   |
| *18485 | 5012  | “ “ Carrier Bar, in place of 18445   |
| 18486  | —     | “ “ “ “ 18485 with 810d,<br>934j, 1195e, 1221c, 18366, 18390, 18488,<br>18489, two 55300 and four 17806, in<br>place of 18365.....   |
| 18487  | 5029  | Feed Regulator with 1953, in place of<br>17742.....  |
| 18488  | 3759  | Feed Regulator Post, in place of 17743...  |
| 18489  | 3759  | “ “ “ Guide.....   |
| 810d   | 3759  | “ “ “ “ Cap Screw...   |
| 55328  | —     | Throat Plate 55324 with 55326 and two<br>1208d.....  |
| 55326  | 8586  | Throat Plate Needle Hole Bushing (small<br>needle hole).....   |
| 55330  | —     | Throat Plate complete, Nos. 1698c, 17828,<br>50018f, 50117j, 55321, 55323 and 55328,<br>in place of 55329.....   |

## MACHINE No. 69-15

FOR STITCHING LARGE BUTTONS UPON COATS, CLOAKS, OVER-COATS, ETC. MAKES CROSSED STITCHES IN FOUR HOLE BUTTONS AND CAN BE ADJUSTED FOR TWO HOLE AND BAR BUTTONS. NEEDLE THROW  $\frac{3}{8}$  TO  $\frac{1}{8}$  INCH. MAKES EIGHTEEN CROSS AND THREE TYING STITCHES.

This Machine is the same as 69-5, with the following exceptions:

| NO.   | PLATE | NAME                                    |
|-------|-------|---|
| 18464 | 3764  | Button Clamp (left) with 9311 and 17723 |
| 18465 | 3764  | “ “ (right) with 9311 and 17723         |
| 18466 | 3764  | “ “ Stop with two 17720.....            |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 63929  | —     | Button Clamp (universal) complete, for 26 to 55 line buttons, Nos. 1180j, 1181j, 1182j, 1183j, 17717 to 17719, 18464 to 18466, 39242, 39244 or 39246, 39245 or 39247, 50237κ, 63927 and two each 229j and 1175j, in place of 17898, 17904 and 63928..... |
| 18405  | —     | Feed Cam with 17874 and two each 190j and 1192c, in place of 18395.....  |
| 39231  | 5005  | Feed Cam Driving Worm with 1441c and 1442c, in place of 18415.....   |
| 17997  | 5004  | Feed Cam Driving Worm Wheel with 453c, in place of 17797.....  |
| 18468  | 3764  | Feed Plate, in place of 17800 and 17923..  |
| 39312  | 5029  | " Regulator with 1953, in place of 17742.....  |
| 18469  | 5029  | Feed Regulator Bracket with 690D, 39310 and two 160D, in place of 18369.....   |
| *39310 | —     | Feed Regulator Bracket Cap, in place of 17732.....   |
| 39313  | 3759  | Feed Regulator Swivel, in place of 17745   |

## MACHINE No. 69-16

FOR TACKING MEN'S AND BOYS' BLUCHER SHOES. MAKES TACK  $\frac{3}{8}$  TO  $\frac{1}{4}$  INCH LONG, CONSISTING OF EIGHTEEN STITCHES IN TWO PARALLEL LINES AND THREE TYING STITCHES. HAS LONG BEAK SHUTTLE.

This Machine is the same as 69-5, with the following exceptions:

| NO.   | PLATE | NAME  |
|-------|-------|---|
| 18473 | 5030  | Arch Clamp Foot (left).....                               |
| 55384 | —     | " " " " 18473 with 219κ and 63731.....                    |
| 18475 | 5030  | Arch Clamp Foot (right).....                              |
| 55385 | —     | " " " " 18475 with 219κ and 63732.....                    |
| 17958 | 3733  | Arch Clamp Foot Lifter with 17866, in place of 17708..... |
| 190j  | 3710  | Arch Clamp Foot Lifter Screw.....                         |
| 63726 | 8582  | " " " " Lifting Stud.....                                 |
| 18477 | 5030  | " " " " Plate.....  |
| 190j  | 3710  | " " " " Screw.....  |
| 219κ  | 5030  | " " " " Screw.....  |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 63731  | —     | Arch Clamp Foot Shank (left) with 63726  |
| 63732  | —     | " " " " (right) with 63726   |
| 63733  | 8585  | " " " " Spring.....  |
| 1229F  | 5021  | " " " " Adjusting Screw  |
| 1547j  | 5021  | " " " " " "  |
|        |       | Lock Nut.....  |
| 63734  | 8583  | Arch Clamp Frame.....  |
| 14079  | 3731  | " " " " Dowel Pin.....   |
| 181j   | 5021  | " " " " Screw.....   |
| 55386  | —     | Arch Clamp complete, Nos. 1654c, 18367, 18477, 18484, 18486, 55384, 55385, 63734, two each 181j, 1229F, 1547j, 14079, 63733 and four 190j, in place of 17898, 17904 and 63928..... |
| *55408 | —     | Cylinder, in place of 55407.....   |
| 18406  | —     | Feed Cam with two each 190j, 1192c and 17874, in place of 18395.....   |
| 18484  | 5030  | Feed Plate, in place of 17800 and 17923..  |
| *18485 | 5012  | " " " " Carrier Bar, in place of 18445   |
| 18486  | —     | " " " " 18485 with 810D, 934j, 1195E, 1221c, 18366, 18390, 18488, 18489, two 55300 and four 17806, in place of 18365.....  |
| 18487  | 5029  | Feed Regulator with 1953, in place of 17742.....   |
| 18488  | 3759  | Feed Regulator Post, in place of 17743...  |
| 18489  | 3759  | " " " " Guide.....   |
| 810D   | 3759  | " " " " Cap Screw...   |
| 55397  | 8582  | Knife (needle thread) in place of 55319...   |
| 55398  | —     | " Holder 17825 with 1198c, 17829, 55320 and 55397, in place of 55323.....  |
| 55399  | —     | Knife (stationary) Bracket, in place of 55322.....   |
| 6023   | 5028  | Oscillating Shaft, in place of 18385.....  |
| 2073   | 3702  | Shuttle Bobbin, in place of 2996.....  |
| 2211   | 3702  | " " " " Retaining Spring.....  |
| 2212   | 3702  | " " " " Rivet...   |
| *39295 | —     | " Body with 398E, 2082, 2084, 2211 and two 2212.....   |
| *2075  | —     | Shuttle Cover.....   |
| *44001 | —     | " " 2075 with 112D, 466H, 2078, 2080, 2086 and 2090.....   |
| 2076   | 3702  | Shuttle Cover Hinge Pin.....   |
| 2078   | 3702  | " Delivery Eye Thread Guard.....   |
| 2080   | 3702  | " " " " Rivet  |
| 2082   | 3702  | " Main Spring.....   |
| 398E   | 3702  | " " " " Screw.....   |



| NO.    | PLATE | NAME   |
|--------|-------|--|
| 2084   | 3702  | Shuttle Main Spring Steady Pin.....  |
| 466H   | 3702  | " Tension Regulating Screw.....  |
| 2086   | 3702  | " " Spring.....  |
| 2090   | 3702  | " " " Plate.....   |
| 112D   | 3702  | " " " Screw.....   |
| 39296  | 3702  | Shuttle complete, Nos. 2073, 2076, 39295<br>and 44001, in place of 21561.....                                  |
| 39487  | 3702  | Shuttle Driver with two 457c, in place of<br>2441.....   |
| 457c   | 3702  | Shuttle Driver Set Screw.....  |
| 55400  | —     | Shuttle Race Body, in place of 18411.....  |
| 55271  | 5032  | " " Ring, in place of 18429.....   |
| 55401  | —     | Shuttle Race complete, Nos. 55271, 55400,<br>and two each 1289D and 18413, in place<br>of 18430.....           |
| 198D   | 5021  | Shuttle Race Screw, in place of 171D.....  |
| *63749 | —     | Thread Take-up Cam, in place of 55302..  |
| 39204  | 5028  | " " " 63749 with 446c, in<br>place of 18392.....   |
| 3072   | 5028  | Thread Take-up Lever with 1819, in place<br>of 18393.....  |
| 56756  | —     | Thread Take-up Lever 3072 with 76c, in<br>place of 55283.....  |
| 76c    | 8584  | Thread Take-up Lever Hinge Screw, in<br>place of 79.....   |
| 1819   | 8584  | Thread Take-up Lever Roller and Stud,<br>in place of 1822.....   |
| 55402  | 8587  | Throat Plate with 55399 and two 42639..  |
| 55403  | —     | " " 55402 with 55325 and two<br>1208D.....   |
| 55325  | 8586  | Throat Plate Needle Hole Bushing (large<br>needle hole).....   |
| 55404  | —     | Throat Plate complete, Nos. 1698c, 17828,<br>50018F, 50117J, 55321, 55398 and 55403,<br>in place of 55329..... |

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Needles in Containers marked "For Singer Machines" are not Singer made needles. 2

## MACHINE No. 69-17

FOR STITCHING TWO OR FOUR HOLE GROOVED BUTTONS ON MEN'S AND BOYS' CLOTHING. MAKES TWO SEPARATE BARS IN FOUR HOLE BUTTONS; NO CROSS STITCHES BETWEEN THE BARS. AFTER THE FIRST BAR IS COMPLETED AND THE THREAD CUT, THE CLAMP AUTOMATICALLY BRINGS THE BUTTON INTO POSITION FOR THE SECOND BAR. MAKES EIGHTEEN STITCHES, INCLUDING THREE TYING STITCHES, TO EACH BAR.

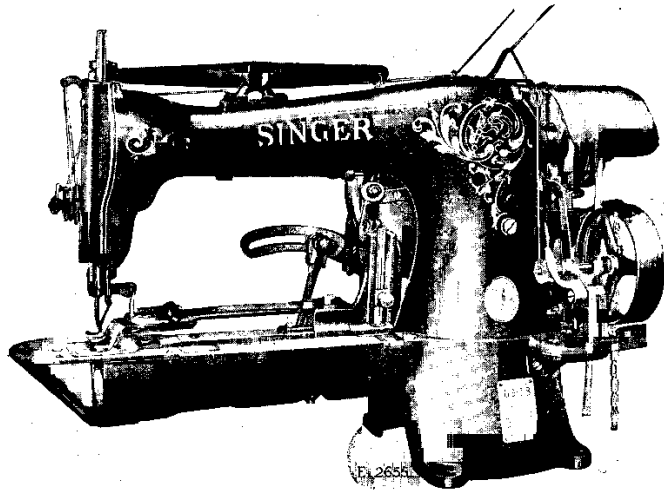
This Machine is the same as 69-5, with the following exceptions:

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 55308 | —     | Feed Cam with two each 1192c, 17874<br>and four 190J, in place of 18395..... |
| 39211 | 5005  | Feed Cam Driving Worm with 1441c<br>and 1442c, in place of 18415.....        |
| 39212 | 5002  | Feed Cam Driving Worm Wheel with<br>453c, in place of 17797.....             |

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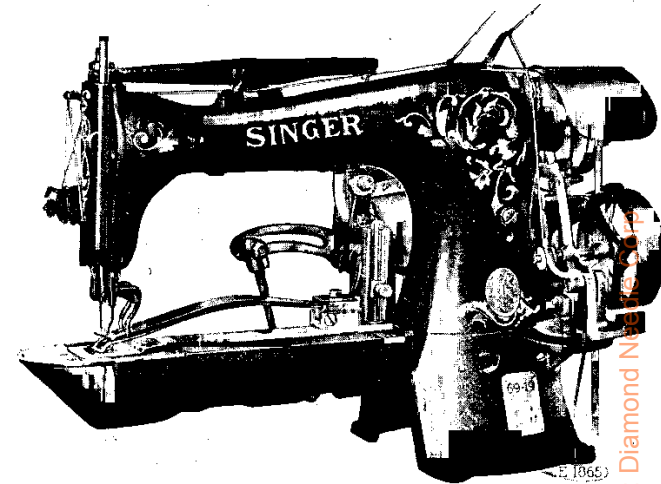
### MACHINE No. 69-18

FOR STITCHING TWO OR FOUR HOLE GROOVED BUTTONS ON MEN'S AND BOYS' CLOTHING. MAKES TWO SEPARATE BARS IN FOUR HOLE BUTTONS; NO CROSS STITCHES BETWEEN THE BARS. AFTER THE FIRST BAR IS COMPLETED AND THE THREAD CUT, THE CLAMP AUTOMATICALLY BRINGS THE BUTTON INTO POSITION FOR THE SECOND BAR. MAKES NINE STITCHES, INCLUDING THREE TYING STITCHES, TO EACH BAR.

This Machine is the same as 69-5, with the following exceptions:

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 55309 | —     | Feed Cam with two 1192c, four each 190j and 17874, in place of 18395.....                                |
| 39211 | 5005  | Feed Cam Driving Worm with 1441c and 1442c, in place of 18415.....                                       |
| 39212 | 5002  | Feed Cam Driving Worm Wheel with 453c, in place of 17797.....  |
| 55328 | —     | Throat Plate 55324 with 55326 and two 1208d.....   |
| 55326 | 8586  | Throat Plate Needle Hole Bushing (small needle hole).....  |
| 55330 | —     | Throat Plate complete, Nos. 1698c, 17828, 50018f, 50117i, 55321, 55323 and 55328, in place of 55329..... |

### LIST OF PARTS COMPLETE FOR



### MACHINE No. 69-19

FOR SHOE TACKING. MAKES TACK UP TO 3/8 INCH LONG, CONSISTING OF TWO STAY, NINE LONG AND SEVEN CROSS STITCHES. HAS LONG BEAK SHUTTLE. OTHERWISE SAME AS NO. 69-12 MACHINE.

| NO.    | PLATE | NAME                                    |
|--------|-------|---|
| *55405 | —     | Arm with 4449, 17844 and two 164e.....  |
| 4389   | 5042  | " Dowel Pin.....                        |
| 4448   | 3722  | " Oil Tube, for intermediate bearing... |
| 880e   | 3724  | " Screw.....                            |
| 17702  | 5000  | " Shaft.....                            |
| 17703  | 5001  | " " Bushing (back).....                 |
| 50333c | 5042  | " " " " Adjusting Screw                 |
| 1520e  | 3724  | " " " " " " " "                         |
|        |       | Nut.....                                |
| *4449  | —     | Arm Shaft Bushing (front).....          |
| 124674 | 8583  | " Side Cover.....                       |
| 190j   | 3710  | " " " Screw.....                        |
| 18498  | 5044  | Belt Cover.....                         |
| 39290  | 5001  | " " Bracket with 184e and 17741.        |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 184E   | 5021  | Belt Cover Bracket Screw Stud.....   |
| 17741  | 5008  | " " " Stud.....  |
| 217J   | 3731  | " " Screw.....   |
| 39222  | 5001  | " Shifter.....   |
| 63976  | 8582  | " " Clamp.....   |
| 1255D  | 5021  | " " " Screw.....   |
| 63811  | 7205  | Clamp Arm (lower) with two 17992.....  |
| 17992  | 3740  | " " " Hook.....  |
| 63812  | 7205  | " " (upper).....   |
| 39333  | 3761  | " " Bracket.....   |
| 39336  | 3761  | Clamp Arm Bracket (adjustable) complete, Nos. 129E, 1178D, 1300D, 1654C, 39333 to 39335 and 50048J.....    |
| 129E   | 3761  | Clamp Arm Bracket Adjusting Screw....  |
| 39334  | 3761  | " " " Hinge Block.....   |
| 1300D  | 3761  | " " " " Screw..  |
| 50048J | 3761  | " " " " Screw (eccentric).....   |
| 1654C  | 3761  | Clamp Arm Bracket Hinge Screw Nut....  |
| 17958  | 3733  | " " Lifter with 17866.....   |
| 190J   | 3710  | " " " Screw.....   |
| 9330   | 3740  | " " Pin.....   |
| 1178D  | 3761  | " " Screw.....   |
| 39335  | 3761  | " " " Plate.....   |
| 18490  | —     | Clamp complete, Nos. 1654C, 9330, 18365, 18367, 39304, 39336, 63811 and 63812..                            |
| 4292   | 5002  | Crank Connecting Rod.....  |
| 375C   | 3724  | " " " Hinge Screw.....   |
| 1518E  | 3718  | " " " " Nut.   |
| *55408 | —     | Cylinder.....  |
| 18388  | 5008  | " Block.....   |
| 1300D  | 3748  | " " Screw.....   |
| 18427  | 5001  | " End Cover with 18428, 18444 and three 4604.....  |
| 18428  | 5008  | Cylinder End Cover Bracket.....  |
| 18444  | 5008  | " " " " Hinge Pin...   |
| 4604   | 5008  | " " " " Rivet.....   |
| 18379  | 5008  | " " " Spring.....  |
| 217E   | 3731  | " " " " Screw.....   |
| 17724  | 5001  | Face Plate.....  |
| *63736 | —     | " " 17724 with 2105.....   |
| 17725  | —     | Face Plate complete, Nos. 448C, 600C, 1560C, 2103, 2107, 2124, 2127, 63736 and two each 233J and 2102..... |
| 164J   | 3724  | Face Plate Screw.....  |
| 2107   | 3722  | " " Thread Guard.....  |
| 233J   | 3722  | " " " " Screw.....   |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 55376  | 8585  | Feed Across Connection with 21358, 55377 and four 1057E..... |
| 55378  | —     | Feed Across Connection 55376 with 50598C and 55381.....      |
| *21358 | —     | Feed Across Connection Cap (lower)....                       |
| 1057E  | 8584  | " " " " " Screw  |
| *55377 | —     | " " " " (upper)....  |
| 1057E  | 8584  | " " " " " Screw  |
| 18356  | 5006  | " " Regulator with 1952.....                                 |
| 50598C | 8584  | " " " Ball Screw Stud  |
| 1676C  | 5008  | " " " " " " Nut.....   |
| 17738  | 5008  | Feed Across Regulator Ball Screw Stud Nut Washer.....        |
| 18357  | 5008  | Feed Across Regulator Hinge Stud.....                        |
| 690D   | 3748  | " " " " " Clamping Screw.....                                |
| 1952   | 5008  | Feed Across Regulator Roller and Stud...                     |
| 18358  | 5002  | " " Shaft.....   |
| 18359  | 5008  | " " " Collar with two 200F...                                |
| 200F   | 5008  | " " " " Set Screw.....                                       |
| 18421  | 5009  | " " " Crank (back) with 160E and 200C.....                   |
| 55381  | 8584  | Feed Across Shaft Crank (back) Ball Stud                     |
| 200C   | 5008  | " " " " " " " Set Screw.....                                 |
| 160E   | 5008  | Feed Across Shaft Crank (back) Clamping Screw.....           |
| 18362  | 5007  | Feed Across Shaft Crank (front) with 160E and 18363.....     |
| 160E   | 5008  | Feed Across Shaft Crank (front) Clamping Screw.....          |
| 18363  | 5007  | Feed Across Shaft Crank (front) Stud                         |
| 18364  | 5007  | " " " " " " " Slide Block.....                               |
| 17766  | —     | Feed Cam with two each 1192C, 17874 and four 190J.....       |
| 39211  | 5005  | Feed Cam Driving Worm with 1441C and 1442C.....              |
| 1442C  | 5021  | Feed Cam Driving Worm Position Screw..                       |
| 1441C  | 5021  | " " " " " Set Screw.....                                     |
| 39212  | 5002  | " " " " " Wheel with 453C                                    |
| 3012   | 3722  | " " " " " Pin.....   |
| 453C   | 5007  | " " " " " Set Screw  |
| 18384  | 5007  | " " Pin.....   |
| 1192C  | 3724  | " " Set Screw.....   |
| 62155  | 8585  | " " Shaft.....   |

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 1653c  | 3724  | Feed Cam Shaft Nut.....   |
| 39304  | 5014  | " Plate.....  |
| *18445 | 5002  | " " Carrier Bar.....  |
| 18365  | —     | " " " " 18445 with 934j,<br>1195e, 1221c, 17743, 18366, 18390, two<br>55300 and four 17806..... |
| 18366  | 5007  | Feed Plate Carrier Bar Block.....   |
| 18367  | 5007  | " " " " " Cover.....  |
| 1221c  | 5007  | " " " " " Screw.....  |
| 55300  | 5042  | " " " " " Steady Pin  |
| 17805  | 5007  | " " " " " Pivot Block.....  |
| 1194d  | 5007  | " " " " " " Screw..   |
| 18390  | 5007  | " " " " " Plate.....  |
| 934j   | 5007  | " " " " " " Screw.....  |
| 1654c  | 5013  | " " Nut.....  |
| 17806  | 5013  | " " Position Stud.....  |
| 1195e  | 5013  | " " Screw Stud.....   |
| 17742  | 5006  | " Regulator with 1953.....  |
| 18369  | 5006  | " " Bracket with 690d, 17732<br>and two 160d.....   |
| 17732  | —     | Feed Regulator Bracket Cap.....   |
| 160d   | 5008  | " " " " " Screw.....  |
| 8589   | 3722  | " " " " Dowel Pin.....  |
| 1177e  | 3710  | " " " " " Screw.....  |
| 17744  | 5009  | " " Hinge Stud.....   |
| 17743  | 5009  | " " Post.....   |
| 1953   | 5021  | " " Roller and Screw Stud<br>with 1655c and 14017.....  |
| 1655c  | 5021  | Feed Regulator Roller and Screw Stud Nut  |
| 14017  | 5015  | " " " " " " " " "   |
|        |       | Washer.....   |
| 1190c  | 5009  | Feed Regulator Stop Screw.....  |
| 17745  | 5009  | " " Swivel.....   |
| 1191d  | 5009  | " " Thumb Screw.....  |
| 55397  | 8582  | Knife (needle thread) for 55398.....  |
| 55320  | 8582  | " (shuttle thread) for 55398.....   |
| 55321  | 8582  | " (stationary) for 55404.....   |
| 55399  | —     | " " Bracket.....  |
| 42639  | 8584  | " " " " Pin.....  |
| 50117j | 8584  | " " " " Screw.....  |
| 18370  | 5000  | " Bar with 18373 and two 17822.....   |
| 18371  | 5015  | " " Cap.....  |
| 217j   | 3731  | " " " " Screw.....  |
| 18372  | 5016  | " " Connection with 17917.....  |
| 190j   | 3710  | " " " " Screw.....  |
| 7071   | 5008  | " " " " Washer.....   |
| 17915  | 5016  | " " " " Slide Block.....  |

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 17917  | —     | Knife Bar Connection Slide Block 17915<br>with 17916.....     |
| 17916  | 5016  | Knife Bar Connection Slide Block Stud...                      |
| 39297  | 5016  | " " Driving Lever with 190j, 1420e,<br>17919 and 39298.....   |
| 1382f  | 5016  | Knife Bar Driving Lever Hinge Screw....                       |
| 1681c  | 5016  | " " " " " " Nut   |
| 39298  | 5016  | " " " " " Lock Stud.....                                      |
| 17919  | 5016  | " " " " " " Spring  |
| 190j   | 3710  | " " " " " " " "   |
|        |       | Screw.....  |
| 1420e  | 5016  | Knife Bar Driving Lever Lock Stud Stop<br>Screw.....          |
| 18373  | 5015  | Knife Bar Rack.....   |
| 17822  | 5015  | " " " " Rivet.....  |
| 39235  | 5006  | " Cam Lever Body.....   |
| 39409  | —     | " " " " 39235 with 39460.                                     |
| 39329  | 5029  | Knife Cam Lever complete, Nos. 19793<br>and 39409.....        |
| 18470  | 5028  | Knife Cam Lever Bracket with 1177d....                        |
| 8589   | 3722  | " " " " Dowel Pin.....  |
| 670e   | 5021  | " " " " " Screw.....  |
| 50029c | 3759  | " " " " Hinge Screw.....                                      |
| 18471  | 3759  | " " " " " Bushing ..  |
| *18472 | —     | " " " " " " " 18471<br>with 50029c.....                       |
| 1177d  | 3710  | Knife Cam Lever Hinge Screw Bushing<br>Clamping Screw.....    |
| 1980   | 3759  | Knife Cam Lever Roller and Screw Stud<br>with 1654c.....      |
| 1654c  | 5013  | Knife Cam Lever Roller and Screw Stud<br>Nut.....             |
| 39330  | 3759  | Knife Cam Lever Slide with 1980.....                          |
| 39460  | —     | " " " " 39330 with 1255d<br>and 39331.....                    |
| 1255d  | 5021  | Knife Cam Lever Slide Screw.....                              |
| 39331  | 3759  | " " " " " Washer....  |
| 19793  | 5015  | " " " " Steady Pin.....                                       |
| 17825  | 5015  | " Holder with 17826, 17830 and two<br>7298.....               |
| 55398  | —     | Knife Holder 17825 with 1198c, 17829,<br>55320 and 55397..... |
| 17826  | 5015  | Knife Holder Pinion.....                                      |
| 7298   | 5015  | " " " Dowel Pin.....  |
| 17827  | 5015  | " " " Stud.....   |
| 17828  | 5015  | " " " " Bracket with<br>17827.....                            |

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 50018F | 5021  | Knife Holder Pinion Stud Bracket Screw                                    |
| 1698c  | 5021  | " " " " " "   |
|        |       | Nut.....  |
| 1198c  | 5015  | Knife Screw.....  |
| 17829  | 5015  | " Thread Holder.....  |
| 17830  | 5015  | " " " Position Pin.....   |
| 17831  | 5002  | Needle Bar with 237F.....   |
| *39203 | 3718  | " " Connecting Link.....  |
| 377c   | 3718  | " " " Hinge Screw   |
| 1518E  | 3718  | " " " " " "   |
|        |       | Nut.....  |
| 21629  | 3718  | Needle Bar Connecting Stud with 155c...                                   |
| 155c   | 3718  | " " " " Set Screw...  |
| 39350  | 5029  | " " Thread Nipper Driving Lever<br>(adjustable) with 39351 and two 335J.. |
| 39351  | 3759  | Needle Bar Thread Nipper Driving Lever<br>Extension.....                  |
|        | 335J  | Needle Bar Thread Nipper Driving Lever<br>Extension Screw.....            |
| 1196c  | 3721  | Needle Bar Thread Nipper Driving Lever<br>Hinge Screw.....                |
| 39352  | 5029  | Needle Bar Thread Nipper Driving Lever<br>Spring.....                     |
| 17834  | 3718  | Needle Bar Thread Nipper Lever with<br>17835.....                         |
| 17835  | 3718  | Needle Bar Thread Nipper Lever Bushing                                    |
| 1200D  | 3718  | " " " " " Hinge<br>Screw.....   |
| 39276  | 5009  | Needle Bar Thread Nipper Lever Spring                                     |
| 1329J  | 5009  | " " " " " "   |
|        |       | Screw.....  |
| 17837  | 5019  | Needle Bar Thread Nipper Rod.....   |
| 17838  | 3718  | " " " " " Adjusting<br>Stud.....  |
| 1651E  | 5021  | Needle Bar Thread Nipper Rod Adjusting<br>Stud Lock Nut.....              |
| 17839  | 3718  | Needle Bar Thread Nipper Rod Arm with<br>196F.....                        |
| 196F   | 3718  | Needle Bar Thread Nipper Rod Arm Set<br>Screw.....                        |
| 17840  | 5001  | Needle Bar Thread Nipper Rod Support                                      |
| 190J   | 3710  | " " " " " "   |
|        |       | Screw.....  |
| 237F   | 3724  | Needle Set Screw.....   |
| *6022  | 5001  | Oscillating Rock Shaft with 4784.....                                     |
| 16806  | —     | " " " 6022 with 56812....   |
| 3052   | 8585  | " " " Hinge Pin.....  |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 56812  | —     | Oscillating Rock Shaft Hinge Pin 3052<br>with 1513J.....                             |
| 1513J  | 3724  | Oscillating Rock Shaft Hinge Pin Nut....   |
| 4784   | 5009  | " " " Oil Pad.....   |
| 6023   | 5028  | " Shaft.....   |
| 18386  | —     | " " Crank.....   |
| 18387  | 5017  | Oscillating Shaft Crank complete, Nos.<br>237F, 1519E, 15171 and 18386.....          |
| 2049   | 5017  | Oscillating Shaft Crank Pin.....   |
| 237F   | 5017  | " " " Set Screw.....   |
| 15170  | 5017  | " " " Slide Block.....   |
| 226E   | 8584  | " " " " " C a p<br>Screw.....  |
| 12424  | 5017  | Oscillating Shaft Crank Slide Block Cap<br>Screw Washer.....                         |
| 1035c  | 5017  | Oscillating Shaft Crank Slide Block Screw<br>Stud.....                               |
| 1519E  | 5017  | Oscillating Shaft Crank Slide Block Screw<br>Stud Nut.....                           |
| 15171  | 5017  | Oscillating Shaft Crank Slide Block comple-<br>te, Nos. 226E, 1035c, 12424 and 15170 |
| 2058   | 5002  | Presser Bar.....   |
| 17841  | 3718  | " " Collar with two 196F.....  |
| 196F   | 3718  | " " " Set Screw.....   |
| 17842  | 3718  | " " Guide Bracket with 453c.....   |
| 453c   | 5007  | " " " " Set Screw....  |
| 17843  | 5006  | " " Lifting Lever.....   |
| 17844  | 5006  | " " " " Bracket.....   |
| 164E   | 3724  | " " " " " Screw..  |
| 1201c  | 5021  | " " " " Hinge Screw...   |
| 17845  | 5019  | " " " " Rod.....   |
| 17846  | —     | " " " " " Chain....  |
| 32675  | 8582  | " " Spring.....  |
| 63975  | 8583  | Pulley (loose) 2¾ in. diam.....  |
| 17848  | 5003  | " " Bushing.....   |
| 2269   | 3722  | " " " Position Pin.....  |
| 1202R  | 3724  | " " Cap Screw.....   |
| 17942  | 5003  | " (tight) 2⅞ in. diam., with 2269....  |
| 2022   | 3722  | " " Pin.....   |
| 17955  | —     | Pulleys complete, Nos. 1202R, 1206c, 17848,<br>17854, 17942 and 63975.....           |
| 2073   | 3702  | Shuttle Bobbin.....  |
| 2211   | 3702  | " " Retaining Spring.....  |
| 2212   | 3702  | " " " Rivet...   |
| *39295 | —     | " Body with 398E, 2082, 2084, 2211<br>and two 2212.....                              |
| *2075  | —     | Shuttle Cover.....   |

| NO.    | PLATE | NAME  |
|--------|-------|---|
| *44001 | ----- | Shuttle Cover 2075 with 112d, 466h, 2078, 2080, 2086 and 2090.....  |
| 2076   | 3702  | Shuttle Cover Hinge Pin.....  |
| 2078   | 3702  | " Delivery Eye Thread Guard.....  |
| 2080   | 3702  | " " " " Rivet.....  |
| 2082   | 3702  | " Main Spring.....  |
| 398E   | 3702  | " " " Screw.....  |
| 2084   | 3702  | " " " Steady Pin.....   |
| 466h   | 3702  | " Tension Regulating Screw.....   |
| 2086   | 3702  | " " Spring.....   |
| 2090   | 3702  | " " " Plate.....  |
| 112b   | 3702  | " " " Screw.....  |
| 39296  | 3702  | Shuttle complete, Nos. 2073, 2076, 39295 and 44001.....   |
| 39487  | 3702  | Shuttle Driver with two 457c.....   |
| 2049   | 3702  | " " Pin.....  |
| 457c   | 3702  | " " Set Screw.....  |
| 55400  | ----- | " Race Body.....  |
| 55271  | 5032  | " " Ring.....   |
| 18413  | 5018  | " " " Spring.....   |
| 1289d  | 5018  | " " " " Screw.....  |
| 55401  | ----- | Shuttle Race complete, Nos. 55271, 55400 and two each 1289d and 18413.....  |
| 198d   | 5021  | Shuttle Race Screw.....   |
| 17853  | 5003  | Starting Lever.....   |
| 1262c  | 5021  | " " Hinge Screw.....  |
| 1662c  | 5021  | " " " " Nut.....  |
| 17886  | 5019  | " " Pitman.....   |
| 17854  | 3721  | Stop Cam.....   |
| 17855  | 3721  | " " Interlocking Rod.....   |
| 55388  | 8585  | " " " " Case.....   |
| 55389  | ----- | " " " " " " 5 5 3 8 8 with 18443 and two 193j.....  |
| 55418  | ----- | Stop Cam Interlocking Rod Case 55389 with 63976 and two 1255d.....  |
| *55285 | ----- | Stop Cam Interlocking Rod Case 55418 with 1318d, 17855, 17863, 17864 and 39222.....   |
| 39346  | 5028  | Stop Cam Interlocking Rod Case Bracket  |
| 55304  | ----- | Stop Cam Interlocking Rod Case Bracket complete, Nos. 1182E, 1196c, 1204E, 1254c, 1262c, 1508E, 1662c, 17853, 17859, 17861, 17862, 17872, 17873, 39346, 55285 and two 898d..... |
| 18493  | ----- | Stop Cam Interlocking Rod Case Bracket 55304 with 39343, 39344 and two 1186d  |

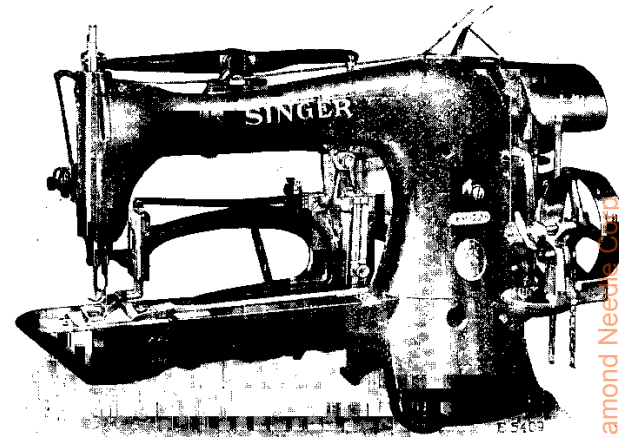
| NO.    | PLATE | NAME   |
|--------|-------|--|
| 16532  | 3722  | Stop Cam Interlocking Rod Case Bracket Dowel Pin.....                    |
| 1343E  | 5021  | Stop Cam Interlocking Rod Case Bracket Screw.....                        |
| 1204E  | 3721  | Stop Cam Interlocking Rod Case Hinge Screw.....                          |
| 17859  | 5003  | Stop Cam Interlocking Rod Case Socket Joint.....                         |
| 898D   | 3721  | Stop Cam Interlocking Rod Case Socket Joint Cap Screw.....               |
| 39343  | 5028  | Stop Cam Interlocking Rod Case Spring (flat).....                        |
| 50682c | 8584  | Stop Cam Interlocking Rod Case Spring Adjusting Screw.....               |
| 1520E  | 3759  | Stop Cam Interlocking Rod Case Spring Adjusting Screw Nut.....           |
| 39344  | 3759  | Stop Cam Interlocking Rod Case Spring Bracket with 1520E and 50682c..... |
| 1186d  | 5021  | Stop Cam Interlocking Rod Case Spring Bracket Screw.....                 |
| 17861  | 3721  | Stop Cam Interlocking Rod Case Stop Stud.....                            |
| 1254c  | 5021  | Stop Cam Interlocking Rod Case Stop Stud Screw Bushing.....              |
| 1508E  | 5021  | Stop Cam Interlocking Rod Case Stop Stud Screw Bushing Lock Nut.....     |
| 17862  | 3721  | Stop Cam Interlocking Rod Case Stop Stud Spring.....                     |
| 18443  | 5015  | Stop Cam Interlocking Rod Case Wearing Block.....                        |
| 193j   | 5015  | Stop Cam Interlocking Rod Case Wearing Block Screw.....                  |
| 17863  | 3721  | Stop Cam Interlocking Rod Spring.....                                    |
| 17864  | 3721  | " " " " Stop.....  |
| 1318d  | 3748  | " " " " " Screw.....   |
| 3012   | 3722  | " " Pin.....   |
| 1206c  | 3721  | " " Screw.....   |
| 2102   | 3722  | Tension Disc.....  |
| 1560c  | 3722  | " Regulating Thumb Nut.....  |
| 600c   | 3722  | " Screw Stud.....  |
| 448c   | 3722  | " " " Set Screw.....   |
| 2103   | 3722  | " Spring.....  |
| 2105   | 3722  | " Thread Guard.....  |
| *63749 | ----- | Thread Take-up Cam.....  |
| 39204  | 5028  | " " " " 63749 with 446c....  |
| 3012   | 3722  | " " " Pin.....   |
| 446c   | 3724  | " " " Set Screw.....   |

| NO.   | PLATE | NAME                                      |
|-------|-------|---|
| 3072  | 5028  | Thread Take-up Lever with 1819.....       |
| 56756 | —     | “ “ “ “ 3072 with 76c.....                |
| 76c   | 8584  | “ “ “ “ Hinge Screw.....                  |
| 1819  | 8584  | “ “ “ “ Roller and Stud...                |
| 2124  | 3722  | “ “ “ “ Spring.....                       |
| 2127  | 3722  | “ “ “ “ Regulator Plate                   |
| 233j  | 3722  | “ “ “ “ “ “                               |
|       |       | Adjusting Screw.....                      |
| 17865 | 3710  | Thread Wiper Body.....                    |
| 1207D | 3710  | “ “ “ “ Hinge Screw.....                  |
| 17866 | 3710  | “ “ “ “ Hook.....                         |
| 17867 | 3710  | “ “ “ “ Support.....                      |
| 641c  | 5021  | “ “ “ “ Set Screw...                      |
| 17868 | 3710  | “ “ “ “ Wire.....                         |
| 337j  | 3718  | “ “ “ “ Screw.....                        |
| 17869 | 3710  | “ “ “ “ Washer..                          |
| 55402 | 8587  | Throat Plate with 55399 and two 42639..   |
| 55403 | —     | “ “ “ “ 55402 with 55325 and two          |
|       |       | 1208D.....                                |
| 55325 | 8586  | Throat Plate Needle Hole Bushing (large   |
|       |       | needle hole).....                         |
| 1208D | 5020  | Throat Plate Needle Hole Bushing Screw    |
| 55404 | —     | Throat Plate complete, Nos. 1698c, 17828, |
|       |       | 50018F, 50117j, 55321, 55398 and 55403    |
| 691F  | 5015  | Throat Plate Screw.....                   |
| 17872 | 3721  | Trip Lever.....                           |
| 1196c | 3721  | “ “ “ “ Hinge Screw.....                  |
| 17873 | 3721  | “ “ “ “ Spring.....                       |
| 1182E | 3705  | “ “ “ “ Screw.....                        |
| 17874 | 5009  | Tripping Point.....                       |
| 190j  | 3710  | “ “ “ “ Screw.....                        |

Genuine Singer Needles and their Containers are marked with the Company's Trade Mark "SIMANCO." 1

Needles in Containers marked "For Singer Machines" are not Singer made needles. 2

## LIST OF PARTS COMPLETE FOR



## MACHINE No. 69-22

FOR STITCHING LAUNDRY TAGS ON SHIRTS, UNDERWEAR, ETC. ALSO FOR TACKING BLUCHER SHOES. THE MACHINE IS FITTED WITH A WORK HOLDING CLAMP AND FEED CAM FOR SEWING A RECTANGLE  $3\frac{3}{64}$  INCH BY  $1\frac{15}{64}$  INCH, CONSISTING OF TWENTY-ONE STITCHES, INCLUDING THE TYING STITCHES.

| NO.   | PLATE | NAME                                    |
|-------|-------|---|
| 55390 | 8582  | Arch Clamp Foot (left) for 55391.....   |
| 55410 | 8588  | “ “ “ “ “ 55411.....                    |
| 55391 | —     | “ “ “ “ “ 55390 with 219K               |
|       |       | and 63731, for 55394.....               |
| 55411 | —     | Arch Clamp Foot (left) 55410 with 219K  |
|       |       | and 63731, for 55414.....               |
| 63731 | —     | Arch Clamp Foot Shank (left) with 63726 |
| 55392 | 8582  | “ “ “ “ (right) for 55393.....          |
| 55412 | 8588  | “ “ “ “ “ 55413.....                    |
| 55393 | —     | “ “ “ “ “ 55392 with 219K               |
|       |       | and 63732, for 55394.....               |
| 55413 | —     | Arch Clamp Foot (right) 55412 with 219K |
|       |       | and 63732, for 55414.....               |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 63732  | ---   | Arch Clamp Foot Shank (right) with 63726   |
| 17958  | 3733  | " " " Lifter with 17866.....   |
| 190j   | 3710  | " " " Screw.....   |
| 63726  | 8582  | " " " Lifting Stud.....  |
| 219k   | 5030  | " " " Screw.....   |
| 18477  | 5030  | " " " Plate.....   |
| 190j   | 3710  | " " " Screw.....   |
| 63733  | 8585  | " " " Spring.....  |
| 1229f  | 5021  | " " " Adjusting Screw  |
| 1547j  | 5021  | " " " " " " "  |
|        |       | Lock Nut.....  |
| 63734  | 8583  | Arch Clamp Frame.....  |
| 14079  | 3731  | " " " Dowel Pin.....   |
| 181d   | 3738  | " " " Screw.....   |
| 55394  | ---   | Arch Clamp complete, Nos. 1654c, 18367,<br>18477, 18486, 55391, 55393, 55396,<br>63734, two each 181d, 1229f, 1547j,<br>14079, 63733 and four 190j.....                                |
| 55414  | ---   | Arch Clamp complete, Nos. 1654c, 18367,<br>18477, 18486, 55411, 55413, 55417,<br>63734, two each 181d, 1229f, 1547j,<br>14079, 63733 and four 190j (For Singer<br>Clydebank only)..... |
| *55405 | ---   | Arm with 4449, 17844 and two 164e.....   |
| 4389   | 5042  | " Dowel Pin.....   |
| 4448   | 3722  | " Oil Tube, for intermediate bearing....   |
| 880e   | 3724  | " Screw.....   |
| 17702  | 5000  | " Shaft.....   |
| 17703  | 5001  | " Bushing (back).....  |
| 50333c | 5042  | " " " Adjusting<br>Screw.....  |
| 1520e  | 3724  | Arm Shaft Bushing (back) Adjusting<br>Screw Nut.....   |
| *4449  | ---   | Arm Shaft Bushing (front).....   |
| 124674 | 8583  | " Side Cover.....  |
| 190j   | 3710  | " " " Screw.....   |
| 18498  | 5044  | Belt Cover.....  |
| 39290  | 5001  | " " Bracket with 184e and 17741.   |
| 184e   | 5021  | " " " Screw Stud.....  |
| 17741  | 5008  | " " " Stud.....  |
| 217j   | 3731  | " " " Screw.....   |
| 39222  | 5001  | " Shifter.....   |
| 63976  | 8582  | " " Clamp.....   |
| 1255d  | 5021  | " " " Screw.....   |
| 4292   | 5002  | Crank Connecting Rod.....  |
| 375c   | 3724  | " " " Hinge Screw.....   |
| 1518e  | 3718  | " " " " " Nut.   |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| *55407 | ---   | Cylinder.....  |
| 18388  | 5008  | " Block.....   |
| 1300d  | 3748  | " " Screw.....   |
| 18427  | 5001  | " End Cover with 18428, 18444<br>and three 4604.....   |
| 18428  | 5008  | Cylinder End Cover Bracket.....  |
| 18444  | 5008  | " " " " Hinge Pin...   |
| 4604   | 5008  | " " " " Rivet.....   |
| 18379  | 5008  | " " " Spring.....  |
| 217e   | 3731  | " " " " Screw.....   |
| 17724  | 5001  | Face Plate.....  |
| *63736 | ---   | " " 17724 with 2105.....   |
| 17725  | ---   | Face Plate complete, Nos. 448c, 600c,<br>1560c, 2103, 2107, 2124, 2127, 63736<br>and two each 233j and 2102..... |
| 164d   | 3724  | Face Plate Screw.....  |
| 2107   | 3722  | " " Thread Guard.....  |
| 233j   | 3722  | " " " " Screw.....   |
| 55376  | 8585  | Feed Across Connection with 21358, 55377<br>and four 1057e.....  |
| 55378  | ---   | Feed Across Connection 55376 with 50598c<br>and 55381.....   |
| *21358 | ---   | Feed Across Connection Cap (lower)....   |
| 1057e  | 8584  | " " " " " Screw  |
| *55377 | ---   | " " " " " (upper)....  |
| 1057e  | 8584  | " " " " " Screw  |
| 18356  | 5006  | " " Regulator with 1952.....   |
| 50598c | 8584  | " " " Ball Screw Stud...   |
| 1676c  | 5008  | " " " " " " Nut  |
| 17738  | 5008  | " " " " " " "  |
|        |       | Washer.....  |
| 18357  | 5008  | Feed Across Regulator Hinge Stud.....  |
| 690d   | 3748  | " " " " " Clamp-<br>ing Screw.....   |
| 1952   | 5008  | Feed Across Regulator Roller and Stud...   |
| 18358  | 5002  | " " Shaft.....   |
| 18359  | 5008  | " " " Collar with two 200f...  |
| 200f   | 5008  | " " " " Set Screw.....   |
| 18360  | 5008  | " " " Crank (back) with 160e<br>and 200c.....  |
| 55381  | 8584  | Feed Across Shaft Crank (back) Ball Stud   |
| 200c   | 5008  | " " " " " " "  |
|        |       | Set Screw.....   |
| 160e   | 5008  | Feed Across Shaft Crank (back) Clamp-<br>ing Screw.....  |
| 18362  | 5007  | Feed Across Shaft Crank (front) with<br>160e and 18363.....  |



| NO.    | PLATE | NAME   |
|--------|-------|--|
| 160E   | 5008  | Feed Across Shaft Crank (front) Clamping Screw.....  |
| 18363  | 5007  | Feed Across Shaft Crank (front) Stud   |
| 18364  | 5007  | " " " " " "  |
|        |       | Slide Block.....   |
| 55395  | 8585  | Feed Cam with two each 190J, 1192c and 17874.....  |
| 18415  | 5007  | Feed Cam Driving Worm with 1441c and 1442c.....  |
| 1442c  | 5021  | Feed Cam Driving Worm Position Screw.  |
| 1441c  | 5021  | " " " " Set Screw.....   |
| 17797  | 5004  | " " " " Wheel with 453c.....   |
| 3012   | 3722  | Feed Cam Driving Worm Wheel Pin....  |
| 453c   | 5007  | " " " " " Set Screw  |
| 18384  | 5007  | " " Pin.....   |
| 1192c  | 3724  | " " Set Screw.....   |
| 62155  | 8585  | " " Shaft.....   |
| 1653c  | 3724  | " " Nut.....   |
| 55396  | 8582  | " Plate for 55394.....   |
| 55417  | 8588  | " " 55414.....   |
| *18485 | 5012  | " " Carrier Bar.....   |
| 18486  | —     | " " " " 18485 with 810D, 934J, 1195E, 1221c, 18366, 18390, 18488, 18489, two 55300 and four 17806..... |
| 18366  | 5007  | Feed Plate Carrier Bar Block.....  |
| 18367  | 5007  | " " " " " Cover.....   |
| 1221c  | 5007  | " " " " " Screw.....   |
| 55300  | 5042  | " " " " " Steady Pin.  |
| 17805  | 5007  | " " " " " Pivot Block.....   |
| 1194D  | 5007  | " " " " " Screw  |
| 18390  | 5007  | " " " " " Plate.....   |
| 934J   | 5007  | " " " " " Screw.....   |
| 1654c  | 5013  | " " Nut.....   |
| 17806  | 5013  | " " Position Stud.....   |
| 1195E  | 5013  | " " Screw Stud.....  |
| 39361  | 8583  | " Regulator with 1953.....   |
| 18469  | 5029  | " " Bracket with 690D, 39310 and two 160D.....   |
| *39310 | —     | Feed Regulator Bracket Cap.....  |
| 160D   | 5008  | " " " " Screw.....   |
| 8589   | 3722  | " " " Dowel Pin.....   |
| 1177E  | 3710  | " " " Screw.....   |
| 17744  | 5009  | " " Hinge Stud.....  |
| 18488  | 3759  | " " Post.....  |
| 18489  | 3759  | " " Guide.....   |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 810D   | 3759  | Feed Regulator Post Guide Cap Screw...                   |
| 1953   | 5021  | " " Roller and Screw Stud with 1655c and 14017.....      |
| 1655c  | 5021  | Feed Regulator Roller and Screw Stud Nut                 |
| 14017  | 5015  | " " " " " " " Washer.....                                |
| 1190c  | 5009  | Feed Regulator Stop Screw.....                           |
| 39313  | 3759  | " " Swivel.....  |
| 1191D  | 5009  | " " Thumb Screw.....                                     |
| 55319  | 8582  | Knife (needle thread) for 55323.....                     |
| 55320  | 8582  | " (shuttle thread) for 55323.....                        |
| 55321  | 8582  | " (stationary) for 55329.....                            |
| *55322 | —     | " " Bracket.....   |
| 42639  | 8584  | " " Pin.....   |
| 50117J | 8584  | " " Screw.....   |
| 18370  | 5000  | " Bar with 18373 and two 17822.....                      |
| 18371  | 5015  | " " Cap.....   |
| 217J   | 3731  | " " " Screw.....   |
| 18372  | 5016  | " " Connection with 17917.....                           |
| 190J   | 3710  | " " " Screw.....   |
| 7071   | 5008  | " " " Washer.....  |
| 17915  | 5016  | " " " Slide Block.....                                   |
| 17917  | —     | " " " " 17915 with 17916.....                            |
| 17916  | 5016  | Knife Bar Connection Slide Block Stud...                 |
| 39297  | 5016  | " " Driving Lever with 190J, 1420E, 17919 and 39298..... |
| 1382F  | 5016  | Knife Bar Driving Lever Hinge Screw....                  |
| 1681c  | 5016  | " " " " " Nut  |
| 39298  | 5016  | " " " " Lock Stud.....                                   |
| 17919  | 5016  | " " " " " Spring   |
| 190J   | 3710  | " " " " " " " Screw.....                                 |
| 1420E  | 5016  | Knife Bar Driving Lever Lock Stud Stop Screw.....        |
| 18373  | 5015  | Knife Bar Rack.....                                      |
| 17822  | 5015  | " " " Rivet.....   |
| 39235  | 5006  | " Cam Lever Body.....                                    |
| 39409  | —     | " " " " 39235 with 39460                                 |
| 39329  | 5029  | Knife Cam Lever complete, Nos. 19793 and 39409.....      |
| 18470  | 5028  | Knife Cam Lever Bracket with 1177D.....                  |
| 8589   | 3722  | " " " " Dowel Pin.....                                   |
| 670E   | 5021  | " " " " Screw.....                                       |
| 50029c | 3759  | " " " Hinge Screw.....                                   |
| 18471  | 3759  | " " " " Bushing....                                      |
| *18472 | —     | " " " " " 18471 and 50029c.....                          |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 1177D  | 3710  | Knife Cam Lever Hinge Screw Bushing Clamping Screw.....                |
| 1980   | 3759  | Knife Cam Lever Roller and Screw Stud with 1654c.....                  |
| 1654c  | 5013  | Knife Cam Lever Roller and Screw Stud Nut.....                         |
| 39330  | 3759  | Knife Cam Lever Slide with 1980.....                                   |
| 39460  | —     | “ “ “ “ 39330 with 1255D and 39331.....                                |
| 1255D  | 5021  | Knife Cam Lever Slide Screw.....                                       |
| 39331  | 3759  | “ “ “ “ Washer.....  |
| 19793  | 5015  | “ “ “ “ Steady Pin.....  |
| 17825  | 5015  | “ “ “ “ Holder with 17826, 17830 and two 7298.....                     |
| 55323  | —     | Knife Holder 17825 with 1198c, 17829, 55319 and 55320.....             |
| 17826  | 5015  | Knife Holder Pinion.....   |
| 7298   | 5015  | “ “ “ “ Dowel Pin.....   |
| 17827  | 5015  | “ “ “ “ Stud.....  |
| 17828  | 5015  | “ “ “ “ Bracket with 17827.....  |
| 50018F | 5021  | Knife Holder Pinion Stud Bracket Screw                                 |
| 1698c  | 5021  | “ “ “ “ “ “ “ “ Nut.....   |
| 1198c  | 5015  | Knife Screw.....   |
| 17829  | 5015  | “ Thread Holder.....   |
| 17830  | 5015  | “ “ “ “ Position Pin.....  |
| 17831  | 5002  | Needle Bar with 237F.....  |
| *39203 | 3718  | “ “ “ “ Connecting Link.....   |
| 377c   | 3718  | “ “ “ “ “ “ “ “ Hinge Screw  |
| 1518E  | 3718  | “ “ “ “ “ “ “ “ Nut.....   |
| 21629  | 3718  | Needle Bar Connecting Stud with 155c...                                |
| 155c   | 3718  | “ “ “ “ “ “ “ “ Set Screw...   |
| 39350  | 5029  | “ “ Thread Nipper Driving Lever (adjustable) with 39351 and two 335J.. |
| 39351  | 3759  | Needle Bar Thread Nipper Driving Lever Extension.....                  |
| 335J   | 3759  | Needle Bar Thread Nipper Driving Lever Extension Screw.....            |
| 1196c  | 3721  | Needle Bar Thread Nipper Driving Lever Hinge Screw.....                |
| 39352  | 5029  | Needle Bar Thread Nipper Driving Lever Spring.....                     |
| 17834  | 3718  | Needle Bar Thread Nipper Lever with 17835.....                         |

| NO.   | PLATE | NAME  |
|-------|-------|---|
| 17835 | 3718  | Needle Bar Thread Nipper Lever Bushing  |
| 1200D | 3718  | “ “ “ “ “ “ Hinge Screw.....  |
| 39276 | 5009  | Needle Bar Thread Nipper Lever Spring   |
| 1329D | 5009  | “ “ “ “ “ “ “ “ Screw.....  |
| 17837 | 5019  | Needle Bar Thread Nipper Rod.....   |
| 17838 | 3718  | “ “ “ “ “ “ Adjusting Stud.....   |
| 1651E | 5021  | Needle Bar Thread Nipper Rod Adjusting Stud Lock Nut.....                       |
| 17839 | 3718  | Needle Bar Thread Nipper Rod Arm with 196F.....                                 |
| 196F  | 3718  | Needle Bar Thread Nipper Rod Arm Set Screw.....                                 |
| 17840 | 5001  | Needle Bar Thread Nipper Rod Support  |
| 190J  | 3710  | “ “ “ “ “ “ “ “ Screw.....  |
| 237F  | 3724  | Needle Set Screw.....   |
| *6022 | 5001  | Oscillating Rock Shaft with 4784.....   |
| 55278 | —     | Oscillating Rock Shaft complete, Nos. 1513, 6022 and 6489.....                  |
| 6489  | 5001  | Oscillating Rock Shaft Hinge Pin.....   |
| 1513J | 3724  | “ “ “ “ “ “ Nut.....  |
| 4784  | 5009  | “ “ “ “ “ “ Oil Pad.....  |
| 18385 | 5002  | “ “ “ “ “ “ Shaft.....  |
| 18386 | —     | “ “ “ “ “ “ Crank.....  |
| 18387 | 5017  | Oscillating Shaft Crank complete, Nos. 237F, 1519E, 15171 and 18386.....        |
| 2049  | 5017  | Oscillating Shaft Crank Pin.....  |
| 237F  | 5017  | “ “ “ “ “ “ Set Screw.....  |
| 15170 | 5017  | “ “ “ “ “ “ Slide Block.....  |
| 226E  | 8584  | “ “ “ “ “ “ “ “ Cap Screw.....  |
| 12424 | 5017  | Oscillating Shaft Crank Slide Block Cap Screw Washer.....                       |
| 1035c | 5017  | Oscillating Shaft Crank Slide Block Screw Stud.....                             |
| 1519E | 5017  | Oscillating Shaft Crank Slide Block Screw Stud Nut.....                         |
| 15171 | 5017  | Oscillating Shaft Crank Slide Block complete, Nos. 226E, 1035c, 12424 and 15170 |
| 2058  | 5002  | Presser Bar.....  |
| 17841 | 3718  | “ “ “ “ “ “ Collar with two 196F.....   |
| 196F  | 3718  | “ “ “ “ “ “ Set Screw.....  |
| 17842 | 3718  | “ “ “ “ “ “ Guide Bracket with 453c.....  |
| 453c  | 5007  | “ “ “ “ “ “ Set Screw.....  |

| NO.   | PLATE | NAME  |
|-------|-------|---|
| 17843 | 5006  | Presser Bar Lifting Lever.....  |
| 17844 | 5006  | " " " " Bracket.....  |
| 164E  | 3724  | " " " " " Screw..   |
| 1201c | 5021  | " " " " Hinge Screw...  |
| 17845 | 5019  | " " " " Rod.....  |
| 17846 | —     | " " " " " Chain.....  |
| 32675 | 8582  | " " Spring.....   |
| 63975 | 8583  | Pulley (loose) 2¼ in. diam.....   |
| 17848 | 5003  | " " Bushing.....  |
| 2269  | 3722  | " " " Position Pin.....   |
| 1202R | 3724  | " " Cap Screw.....  |
| 17942 | 5003  | " (tight) 2½ in. diam., with 2269....   |
| 2022  | 3722  | " " Pin.....  |
| 17955 | —     | Pulleys complete, Nos. 1202R, 1206c,<br>17848, 17854, 17942 and 63975.....                          |
| 2996  | 5017  | Shuttle Bobbin.....   |
| 62739 | 8584  | " " Case.....   |
| 15140 | 5017  | " " " Latch.....  |
| 2973  | 5017  | " " " " Lever.....  |
| 2974  | 5017  | " " " " " Fulcrum<br>Pin.....   |
| 2975  | 5017  | Shuttle Bobbin Case Latch Spring.....   |
| 592E  | 5017  | " " " " Stop Screw...   |
| 15141 | —     | " " " Hinge, Nos. 2973,<br>2974 and 15140.....  |
| 15027 | 5017  | Shuttle Bobbin Case Position Finger....   |
| 2523  | 5017  | " " " " " Rivet   |
| 15277 | 5017  | Shuttle Bobbin Case complete, Nos. 591F,<br>592E, 2523, 2975, 15027, 15141, 15278<br>and 62739..... |
| 21562 | 5017  | Shuttle Body.....   |
| 591F  | 5017  | " Tension Regulating Screw.....   |
| 15278 | 5017  | " " Spring.....   |
| 21561 | 5017  | Shuttle, 1½ in. diam., Nos. 2996, 15277<br>and 21562.....   |
| *2542 | —     | Shuttle Driver.....   |
| 2441  | 5017  | " " 2542 with two 462c.....   |
| 2049  | 5017  | " " Pin.....  |
| 462c  | 5017  | " " Set Screw.....  |
| 18411 | —     | " Race Body.....  |
| 21623 | 5018  | " " Cap.....  |
| 662D  | 5018  | " " " Screw.....  |
| 2523  | 5018  | " " " Steady Pin.....   |
| 18429 | 5018  | " " Ring.....   |
| 18413 | 5018  | " " " Spring.....   |
| 1289D | 5018  | " " " " Screw.....  |

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 18430  | 5018  | Shuttle Race (flexible) complete, Nos.<br>662D, 2523, 18411, 18429 21623 and two<br>each 1289D and 18413.....   |
| 171D   | 5018  | Shuttle Race Screw.....   |
| 17853  | 5003  | Starting Lever.....   |
| 1262c  | 5021  | " " Hinge Screw.....  |
| 1662c  | 5021  | " " " " Nut.....  |
| 17886  | 5019  | " " Pitman.....   |
| 17854  | 3721  | Stop Cam.....   |
| 17855  | 3721  | " " Interlocking Rod.....   |
| 55388  | 8585  | " " " " Case.....   |
| 55389  | —     | " " " " " 5 5 3 8 8<br>with 18443 and two 193J.....   |
| 55418  | —     | Stop Cam Interlocking Rod Case 55389<br>with 63976 and two 1255D.....   |
| *55285 | —     | Stop Cam Interlocking Rod Case 55418<br>with 1318D, 17855, 17863, 17864 and<br>39222.....   |
| 39346  | 5028  | Stop Cam Interlocking Rod Case Bracket  |
| 55304  | —     | Stop Cam Interlocking Rod Case Bracket<br>complete, Nos. 1182E, 1196c, 1204E,<br>1254c, 1262c, 1508E, 1662c, 17853,<br>17859, 17861, 17862, 17872, 17873,<br>39346, 55285 and two 898D..... |
| 18493  | —     | Stop Cam Interlocking Rod Case Bracket<br>55304 with 39343, 39344 and two 1186D   |
| 16532  | 3722  | Stop Cam Interlocking Rod Case Bracket<br>Dowel Pin.....  |
| 1343E  | 5021  | Stop Cam Interlocking Rod Case Bracket<br>Screw.....  |
| 1204E  | 3721  | Stop Cam Interlocking Rod Case Hinge<br>Screw.....  |
| 17859  | 5003  | Stop Cam Interlocking Rod Case Socket<br>Joint.....   |
| 898D   | 3721  | Stop Cam Interlocking Rod Case Socket<br>Joint Cap Screw.....   |
| 39343  | 5028  | Stop Cam Interlocking Rod Case Spring<br>(flat).....  |
| 50682c | 8584  | Stop Cam Interlocking Rod Case Spring<br>Adjusting Screw.....   |
| 1520E  | 3759  | Stop Cam Interlocking Rod Case Spring<br>Adjusting Screw Nut.....   |
| 39344  | 3759  | Stop Cam Interlocking Rod Case Spring<br>Bracket with 1520E and 50682c.....   |
| 1186D  | 5021  | Stop Cam Interlocking Rod Case Spring<br>Bracket Screw.....   |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 17861  | 3721  | Stop Cam Interlocking Rod Case Stop Stud.....                        |
| 1254c  | 5021  | Stop Cam Interlocking Rod Case Stop Stud Screw Bushing.....          |
| 1508E  | 5021  | Stop Cam Interlocking Rod Case Stop Stud Screw Bushing Lock Nut..... |
| 17862  | 3721  | Stop Cam Interlocking Rod Case Stop Stud Spring.....                 |
| 18443  | 5015  | Stop Cam Interlocking Rod Case Wearing Block.....                    |
| 193J   | 5015  | Stop Cam Interlocking Rod Case Wearing Block Screw.....              |
| 17863  | 3721  | Stop Cam Interlocking Rod Spring.....                                |
| 17864  | 3721  | " " " " Stop.....  |
| 1318D  | 3748  | " " " " " Screw.....   |
| 3012   | 3722  | " " Pin.....   |
| 1206c  | 3721  | " " Screw.....   |
| 2102   | 3722  | Tension Disc.....  |
| 1560c  | 3722  | " Regulating Thumb Nut.....  |
| 600c   | 3722  | " Screw Stud.....  |
| 448c   | 3722  | " " " Set Screw.....   |
| 2103   | 3722  | " Spring.....  |
| 2105   | 3722  | " Thread Guard.....  |
| *55302 | —     | Thread Take-up Cam.....  |
| 18392  | 5003  | " " " 55302 with 446c....  |
| 3012   | 3722  | " " " Pin.....   |
| 446c   | 3724  | " " " Set Screw.....   |
| *18393 | 5002  | " " Lever with 1822.....   |
| 55283  | —     | " " " 18393 with 79c....   |
| 79c    | 5021  | " " " Hinge Screw.....   |
| 1822   | 5021  | " " " Roller and Stud....  |
| 2124   | 3722  | " " Spring.....  |
| 2127   | 3722  | " " " Regulator Plate....  |
| 233J   | 3722  | " " " " " Ad-justing Screw.....                                      |
| 17865  | 3710  | Thread Wiper Body.....   |
| 1207D  | 3710  | " " " Hinge Screw.....   |
| 17866  | 3710  | " " " Hook.....  |
| 17867  | 3710  | " " " Support.....   |
| 641c   | 5021  | " " " Set Screw....  |
| 17868  | 3710  | " " " Wire.....  |
| 337D   | 3718  | " " " " Screw.....   |
| 17869  | 3710  | " " " " Washer..   |
| 55324  | 8586  | Throat Plate with 55322 and two 42639..                              |
| 55327  | —     | " " 55324 with 55325 and two 1208D.....                              |

| NO.   | PLATE | NAME  |
|-------|-------|---|
| 55325 | 8586  | Throat Plate Needle Hole Bushing (large needle hole).....                             |
| 1208D | 5020  | Throat Plate Needle Hole Bushing Screw  |
| 55329 | —     | Throat Plate complete, Nos. 1698c, 17828, 50018F, 50117J, 55321, 55323 and 55327..... |
| 691F  | 5015  | Throat Plate Screw.....   |
| 17872 | 3721  | Trip Lever.....   |
| 1196c | 3721  | " " Hinge Screw.....  |
| 17873 | 3721  | " " Spring.....   |
| 1182E | 3705  | " " " Screw.....  |
| 17874 | 5009  | Tripping Point.....   |
| 190J  | 3710  | " " Screw.....  |

## CLAMPS

### BUTTON CLAMP (End Opening)

FOR 69-5 AND 69-6 MACHINES

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 17926 | 3706  | Button Clamp with 1220E and 17928....  |
| 17927 | 3706  | " " Arm with 17714 and 63788   |
| 63788 | 7205  | " " " Hook.....  |
| 17928 | 3706  | " " Position Stud.....   |
| 17712 | 3710  | " " Pressure Spring.....   |
| 17714 | 3704  | " " " Guide Block  |
| 1220E | 3706  | " " Screw Stud.....  |
| 17929 | 3706  | " " Spring, for flat buttons....   |
| 17930 | 3706  | " " " " stud back buttons.....   |
| 1208D | 5020  | Button Clamp Spring Screw.....   |
| 1656D | 3706  | " " Thumb Nut.....   |
| 17931 | —     | Button Clamp (end opening) complete, Nos. 17926, 17929 or 17930 and two 1208D..... |
| 17932 | —     | Button Clamp (end opening) with Arm complete, Nos. 1656D, 17927 and 17931          |

### BUTTON CLAMP (Side Opening)

FOR 69-5 AND 69-6 MACHINES

| NO.   | PLATE | NAME                                  |
|-------|-------|---------------------------------------|
| 17933 | 3707  | Button Clamp with 1220E and 17928.... |
| 17927 | 3706  | " " Arm with 17714 and 63788          |
| 63788 | 7205  | " " " Hook.....                       |

| NO.   | PLATE | NAME  |
|-------|-------|---|
| 17928 | 3706  | Button Clamp Position Stud.....   |
| 17712 | 3710  | " " Pressure Spring.....  |
| 17714 | 3704  | " " " " Guide Block.....  |
| 1220E | 3706  | " " Screw Stud.....   |
| 17934 | 3707  | " " Spring, for flat buttons....  |
| 17935 | 3707  | " " " " stud back but-<br>tons.....   |
| 1208D | 5020  | Button Clamp Spring Screw.....  |
| 1656D | 3706  | " " Thumb Nut.....  |
| 17936 | —     | Button Clamp (side opening) complete,<br>Nos. 17933, 17934 or 17935 and two<br>1208D..... |
| 17937 | —     | Button Clamp (side opening) with Arm<br>complete, Nos. 1656D, 17927 and 17936             |

### CLAMP FOR HOOKS AND EYES

#### FOR 69-5 AND 69-6 MACHINES

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 17906 | 3709  | Clamp (left) with 23219.....   |
| 17907 | 3709  | " (right).....   |
| 17908 | 3709  | " Arm with 17714 and 63788.....  |
| 63788 | 7205  | " " Hook.....  |
| 1175E | 3704  | " Hinge Screw.....   |
| 17911 | 3709  | " Hook Stop.....   |
| 1208D | 5020  | " " Screw.....   |
| 17712 | 3710  | " Pressure Spring.....   |
| 17714 | 3704  | " " " " Guide Block.....   |
| 1219D | 3709  | " Spreader Stud.....   |
| 1657D | 3709  | " " " Thumb Nut.....   |
| 17718 | 3705  | " " " " " Washer   |
| 17909 | 3709  | " " Spring.....  |
| 1182E | 3705  | " " Screw.....   |
| 17910 | 3709  | " Spring.....  |
| 1208D | 5020  | " " Screw.....   |
| 23219 | 3709  | " " Steady Pin.....  |
| 17912 | —     | Clamp complete, for hooks and eyes, Nos.<br>1182E, 1219D, 1657D, 17718, 17906 to<br>17911 and two each 1175E and 1208D.. |

### CLAMP FOR TYING FRENCH KNOTS

#### FOR 69-5 MACHINE

| NO.   | PLATE | NAME                            |
|-------|-------|---------------------------------|
| 17946 | 3729  | Clamp with 17948.....           |
| 17947 | 3729  | " Arm with 17714 and 63788..... |

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 63788 | 7205  | Clamp Arm Hook.....  |
| 17948 | 3729  | " Hinge Stud.....  |
| 17949 | 3729  | " " " Pin.....   |
| 1263D | 3729  | " Leveling Thumb Screw.....  |
| 17950 | 3729  | " " " " Stop Bracket   |
| 220J  | 3729  | " " " " " "  |
|       |       | Screw.....   |
| 17712 | 3710  | Clamp Pressure Spring.....   |
| 17714 | 3704  | " " " " Guide Block.....   |
| 17951 | 3729  | " Stretching Ring.....   |
| 1264D | 3729  | " " " Hinge Screw.....   |
| 17952 | 3729  | " " " Spring.....  |
| 220J  | 3729  | " " " " Adjusting<br>Screw.....  |
| 578K  | 3729  | Clamp Stretching Ring Spring Screw....   |
| 17953 | —     | Clamp complete, for tying French knots,<br>Nos. 578K, 1263D, 17946, 17947, 17949<br>to 17952, two 1264D and three 220J.... |
| 17954 | 5014  | Feed Plate.....  |
| 39205 | 5023  | Guide with 460C.....   |
| 460C  | 5021  | " Set Screw.....   |

### ATTACHMENTS AND ACCESSORIES

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 18419  | —     | Cylinder Base Plate with two 453C.....  |
| 18420  | 5005  | " " " Hinge Connection...   |
| 18423  | 5005  | " " " " " Hinge<br>Pin.....   |
| 453C   | 5005  | Cylinder Base Plate Hinge Connection<br>Hinge Pin Set Screw.....  |
| 18424  | 5022  | Cylinder Base Plate (hinged) complete,<br>Nos. 18419, two each 18420, 18423, three<br>wood screws 1¼ in. No. 12 and four 134D |
| 134D   | 5005  | Cylinder Base Plate Screw.....  |
| 41400  | 5023  | Machine Rest Pin (wood).....  |
| 120346 | 4079  | Oiler (copper plated) with 120347.....  |
| 120347 | 4079  | " Spout, 9 in. long.....  |
| 11831  | 5023  | Screw Driver (large).....   |
| 26026  | 5023  | " " (machine).....  |
| 26485  | 5023  | " " (shuttle tension).....  |
| 10875  | 5023  | Wrench for 1518 and 1520.....   |
| 27662  | 5023  | " " 1508.....   |
| 17905  | 5023  | " " 1178, 1654 and 1676.....  |
| 22003  | 5023  | " " 1651.....   |

## BUTTON SPACING GAUGE

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 124950 | 8588  | Button Spacing Gauge.....   |
| 124706 | 8589  | " " " Holder.....   |
| 124951 | 8589  | " " " Plate.....  |
| 181J   | 3738  | " " " " Screw.....  |
| 9525   | 8588  | " " " " " Washer.....   |
| 217J   | 3731  | " " " " " Screw.....  |
| 7071   | 5008  | " " " " " Washer.....   |
| 124952 | —     | Button Spacing Gauge complete, Nos. 181J, 9525, 124706, 124950, 124951 and two each 217J, 7071 and wood screws 1 in. No. 10 R. H..... |

## BOBBIN WINDERS

### BOBBIN WINDER

(SWINGING AUTOMATIC, LEFT HAND)

FOR 2996

FOR 69-5 TO 69-15, 69-17, 69-18 AND 69-22 MACHINES

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 41598  | 5041  | Base with 27916 and two 28084.....   |
| 1186c  | 3781  | " Screw.....   |
| 15072  | 5009  | Bobbin Position Pin.....   |
| 126391 | 8583  | Bracket.....   |
| 129E   | 3761  | " Screw.....   |
| 27916  | 3781  | Brake (leather).....   |
| 28084  | 3781  | " Rivet.....   |
| 27321  | 5041  | Frame.....   |
| 50356D | 5042  | " Hinge Screw.....   |
| 1620J  | 5042  | " " " Nut.....   |
| 41825  | 3781  | " Spring.....  |
| 41600  | 5041  | Pulley with 155c.....  |
| 155c   | 3718  | " Set Screw.....   |
| 27849  | 8582  | Spindle.....   |
| 27538  | 5041  | " 27849 with 15072, 27850 and 41828  |
| 27850  | 8582  | " Collar.....  |
| 41828  | 8582  | " Pin.....   |
| 27328  | 5041  | Stop Latch.....  |
| 35D    | 3724  | " " Hinge Screw.....   |
| 60769  | 3780  | Tension Bracket.....   |
| 60770  | 3780  | Tension Bracket complete, Nos. 419E, 1562J, 8422, 9780, 43808, 60769 and two 2455..... |

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 9780  | 3781  | Tension Bracket Position Stud.....   |
| 161D  | 3724  | " " Screw.....   |
| 2455  | 3781  | " Disc.....  |
| 1562J | 3722  | " Regulating Thumb Nut.....  |
| 419E  | 5042  | " Screw Stud.....  |
| 43808 | 5042  | " Spring.....  |
| 8422  | 3781  | " Thread Guide.....  |
| 41604 | 5041  | Bobbin Winder, Nos. 35D, 1620J, 27321, 27328, 27538, 41598, 41600, 41825 and 50356D.....           |
| 41716 | —     | Bobbin Winder (swinging automatic, left hand) complete, Nos. 161D, 41604, 60770 and two 1186c..... |

### BOBBIN WINDER

(SWINGING AUTOMATIC, LEFT HAND)

FOR 2073

FOR 69-16 AND 69-19 MACHINES

This Bobbin Winder is the same as No. 41716 with the following exceptions:

| NO.   | PLATE | NAME  |
|-------|-------|---|
| 27305 | 3781  | Spindle, in place of 27849.....   |
| 27326 | 3781  | Stop Latch, in place of 27328.....  |
| 41713 | 3780  | Bobbin Winder, Nos. 35D, 1620J, 27305, 27321, 27326, 41598, 41600, 41825 and 50356D, in place of 41604..... |
| 41714 | —     | Bobbin Winder (swinging automatic, left hand) complete, Nos. 161D, 41713, 60770 and two 1186c.....          |

## PROTECTOR

| NO.    | PLATE | NAME                                    |
|--------|-------|---|
| 39489  | 7008  | Arm with 39490.....                     |
| 160c   | 7009  | " Clamping Screw.....                   |
| 39490  | —     | Blade.....                              |
| 39491  | 7008  | Bracket with two each 426c and 448c.... |
| 426c   | 7009  | " Adjusting Screw.....                  |
| 50351D | 7009  | " Screw.....                            |
| 39492  | 7009  | Crank with 160c.....                    |
| 39493  | 7009  | " Bracket with 1120c and two 454c..     |
| 454c   | 7009  | " " Set Screw.....                      |
| 52598  | 7009  | " Hinge Stud.....                       |
| 1120c  | 7009  | " " " Set Screw.....                    |
| 39494  | 7008  | Rod.....                                |
| 15261  | 7009  | " Collar with 237F.....                 |
| 237F   | 7009  | " " Set Screw.....                      |

## PROTECTOR

| NO.   | PLATE | NAME  |
|-------|-------|---|
| 39495 | 7009  | Rod Connection.....   |
| 176D  | 7009  | " " Screw.....  |
| 1099F | 7009  | " Screw Stud.....   |
| 39496 | 7008  | " Sleeve.....   |
| 448c  | 7009  | " " Set Screw.....  |
| 39497 | 7009  | " Spring.....   |
| 15261 | 7009  | " " Collar with 237F.....   |
| 237F  | 7009  | " " " Set Screw.....  |
| 63753 | —     | Protector (front of needle) Nos. 1099F,<br>39489, 39491 to 39494, 39496, 39497,<br>52598 and two 15261..... |
| 39498 | —     | Protector (front of needle) complete, Nos.<br>39495, 63753 and two each 176D and<br>50351D.....             |

## STAND 25297

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 126508 | 9090  | Leg.....  |
| 51057R | 20332 | " Bolt with 1522E.....  |
| 1522E  | 20332 | " " Nut.....  |
| 126509 | 20332 | " " " Socket Washer.....  |
| 46707  | 9090  | " Brace with wood screw 1 in. No. 16  |
| 126530 | 9090  | " Cross Member, 15½ in. long.....   |
| 51057R | 20332 | " " " Bolt with 1522E.....  |
| 1522E  | 20332 | " " " " Nut.....  |
| 126509 | 20332 | " " " " " Socket<br>Washer.....   |
| 12620  | 20332 | Leg Cross Member Bolt Washer.....   |
| 126758 | —     | Leg with Rail complete, Nos. 126530,<br>126532, two 126508, three 12620 and<br>four each 51057R and 126509..... |
| 126532 | 9090  | Rail, 16 in. long.....  |
| 51057R | 20332 | " Bolt with 1522E.....  |
| 1522E  | 20332 | " " Nut.....  |
| 126509 | 20332 | " " " Socket Washer.....  |
| 46711  | 9090  | Treadle Support.....  |
| 50297R | 20332 | " " Bolt with 1522E.....  |
| 46712  | —     | " " " 50297R with 12620<br>and 46713.....   |
| 1522E  | 20332 | Treadle Support Bolt Nut.....   |
| 46713  | 8589  | " " " Packing.....  |
| 12620  | 20332 | " " " Washer.....   |
| 25297  | —     | Stand (steel work) complete, Nos. 46711<br>and two each 46707, 46712 and 126758                                 |

STARTING LEVER AND FOOT  
LIFTER PARTS

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 17876 | 5022  | Treadle with 443c.....   |
| 17877 | 5000  | " Pitman Rod (lower).....  |
| 17878 | 5000  | " " " (upper).....   |
| 17879 | 5000  | " " " Clamp with two 161D  |
| 161D  | 3724  | " " " " Screw.....   |
| 17880 | 5000  | Treadle Pitman complete, Nos. 17877 to<br>17879.....                             |
| 17881 | 5005  | Treadle Shaft.....   |
| 443c  | 5042  | " " Set Screw.....   |
| 17882 | 5005  | " Spring.....  |
| 17883 | 5022  | " Stand.....   |
| 17884 | —     | Treadle complete, Nos. 17876, 17881 to<br>17883 and two wood screws 1 in. No. 10 |
| 17885 | —     | Treadle and Pitman complete, Nos. 17880<br>and 17884.....                        |

## STARTING LEVER ROCK SHAFT

## FOR 1600 SERIES MOTORS

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 14224 | —     | Chain, length 10¼ in., with 56864.....   |
| 56864 | 5042  | " Hook.....  |
| 7124  | 7242  | Rock Shaft.....  |
| 27683 | 7242  | " " Arm with two 356c.....   |
| 356c  | 8588  | " " " Set Screw.....   |
| 16128 | 7242  | " " Hanger with two wood screws<br>1 in. No. 10.....   |
| 2770  | 7242  | Rock Shaft Stop Dog with 356c.....   |
| 356c  | 8588  | " " " " Set Screw.....   |
| 63981 | —     | Starting Lever Rock Shaft complete, Nos.<br>2770, 7124, 14224 and two each 16128<br>and 27683..... |

## STARTING LEVER ROCK SHAFT

## FOR 1800 SERIES MOTORS

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 55433 | —     | Chain, length 10¼ in., with 56865.....               |
| 56865 | 8588  | " Hook.....  |
| 55431 | —     | Rock Shaft.....                                      |
| 27683 | 7242  | " " Arm with two 356c.....                           |
| 356c  | 8588  | " " " Set Screw.....                                 |
| 21327 | 8589  | " " Hanger with two wood screws<br>1 in. No. 10..... |

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 32134 | —     | Rock Shaft Spring.....   |
| 2770  | 7242  | “ “ Stop Dog with 356c.....  |
| 356c  | 8588  | “ “ “ “ Set Screw.....   |
| 55432 | —     | Starting Lever Rock Shaft complete, Nos.<br>32134, 55431, 55433, wood screw 1 in.<br>No. 12 F. H. and two each 2770, 21327<br>and 27683..... |

## TABLE BELT GUIDE

| NO.   | PLATE | NAME  |
|-------|-------|---|
| 39218 | 5022  | Belt Guide with two 168E.....   |
| 168E  | 5021  | “ “ Set Screw.....  |
| 17892 | 5022  | Bracket with two 153E.....  |
| 17893 | 5022  | Pulley.....   |
| 39219 | 5022  | “ Shaft (long) with 17896 and 63973   |
| 63973 | —     | “ “ “ Wick (braided cotton)   |
| 39220 | 5022  | “ “ (short) with 17896 and 63974  |
| 63974 | —     | “ “ “ Wick (braided cotton)   |
| 17896 | 5005  | “ “ Plug.....   |
| 153E  | 5021  | “ “ Set Screw.....  |
| 39221 | —     | Table Belt Guide complete, Nos. 17892,<br>39219, 39220, two each 17893, 39218<br>and three wood screws 1¼ in. No. 12... |

## THREAD UNWINDER

### FOR TWO SPOOLS

| NO.     | PLATE | NAME  |
|---------|-------|---|
| 225395  | 7233  | Spool Rest with 201018c.....  |
| 225388  | 7233  | “ “ Rod.....  |
| 200383c | 8584  | “ “ “ Set Screw.....  |
| 201018c | 8584  | “ “ “ Set Screw.....  |
| 202490  | 7233  | “ Stand with 200383c.....   |
| 225391  | 7233  | Thread Guide.....   |
| 201696J | 8584  | “ “ Lock Nut.....   |
| 225326  | 20332 | “ “ Position Cup.....   |
| 225324  | 7233  | “ “ Rod with 208E and 225322  |
| 208E    | 8584  | “ “ “ Screw.....  |
| 225322  | 20332 | “ “ “ Washer.....   |
| 225396  | 7233  | Thread Unwinder complete, Nos. 201696J,<br>202490, 225324, 225326, 225388, 225395,<br>two 225391 and three wood screws ⅞<br>in. No. 12..... |
| 27739   | 7234  | Thread Cone (wood) for large cones.....   |
| 225390  | 7234  | “ “ Holder, for inverted cones  |

NOTE: Nos. 27739 and 225390 are used with,  
but not included in 225396

## OBSOLETE PARTS

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 18460  | 5027  | Arch Clamp Foot (left) with 17959, for<br>18462.....  |
| 18461  | 5027  | Arch Clamp Foot (right) with 17959, for<br>18462.....   |
| 18480  | 3739  | Arch Clamp Foot Spring (heavy) for 69-14<br>and 69-16 Machines.....   |
| 18462  | —     | Arch Clamp complete for 69-14 Machine,<br>Nos. 1654c, 18367, 18433 to 18435,<br>18438, 18460, 18461, 18463, 39302, two<br>each 181D, 1175D, 14079 and five 217J |
| *18351 | —     | Arm with 4449, 17844 and two 164E, for<br>69-5 Machine.....   |
| *18439 | —     | Arm with 4449, 17844 and two 164E, for<br>all machines except 69-8.....   |
| *18457 | —     | Arm with 4449, 17844 and two 164E, for<br>69-8 Machine.....   |
| 2002   | 3722  | Arm Dowel Pin.....  |
| 435c   | 3724  | “ Shaft Bushing (back) Adjusting Screw  |
| 23373  | 3741  | Belt Cover.....   |
| 17940  | 5019  | “ Shifter.....  |
| 17705  | 5019  | “ “ for 17847 and 17849.....  |
| 39201  | 5019  | “ “ .....   |
| 39223  | 5008  | “ “ Clamp for 55284 and 55285...  |
| 1174D  | 3724  | “ “ Screw for 17705 and 17940...  |
| 1255D  | 5021  | “ “ “ “ 39201.....  |
| 41715  | 5023  | Bobbin Winder Bracket for 18352 and<br>55269, for 41714 and 41716.....  |
| 17991  | 5019  | Clamp Arm (lower) with two 17992, for<br>18490.....   |
| 17993  | 5019  | Clamp Arm (upper) for 18490.....  |
| 158E   | 3724  | Crank Connecting Rod Cap Screw for 4292   |
| *18352 | —     | Cylinder for 69-5 to 69-15, 69-17, 69-18<br>and 69-22 Machines.....   |
| *55269 | —     | Cylinder for 69-16 and 69-19 Machines...  |
| 18378  | 5024  | “ End Cover with 7569.....  |
| 7569   | 5005  | “ “ “ Hinge Pin for 18378.  |
| 18353  | 5006  | Feed Across Connection with 18354 and<br>two 175E.....  |
| *18354 | —     | Feed Across Connection Cap for 18353...   |
| 175E   | 5021  | “ “ “ “ Screw for<br>18353.....   |
| 18355  | 5008  | Feed Across Knuckle Joint.....  |
| 17739  | 5008  | “ “ Regulator Adjusting Stud<br>Sleeve.....   |



| NO.    | PLATE | NAME   |
|--------|-------|--|
| 18361  | 5007  | Feed Across Shaft Crank (back) Ball Stud for 69-5 to 69-7, 69-10 and 69-13 to 69-18 Machines.....                  |
| 18422  | 5009  | Feed Across Shaft Crank (back) Ball Stud for 69-8, 69-9 and 69-11 Machines.....                                    |
| 18456  | 5016  | Feed Across Shaft Crank (back) Ball Stud for 69-12 Machine.....  |
| 1652D  | 5021  | Feed Across Regulating Adjusting Stud Thumb Nut.....   |
| 17796  | 5005  | Feed Cam Driving Worm with 453c, for 69-5, 69-6 and 69-8 to 69-11 Machines   |
| 2117   | 3722  | Feed Cam Driving Worm Pin.....   |
| 1299c  | 5007  | " " " " Position Screw.  |
| 453c   | 5007  | " " " " Set Screw for 17796.....   |
| 17798  | 5024  | Feed Cam Shaft.....  |
| 18416  | 5004  | " " " ".....   |
| 18417  | 5004  | " " " Bracket.....   |
| 17799  | 5024  | " " " ".....   |
| 1177D  | 3710  | " " " " Screw (back)...  |
| 1193D  | 3724  | " " " " " (front)...   |
| 17975  | 5013  | " Plate for 18436.....   |
| 18463  | 5025  | " " " 18462.....   |
| 18389  | 5015  | Knife (needle thread) for 55296.....   |
| 17808  | 5015  | " (shuttle thread) for 55296.....  |
| 1201c  | 5021  | " Bar Driving Lever Hinge Screw....  |
| 18375  | 5006  | " Cam Lever Bracket for 1197.....  |
| 1197D  | 3724  | " " " Hinge Screw.....   |
| 5944   | 5015  | " " " Slide Steady Pin.....  |
| *55296 | —     | " Holder 17825 with 1198c, 17808, 17829 and 18389, for 55306.....  |
| 17833  | 5001  | Needle Bar Thread Nipper Driving Lever Spring.....   |
| 17836  | 3718  | Needle Bar Thread Nipper Lever Spring for 337.....   |
| 337J   | 3718  | Needle Bar Thread Nipper Lever Spring Screw.....   |
| 17847  | 5024  | Pulley (loose) 2½ in. diam.....  |
| 17941  | 5003  | " " 2⅞ in. diam., for 17955....  |
| 17849  | 5024  | " (tight) 2½ in. diam., with 2269....  |
| 18377  | 5025  | Shuttle Race Ring.....   |
| 18412  | 5026  | " " " for 18414.....   |
| 18414  | 5026  | Shuttle Race (flexible) complete for 18378, Nos. 662D, 2523, 18411, 18412, 21623 and two each 1289D and 18413..... |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 1203c  | 3724  | Starting Lever Hinge Screw.....  |
| 196F   | 3718  | " " Treadle Extension Set Screw for 17943.....   |
| 17943  | 3741  | Starting Lever Treadle with 196F and 443c, for 17945.....  |
| 17944  | 3741  | Starting Lever Treadle Extension for 17945.....  |
| 17945  | —     | Starting Lever Treadle complete for 17891, Nos. 17881 to 17883, 17943, 17944 and two wood screws 1 in. No. 10  |
| 17891  | —     | Starting Lever Treadle and Pitman complete, Nos. 17880 and 17945.....  |
| 39202  | 8585  | Stop Cam Interlocking Rod Case.....  |
| 55387  | 8583  | " " " " " for 18492  |
| *55284 | —     | " " " " " 1 8 4 4 0 with 1318D, 17855, 17863, 17864, 39222, 39223 and two 1255D, for 18442 and 18458.....  |
| 18492  | 5028  | Stop Cam Interlocking Rod Case 55387 with 18443 and two 193J, for 55285....  |
| 18440  | 5003  | Stop Cam Interlocking Rod Case with 18443 and two 193J, for 18442, 18458 and 55284.....  |
| 18441  | 5003  | Stop Cam Interlocking Rod Case Bracket for 18442.....  |
| 39288  | 5003  | Stop Cam Interlocking Rod Case Bracket for 18458.....  |
| 18442  | —     | Stop Cam Interlocking Rod Case Bracket complete for all machines except 69-8, Nos. 1182E, 1196c, 1204E, 1254c, 1262c, 1508E, 1662c, 17853, 17859 to 17862, 17872, 17873, 18441, 55284 and two 898D |
| 18458  | —     | Stop Cam Interlocking Rod Case Bracket complete for 69-8 Machine, Nos. 1182E, 1196c, 1204E, 1254c, 1262c, 1508E, 1662c 17853, 17859 to 17862, 17872, 17873, 39288, 55284 and two 898D.....         |
| 18380  | 5019  | Stop Cam Interlocking Rod Case Extension for 1255.....   |
| 1255D  | 5021  | Stop Cam Interlocking Rod Case Extension Screw for 18380.....  |
| 17860  | 3721  | Stop Cam Interlocking Rod Case Spring for 18442 and 18458.....   |
| 430c   | 3759  | Stop Cam Interlocking Rod Case Spring Adjusting Screw for 39344.....   |
| 17748  | 3722  | Thread Eyelet (top of arm).....  |

## OBSOLETE PARTS

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 18382 | —     | Throat Plate with 17924 and two 1208d,<br>for round bottom buttons, for 55306...                 |
| 55306 | —     | Throat Plate 18382 with 1698c, 17828,<br>50018r and 55296, for all machines<br>except 69-11..... |
| 17924 | 5020  | Throat Plate Needle Hole Bushing (small<br>needle hole) for 18382.....                           |

Genuine Singer Needles and their Containers are marked with the Company's Trade Mark "SIMANCO." 1

Needles in Containers marked "For Singer Machines" are not Singer made needles. 2

**NUMERICAL LIST OF PARTS**  
**FOR**  
**MACHINES**  
**Nos. 69-5 to 69-19**  
**and 69-22**

## NUMERICAL LIST OF PARTS

| NO.  | PLATE | NAME  |
|------|-------|---|
| 35D  | 3724  | Bobbin Winder Stop Latch Hinge Screw for 41604 and 41713.....                         |
| 76c  | 8584  | Thread Take-up Lever Hinge Screw for 56756.....                                       |
| 79c  | 5021  | Thread Take-up Lever Hinge Screw for 55283.....                                       |
| 90D  | 3738  | Clamp Arm (lower) Hinge Screw for 18452.....  |
| 90D  | 3738  | Clamp Arm (upper) Hinge Screw for 18452.....  |
| 93F  | 5009  | Hand Stop Lever Connection Screw for 69-8 Machine.....                                |
| 112D | 3702  | Shuttle Tension Spring Screw for 44001..  |
| 129E | 3761  | Bobbin Winder Bracket Screw for 41714 and 41716.....                                  |
| 129E | 3761  | Clamp Arm Bracket Adjusting Screw for 39336.....                                      |
| 134D | 5005  | Cylinder Base Plate Screw for 18424....   |
| 153E | 5021  | Table Belt Guide Pulley Shaft Set Screw for 17892.....                                |
| 155c | 3718  | Bobbin Winder Pulley Set Screw for 41600.....   |
| 155c | 3718  | Needle Bar Connecting Stud Set Screw for 21629.....                                   |
| 158E | 3724  | Crank Connecting Rod Cap Screw for 4292, obsolete.....                                |
| 160E | 5008  | Feed Across Shaft Crank (back) Clamping Screw for 18360 and 18421.....                |
| 160E | 5008  | Feed Across Shaft Crank (front) Clamping Screw for 18362.....                         |
| 160D | 5008  | Feed Regulator Bracket Cap Screw for 18369 and 18469.....                             |
| 160c | 7009  | Protector Arm Clamping Screw for 39492  |
| 161D | 3724  | Bobbin Winder Tension Bracket Screw for 41714 and 41716.....                          |
| 161D | 3724  | Treadle Pitman Rod Clamp Screw for 17879.....   |
| 164J | 3724  | Face Plate Screw.....   |
| 164E | 3724  | Presser Bar Lifting Lever Bracket Screw for 18351, 18439, 18457, 55405 and 55406..... |
| 168E | 5021  | Table Belt Guide Set Screw for 39218... ..  |
| 171D | 5018  | Shuttle Race Screw for all machines except 69-16 and 69-19.....                       |

## NUMERICAL LIST OF PARTS

| NO.  | PLATE | NAME  |
|------|-------|---|
| 175E | 5021  | Feed Across Connection Cap Screw for 18353, obsolete.....                                   |
| 176D | 7009  | Protector Rod Connection Screw for 39498.....   |
| 181D | 3738  | Arch Clamp Frame Screw for 18436, 18453, 18462, 55386, 55394 and 55414                      |
| 181J | 3738  | Button Spacing Gauge Plate Screw for 124952.....  |
| 181D | 3738  | Clamp Arm (lower) Bracket Screw for 18452.....  |
| 184E | 5021  | Belt Cover Bracket Screw Stud for 39290   |
| 190J | 3710  | Arch Clamp Foot Lifter Screw for 69-8, 69-9, 69-11, 69-14, 69-16 and 69-22 Machines.....    |
| 190J | 3710  | Arch Clamp Foot Plate Screw for 55386, 55394 and 55414.....                                 |
| 190J | 3710  | Arm Side Cover Screw.....   |
| 190J | 3710  | Button Clamp Lifter Screw for 69-5, 69-6, 69-15, 69-17 and 69-18 Machines                   |
| 190J | 3710  | Clamp Arm Lifter Screw for 69-7, 69-12, 69-13 and 69-19 Machines.....                       |
| 190J | 3710  | Clamp Arm (upper) Lifter Screw for 69-10 Machine.....                                       |
| 190J | 3710  | Knife Bar Connection Screw.....   |
| 190J | 3710  | " " Driving Lever Lock Stud Spring Screw for 39297.....                                     |
| 190J | 3710  | Needle Bar Thread Nipper Rod Support Screw.....   |
| 190J | 3710  | Tripping Point Screw for 17766, 18395 to 18399, 18401 to 18406, 55308, 55309 and 55395..... |
| 193J | 5015  | Stop Cam Interlocking Rod Case Wearing Block Screw for 18440, 18492 and 55389.....          |
| 196F | 3718  | Needle Bar Thread Nipper Rod Arm Set Screw for 17839.....                                   |
| 196F | 3718  | Presser Bar Collar Set Screw for 17841  |
| 196F | 3718  | Starting Lever Treadle Extension Set Screw for 17943, obsolete.....                         |
| 198D | 5021  | Shuttle Race Screw for 69-16 and 69-19 Machines.....  |
| 200F | 5008  | Feed Across Shaft Collar Set Screw for 18359.....   |
| 200C | 5008  | Feed Across Shaft Crank (back) Ball Stud Set Screw for 18360 and 18421                      |
| 208E | 8584  | Thread Unwinder Thread Guide Rod Screw for 225324.....                                      |

## NUMERICAL LIST OF PARTS

| NO.  | PLATE | NAME   |
|------|-------|--|
| 217J | 3731  | Arch Clamp Foot Plate Screw for 18436, 18449, 18453 and 18462.....         |
| 217J | 3731  | Arch Clamp Foot Spring Screw for 18436, 18449 and 18462.....               |
| 217J | 3731  | Arch Clamp Foot Spring Screw (lower) for 18453.....                        |
| 217J | 3731  | Belt Cover Screw.....  |
| 217J | 3731  | Button Spacing Gauge Screw for 124952                                      |
| 217E | 3731  | Cylinder End Cover Spring Screw.....                                       |
| 217J | 3731  | Knife Bar Cap Screw.....   |
| 219K | 5030  | Arch Clamp Foot Screw for 55384, 55385, 55391, 55393, 55411 and 55413..... |
| 220J | 3729  | Clamp Leveling Thumb Screw Stop Bracket Screw for 17953.....               |
| 220J | 3729  | Clamp Stretching Ring Spring Adjusting Screw for 17953.....                |
| 226E | 8584  | Oscillating Shaft Crank Slide Block Cap Screw for 15171.....               |
| 229J | 5017  | Button Clamp Spring Screw for 63928 and 63929.....                         |
| 233J | 3722  | Face Plate Thread Guard Screw for 17725.....                               |
| 233J | 3722  | Thread Take-up Spring Regulator Plate Adjusting Screw for 17725.....       |
| 236J | 3705  | Button Clamp Spring Screw for 17898 and 17904.....                         |
| 237F | 3724  | Needle Set Screw for 17831.....  |
| 237F | 5017  | Oscillating Shaft Crank Set Screw for 18387.....                           |
| 237F | 7009  | Protector Rod Collar Set Screw for 15261                                   |
| 237F | 7009  | " " Spring Collar Set Screw for 15261.....                                 |
| 335J | 3759  | Needle Bar Thread Nipper Driving Lever Extension Screw for 39350.....      |
| 337J | 3718  | Needle Bar Thread Nipper Lever Spring Screw, obsolete.....                 |
| 337J | 3718  | Thread Wiper Body Wire Screw.....  |
| 356C | 8588  | Starting Lever Rock Shaft Arm Set Screw for 27683.....                     |
| 356C | 8588  | Starting Lever Rock Shaft Stop Dog Set Screw for 2770.....                 |
| 375C | 3724  | Crank Connecting Rod Hinge Screw....                                       |
| 377C | 3718  | Needle Bar Connecting Link Hinge Screw                                     |
| 398E | 3702  | Shuttle Main Spring Screw for 39295....                                    |
| 419E | 5042  | Bobbin Winder Tension Screw Stud for 60770.....                            |

| NO.  | PLATE | NAME   |
|------|-------|--|
| 426c | 7009  | Protector Bracket Adjusting Screw for 39491.....   |
| 430c | 3759  | Stop Cam Interlocking Rod Case Spring Adjusting Screw for 39344, obsolete....                |
| 435c | 3724  | Arm Shaft Bushing (back) Adjusting Screw, obsolete.....                                      |
| 443c | 5042  | Treadle Shaft Set Screw for 17876 and 17943.....   |
| 446c | 3724  | Thread Take-up Cam Set Screw for 18392 and 39204.....  |
| 448c | 7009  | Protector Rod Sleeve Set Screw for 39491   |
| 448c | 3722  | Tension Screw Stud Set Screw for 17725   |
| 453c | 5005  | Cylinder Base Plate Hinge Connection Hinge Pin Set Screw for 18419.....                      |
| 453c | 5007  | Feed Cam Driving Worm Set Screw for 17796, obsolete.....                                     |
| 453c | 5007  | Feed Cam Driving Worm Wheel Set Screw for 17797, 17997 and 39212.....                        |
| 453c | 5007  | Presser Bar Guide Bracket Set Screw for 17842.....   |
| 454c | 7009  | Protector Crank Bracket Set Screw for 39493.....   |
| 457c | 3702  | Shuttle Driver Set Screw for 39487.....  |
| 460c | 5021  | Guide Set Screw for 39205.....   |
| 462c | 5017  | Shuttle Driver Set Screw for 2441.....   |
| 466H | 3702  | " Tension Regulating Screw for 44001.....  |
| 578K | 3729  | Clamp Stretching Ring Spring Screw for 17953.....  |
| 591F | 5017  | Shuttle Tension Regulating Screw for 15277.....  |
| 592E | 5017  | Shuttle Bobbin Case Latch Stop Screw for 15277.....  |
| 600c | 3722  | Tension Screw Stud for 17725.....  |
| 641c | 5021  | Thread Wiper Body Support Set Screw  |
| 662D | 5018  | Shuttle Race Cap Screw for 18414 and 18430.....  |
| 670E | 5021  | Knife Cam Lever Bracket Screw.....   |
| 690D | 3748  | Feed Across Regulator Hinge Stud Clamping Screw for 18369 and 18469..                        |
| 691F | 5015  | Throat Plate Screw.....  |
| 810D | 3759  | Feed Regulator Post Guide Cap Screw for 18486.....   |
| 880E | 3724  | Arm Screw.....   |
| 898D | 3721  | Stop Cam Interlocking Rod Case Socket Joint Cap Screw for 18442, 18458, 55304 and 55305..... |

| NO.   | PLATE | NAME  |
|-------|-------|---|
| 934J  | 5007  | Feed Plate Carrier Bar Plate Screw for 18365, 18438, 18448, 18451 and 18486                     |
| 957K  | 3738  | Clamp Spreader Lever Cap Screw for 18452.....   |
| 1019c | 5009  | Hand Stop Lever Rod Collar Set Screw for 21678.....   |
| 1035c | 5017  | Oscillating Shaft Crank Slide Block Screw Stud for 15171.....                                   |
| 1057E | 8584  | Feed Across Connection Cap (lower) Screw for 55376.....   |
| 1057E | 8584  | Feed Across Connection Cap (upper) Screw for 55376.....   |
| 1099F | 7009  | Protector Rod Screw Stud for 63753.....   |
| 1120c | 7009  | " Crank Hinge Stud Set Screw for 39493.....   |
| 1174D | 3724  | Belt Shifter Screw for 17705 and 17940, obsolete.....   |
| 1175D | 3704  | Arch Clamp Foot Spring Connection Hinge Screw for 18436, 18449 and 18462.....                   |
| 1175J | 3704  | Arch Clamp Foot Spring Screw (upper) for 18453.....   |
| 1175J | 3704  | Button Clamp Hinge Screw for 17898, 17904, 63928 and 63929.....                                 |
| 1175E | 3704  | Clamp Hinge Screw for 17912.....  |
| 1176J | 3704  | Button Clamp Arm Hinge Plate Screw for 69-5, 69-6, 69-15, 69-17 and 69-18 Machines.....         |
| 1177D | 3710  | Arch Clamp Frame Screw for 18449.....   |
| 1177D | 3710  | Button Clamp Pressure Spring Bracket Screw for 69-5, 69-6, 69-15, 69-17 and 69-18 Machines..... |
| 1177D | 3710  | Clamp Pressure Spring Bracket Screw for 18452.....  |
| 1177D | 3710  | Feed Cam Shaft Bracket Screw (back) obsolete.....   |
| 1177E | 3710  | Feed Regulator Bracket Screw.....   |
| 1177D | 3710  | Knife Cam Lever Hinge Screw Bushing Clamping Screw for 18470.....                               |
| 1178J | 3710  | Button Clamp Pressure Spring Screw for 69-5, 69-6, 69-15, 69-17 and 69-18 Machines.....         |
| 1178D | 3761  | Clamp Arm Screw for 39336.....  |
| 1178D | 3710  | " Pressure Spring Screw for 18452..   |
| 1180J | 3705  | Button Clamp Spreader Lever Locking Thumb Screw for 17898, 17904, 63928 and 63929.....          |

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 1181j | 3705  | Button Clamp Spreader Spring Screw for 17898, 17904, 63928 and 63929....               |
| 1182j | 3705  | Button Clamp Spreader Screw for 17898, 17904, 63928 and 63929.....                     |
| 1182E | 3705  | Clamp Spreader Spring Screw for 17912.   |
| 1182E | 3705  | Trip Lever Spring Screw for 18442, 18458, 55304 and 55305.....                         |
| 1183j | 3705  | Button Clamp Stop Screw for 17898, 17904, 63928 and 63929.....                         |
| 1186c | 3781  | Bobbin Winder Base Screw for 41714 and 41716.....                                      |
| 1186D | 5021  | Stop Cam Interlocking Rod Case Spring Bracket Screw for 18493 and 18494...             |
| 1190c | 5009  | Feed Regulator Stop Screw.....   |
| 1191D | 5009  | " " Thumb Screw.....   |
| 1192c | 3724  | " Cam Set Screw for 17766, 18395 to 18399, 18401 to 18406, 55308, 55309 and 55395..... |
| 1193D | 3724  | Feed Cam Shaft Bracket Screw (front) obsolete.....                                     |
| 1194D | 5007  | Feed Plate Carrier Bar Pivot Block Screw.....  |
| 1195E | 5013  | Feed Plate Screw Stud for 18365, 18438, 18448 and 18486.....                           |
| 1196c | 3721  | Needle Bar Thread Nipper Driving Lever Hinge Screw.....                                |
| 1196c | 3721  | Trip Lever Hinge Screw for 18442, 18458, 55304 and 55305.....                          |
| 1197D | 3724  | Knife Cam Lever Hinge Screw, obsolete.   |
| 1198c | 5015  | " Screw for 55296, 55323 and 55398   |
| 1200D | 3718  | Needle Bar Thread Nipper Lever Hinge Screw.....  |
| 1201c | 5021  | Knife Bar Driving Lever Hinge Screw, obsolete.....                                     |
| 1201c | 5021  | Presser Bar Lifting Lever Hinge Screw..  |
| 1202R | 3724  | Pulley (loose) Cap Screw for 17955.....  |
| 1203c | 3724  | Starting Lever Hinge Screw, obsolete....   |
| 1204E | 3721  | Stop Cam Interlocking Rod Case Hinge Screw for 18442, 18458, 55304 and 55305.....      |
| 1206c | 3721  | Stop Cam Screw for 17955.....  |
| 1207D | 3710  | Thread Wiper Body Hinge Screw.....   |
| 1208D | 5020  | Button Clamp Spring Screw for 17931 and 17936.....                                     |
| 1208D | 5020  | Clamp Hook Stop Screw for 17912.....   |
| 1208D | 5020  | " Spring Screw for 17912.....  |

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 1208D | 5020  | Throat Plate Needle Hole Bushing Screw for 18382, 55327, 55328, 55332, 55335 and 55403.....            |
| 1219D | 3709  | Clamp Spreader Stud for 17912.....   |
| 1220E | 3706  | Button Clamp Screw Stud for 17926 and 17933.....   |
| 1221c | 5007  | Feed Plate Carrier Bar Block Screw for 18365, 18438, 18448, 18451 and 18486                            |
| 1229F | 5021  | Arch Clamp Foot Spring Adjusting Screw for 55386, 55394 and 55414.....                                 |
| 1254c | 5021  | Stop Cam Interlocking Rod Case Stop Stud Screw Bushing for 18442, 18458, 55304 and 55305.....          |
| 1255D | 5021  | Belt Shifter Screw for 39201, obsolete...  |
| 1255D | 5021  | " " Clamp Screw for 55284 and 55418.....   |
| 1255D | 5021  | Knife Cam Lever Slide Screw for 39460..  |
| 1255D | 5021  | Stop Cam Interlocking Rod Case Extension Screw for 18380, obsolete....                                 |
| 1262c | 5021  | Starting Lever Hinge Screw for 18442, 18458, 55304 and 55305.....                                      |
| 1263D | 3729  | Clamp Leveling Thumb Screw for 17953   |
| 1264D | 3729  | " Stretching Ring Hinge Screw for 17953.....   |
| 1289D | 5018  | Shuttle Race Ring Spring Screw for 18414, 18430 and 55401.....   |
| 1299c | 5007  | Feed Cam Driving Worm Position Screw, obsolete.....  |
| 1300D | 3761  | Clamp Arm Bracket Hinge Block Screw for 39336.....   |
| 1300D | 3748  | Cylinder Block Screw.....  |
| 1318D | 3748  | Stop Cam Interlocking Rod Stop Screw for 55284 and 55285.....  |
| 1329j | 5009  | Needle Bar Thread Nipper Lever Spring Screw.....   |
| 1343E | 5021  | Stop Cam Interlocking Rod Case Bracket Screw.....  |
| 1382F | 5016  | Knife Bar Driving Lever Hinge Screw...   |
| 1420E | 5016  | " " " " Lock Stud Stop Screw for 39297.....  |
| 1441c | 5021  | Feed Cam Driving Worm Set Screw for 18415, 39211 and 39231.....  |
| 1442c | 5021  | Feed Cam Driving Worm Position Screw for 18415, 39211 and 39231.....                                   |
| 1508E | 5021  | Stop Cam Interlocking Rod Case Stop Stud Screw Bushing Lock Nut for 18442, 18458, 55304 and 55305..... |

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 1513J | 3724  | Oscillating Rock Shaft Hinge Pin Nut for 55278 and 56812.....  |
| 1518E | 3718  | Crank Connecting Rod Hinge Screw Nut   |
| 1518E | 3718  | Needle Bar Connecting Link Hinge Screw Nut.....  |
| 1519E | 5017  | Oscillating Shaft Crank Slide Block Screw Stud Nut for 18387.....  |
| 1520E | 3724  | Arm Shaft Bushing (back) Adjusting Screw Nut.....  |
| 1520E | 3759  | Stop Cam Interlocking Rod Case Spring Adjusting Screw Nut for 39344.....   |
| 1522E | 20332 | Leg Bolt Nut for 51057.....  |
| 1522E | 20332 | " Cross Member Bolt Nut for 51057..  |
| 1522E | 20332 | Rail Bolt Nut for 51057.....   |
| 1522E | 20332 | Treadle Support Bolt Nut for 50297.....  |
| 1547J | 5021  | Arch Clamp Foot Spring Adjusting Screw Lock Nut for 55386, 55394 and 55414   |
| 1560c | 3722  | Tension Regulating Thumb Nut for 17725.....  |
| 1562J | 3722  | Bobbin Winder Tension Regulating Thumb Nut for 60770.....  |
| 1565D | 5009  | Hand Stop Lever Head for 69-8 Machine  |
| 1620J | 5042  | Bobbin Winder Frame Hinge Screw Nut for 41604 and 41713.....   |
| 1651E | 5021  | Needle Bar Thread Nipper Rod Adjusting Stud Lock Nut.....  |
| 1652D | 5021  | Feed Across Regulator Adjusting Stud Thumb Nut, obsolete.....  |
| 1653c | 3724  | Feed Cam Shaft Nut.....  |
| 1654c | 3761  | Clamp Arm Bracket Hinge Screw Nut for 39336.....   |
| 1654c | 5013  | Feed Plate Nut for 18436, 18449, 18453, 18462, 18490, 18491, 55386, 55394, 55414 and for 69-5, 69-6, 69-10, 69-12, 69-15 and 69-17 to 69-19 Machines.... |
| 1654c | 5013  | Knife Cam Lever Roller and Screw Stud Nut for 1980.....  |
| 1655c | 5021  | Feed Regulator Roller and Screw Stud Nut for 1953.....   |
| 1656D | 3706  | Button Clamp Thumb Nut for 17932 and 17937.....  |
| 1657D | 3709  | Clamp Spreader Stud Thumb Nut for 17912.....   |
| 1662c | 5021  | Starting Lever Hinge Screw Nut for 18442, 18458, 55304 and 55305.....  |
| 1676c | 5008  | Feed Across Regulator Ball Screw Stud Nut.....   |

| NO.   | PLATE | NAME  |
|-------|-------|---|
| 1681c | 5016  | Knife Bar Driving Lever Hinge Screw Nut.....  |
| 1698c | 5021  | Knife Holder Pinion Stud Bracket Screw Nut for 55306, 55329, 55330, 55333, 55336 and 55404.....   |
| 1819  | 8584  | Thread Take-up Lever Roller and Stud for 3072.....  |
| 1822  | 5021  | Thread Take-up Lever Roller and Stud for 18393.....   |
| 1952  | 5008  | Feed Across Regulator Roller and Stud for 18356.....  |
| 1953  | 5021  | Feed Regulator Roller and Screw Stud with 1655c and 14017, for 17742, 18487, 39312 and 39361..... |
| 1980  | 3759  | Knife Cam Lever Roller and Screw Stud with 1654c, for 39330.....                                  |
| 2002  | 3722  | Arm Dowel Pin, obsolete.....  |
| 2022  | 3722  | Pulley (tight) Pin.....   |
| 2049  | 5017  | Oscillating Shaft Crank Pin.....  |
| 2049  | 5017  | Shuttle Driver Pin.....   |
| 2058  | 5002  | Presser Bar.....  |
| 2073  | 3702  | Shuttle Bobbin for 39296.....   |
| *2075 | —     | " Cover for 44001.....  |
| 2076  | 3702  | " " Hinge Pin for 39296.....  |
| 2078  | 3702  | " Delivery Eye Thread Guard for 44001.....  |
| 2080  | 3702  | Shuttle Delivery Eye Thread Guard Rivet for 44001.....  |
| 2082  | 3702  | Shuttle Main Spring for 39295.....  |
| 2084  | 3702  | " " " Steady Pin for 39295  |
| 2086  | 3702  | " Tension Spring for 44001.....   |
| 2090  | 3702  | " " " Plate for 44001..   |
| 2102  | 3722  | Tension Disc for 17725.....   |
| 2103  | 3722  | " Spring for 17725.....   |
| 2105  | 3722  | " Thread Guard for 63736.....   |
| 2107  | 3722  | Face Plate Thread Guard for 17725.....  |
| 2117  | 3722  | Feed Cam Driving Worm Pin, obsolete..   |
| 2124  | 3722  | Thread Take-up Spring for 17725.....  |
| 2127  | 3722  | " " " Regulator Plate for 17725.....  |
| 2211  | 3702  | Shuttle Bobbin Retaining Spring for 39295.....  |
| 2212  | 3702  | Shuttle Bobbin Retaining Spring Rivet for 39295.....  |
| 2269  | 3722  | Pulley (loose) Bushing Position Pin for 17849 and 17942.....                                      |

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 2441  | 5017  | Shuttle Driver 2542 with two 462c, for all Machines except 69-16 and 69-19.. |
| 2455  | 3781  | Bobbin Winder Tension Disc for 60770   |
| 2523  | 5017  | Shuttle Bobbin Case Position Finger Rivet for 15277.....                     |
| 2523  | 5018  | Shuttle Race Cap Steady Pin for 18414 and 18430.....                         |
| *2542 | —     | Shuttle Driver for 2441.....   |
| 2770  | 7242  | Starting Lever Rock Shaft Stop Dog with 356c, for 55432 and 63981.....       |
| 2973  | 5017  | Shuttle Bobbin Case Latch Lever for 15141.....                               |
| 2974  | 5017  | Shuttle Bobbin Case Latch Lever Fulcrum Pin for 15141.....                   |
| 2975  | 5017  | Shuttle Bobbin Case Latch Spring for 15277.....                              |
| 2996  | 5017  | Shuttle Bobbin for 21561.....  |
| 3012  | 3722  | Feed Cam Driving Worm Wheel Pin....  |
| 3012  | 3722  | Stop Cam Pin.....  |
| 3012  | 3722  | Thread Take-up Cam Pin.....  |
| 3052  | 8585  | Oscillating Rock Shaft Hinge Pin for 56812.....                              |
| 3072  | 5028  | Thread Take-up Lever with 1819, for 56756.....                               |
| 4292  | 5002  | Crank Connecting Rod.....  |
| 4389  | 5042  | Arm Dowel Pin.....   |
| 4448  | 3722  | " Oil Tube, for intermediate bearing.  |
| *4449 | —     | " Shaft Bushing (front) for 18351, 18439, 18457, 55405 and 55406.....        |
| 4604  | 5008  | Cylinder End Cover Bracket Rivet for 18427.....                              |
| 4784  | 5009  | Oscillating Rock Shaft Oil Pad for 6022..                                    |
| 5944  | 5015  | Knife Cam Lever Slide Steady Pin, obsolete.....                              |
| *6022 | 5001  | Oscillating Rock Shaft with 4784, for 16806 and 55278.....                   |
| 6023  | 5028  | Oscillating Shaft for 69-16 and 69-19 Machines.....                          |
| 6489  | 5001  | Oscillating Rock Shaft Hinge Pin for 55278.....                              |
| 7071  | 5008  | Button Spacing Gauge Screw Washer for 124952.....                            |
| 7071  | 5008  | Knife Bar Connection Screw Washer....  |
| 7124  | 7242  | Starting Lever Rock Shaft for 63981....                                      |
| 7298  | 5015  | Knife Holder Pinion Dowel Pin for 17825                                      |
| 7401  | 3738  | Clamp Arm (lower) Bracket Steady Pin for 18452.....                          |

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 7569  | 5005  | Cylinder End Cover Hinge Pin for 18378, obsolete.....  |
| 8422  | 3781  | Bobbin Winder Tension Thread Guide for 60770.....  |
| 8589  | 3722  | Feed Regulator Bracket Dowel Pin....   |
| 8589  | 3722  | Knife Cam Lever Bracket Dowel Pin....  |
| 9311  | 3747  | Button Clamp Spring Steady Pin for 18464, 18465, 39238 and 39239.....                          |
| 9330  | 3740  | Clamp Arm Pin for 18490.....   |
| 9525  | 8588  | Button Spacing Gauge Plate Screw Washer for 124952.....  |
| 9780  | 3781  | Bobbin Winder Tension Bracket Position Stud for 60770.....                                     |
| 10875 | 5023  | Wrench for 1518 and 1520 (Attachments and Accessories).....                                    |
| 11831 | 5023  | Screw Driver, large (Attachments and Accessories).....   |
| 12424 | 5017  | Oscillating Shaft Crank Slide Block Cap Screw Washer for 15171.....                            |
| 12620 | 20332 | Leg Cross Member Bolt Washer for 126758.....   |
| 12620 | 20332 | Rail Bolt Washer for 126758.....   |
| 12620 | 20332 | Treadle Support Bolt Washer for 46712..  |
| 14008 | 3737  | Clamp Arm (upper) Bracket Hinge Pin for 18452.....   |
| 14017 | 5015  | Feed Regulator Roller and Screw Stud Nut Washer for 1953.....                                  |
| 14079 | 3731  | Arch Clamp Frame Dowel Pin for 18436, 18449, 18453, 18462, 55386, 55394 and 55414.....         |
| 14224 | —     | Starting Lever Rock Shaft Chain, length 10¼ in., with 56864, for 63981.....                    |
| 15027 | 5017  | Shuttle Bobbin Case Position Finger for 15277.....   |
| 15072 | 5009  | Bobbin Winder Bobbin Position Pin for 27538.....   |
| 15140 | 5017  | Shuttle Bobbin Case Latch for 15141....  |
| 15141 | —     | " " " Hinge for 15277, Nos. 2973, 2974 and 15140.....  |
| 15170 | 5017  | Oscillating Shaft Crank Slide Block for 15171.....   |
| 15171 | 5017  | Oscillating Shaft Crank Slide Block complete for 18387, Nos. 226E, 1035c, 12424 and 15170..... |
| 15261 | 7009  | Protector Rod Collar with 237F, for 63753  |
| 15261 | 7009  | " " Spring Collar with 237F, for 63753.....  |



| NO.   | PLATE | NAME  |
|-------|-------|---|
| 15277 | 5017  | Shuttle Bobbin Case complete for 21561, Nos. 591f, 592E, 2523, 2975, 15027, 15141, 15278 and 62739..... |
| 15278 | 5017  | Shuttle Tension Spring for 15277.....   |
| 16128 | 7242  | Starting Lever Rock Shaft Hanger with two wood screws 1 in. No. 10, for 63981                           |
| 16532 | 3722  | Stop Cam Interlocking Rod Case Bracket Dowel Pin.....   |
| 16806 | —     | Oscillating Rock Shaft 6022 with 56812, for 69-19 Machine.....  |
| 17702 | 5000  | Arm Shaft.....  |
| 17703 | 5001  | “ “ Bushing (back).....   |
| 17705 | 5019  | Belt Shifter for 17847 and 17849, obsolete  |
| 17706 | 3704  | Button Clamp (left) with 17723, for 17898.....  |
| 17707 | 3704  | Button Clamp (right) with 17723, for 17898.....   |
| 17708 | 3710  | Button Clamp Lifter with 17866, for 69-5, 69-6, 69-15, 69-17 and 69-18 Machines.....                    |
| 17710 | 3704  | Button Clamp Arm Hinge Plate for 69-5, 69-6, 69-15, 69-17 and 69-18 Machines                            |
| 17711 | 3704  | Button Clamp Arm Hook for 17901.....  |
| 17712 | 3710  | “ “ Pressure Spring for 17898, 17904, 17932 and 17937.....  |
| 17712 | 3710  | Clamp Pressure Spring for 17912 and 17953.....  |
| 17713 | 3710  | Button Clamp Pressure Spring Bracket for 69-5, 69-6, 69-15, 69-17 and 69-18 Machines.....               |
| 17713 | 3710  | Clamp Pressure Spring Bracket for 18452   |
| 17714 | 3704  | Button Clamp Pressure Spring Guide Block for 17901, 17927 and 63927.....                                |
| 17714 | 3704  | Clamp Pressure Spring Guide Block for 17908 and 17947.....  |
| 17716 | 3705  | Button Clamp Spreader for 17898 and 17904.....  |
| 17717 | 3705  | Button Clamp Spreader Lever for 17898, 17904, 63928 and 63929.....                                      |
| 17718 | 3705  | Button Clamp Spreader Lever Locking Thumb Screw Washer for 17898, 17904, 63928 and 63929.....           |
| 17718 | 3705  | Clamp Spreader Stud Thumb Nut Washer for 17912.....   |
| 17719 | 3705  | Button Clamp Spreader Spring for 17898, 17904, 63928 and 63929.....                                     |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 17720  | 3705  | Button Clamp Spreader Steady Pin for 17722, 17903, 18466 and 39248.....                                      |
| 17721  | 3705  | Button Clamp Spring, for flat buttons, for 17898.....  |
| 17722  | 3705  | Button Clamp Stop with two 17720, for 17898.....   |
| 17723  | 3704  | Button Clamp Stud for 17706, 17707, 17899, 17900, 18464, 18465, 39238 and 39239.....                         |
| 17724  | 5001  | Face Plate for 63736.....  |
| 17725  | —     | Face Plate complete, Nos. 448c, 600c, 1560c, 2103, 2107, 2124, 2127, 63736 and two each 233j and 2102.....   |
| *17732 | —     | Feed Regulator Bracket Cap for 18369..   |
| 17738  | 5008  | “ Across Regulator Ball Screw Stud Nut Washer.....   |
| 17739  | 5008  | Feed Across Regulator Adjusting Stud Sleeve, obsolete.....   |
| 17741  | 5008  | Belt Cover Bracket Stud for 39290.....   |
| 17742  | 5006  | Feed Regulator with 1953, for 69-5 to 69-13 and 69-17 to 69-19 Machines....                                  |
| 17743  | 5009  | Feed Regulator Post for 18365, 18438, 18448 and 18451.....   |
| 17744  | 5009  | Feed Regulator Hinge Stud.....   |
| 17745  | 5009  | “ “ Swivel for all machines except 69-15 and 69-22.....  |
| 17748  | 3722  | Thread Eyelet (top of arm) obsolete....  |
| 17766  | —     | Feed Cam with two each 1192c, 17874 and four 190j, for 69-19 Machine.....                                    |
| 17796  | 5005  | Feed Cam Driving Worm with 453c, for 69-5, 69-6 and 69-8 to 69-11 Machines, obsolete.....                    |
| 17797  | 5004  | Feed Cam Driving Worm Wheel with 453c, for 69-5, 69-6, 69-8 to 69-11, 69-13, 69-14, 69-16 and 69-22 Machines |
| 17798  | 5024  | Feed Cam Shaft, obsolete.....  |
| 17799  | 5024  | “ “ “ Bracket, obsolete.....   |
| 17800  | 5013  | “ Plate (thin) for flat buttons, for 69-5, 69-6, 69-17 and 69-18 Machines..                                  |
| 17805  | 5007  | Feed Plate Carrier Bar Pivot Block....   |
| 17806  | 5013  | “ “ Position Stud for 18365, 18438, 18448 and 18486.....   |
| 17806  | 5013  | Face Plate Rivet for 18452.....  |
| 17808  | 5015  | Knife (shuttle thread) for 55296, obsolete   |
| 17822  | 5015  | “ Bar Rack Rivet for 18370 and 18426.....  |

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 17825 | 5015  | Holder with 17826, 17830 and two 7298, for 55296, 55323 and 55398.....             |
| 17826 | 5015  | Knife Holder Pinion for 17825.....   |
| 17827 | 5015  | " " " Stud for 17828.....  |
| 17828 | 5015  | " " " " Bracket with 17827, for 55306, 55329, 55330, 55333, 55336 and 55404.....   |
| 17829 | 5015  | Knife Thread Holder for 55296, 55323 and 55398.....                                |
| 17830 | 5015  | Knife Thread Holder Position Pin for 17825.....                                    |
| 17831 | 5002  | Needle Bar with 237F.....  |
| 17833 | 5001  | " " Thread Nipper Driving Lever Spring, obsolete.....                              |
| 17834 | 3718  | Needle Bar Thread Nipper Lever with 17835.....                                     |
| 17835 | 3718  | Needle Bar Thread Nipper Lever Bushing for 17834.....                              |
| 17836 | 3718  | Needle Bar Thread Nipper Lever Spring for 337, obsolete.....                       |
| 17837 | 5019  | Needle Bar Thread Nipper Rod.....  |
| 17838 | 3718  | " " " " " Adjusting Stud.....  |
| 17839 | 3718  | Needle Bar Thread Nipper Rod Arm with 196F.....                                    |
| 17840 | 5001  | Needle Bar Thread Nipper Rod Support.....  |
| 17841 | 3718  | Presser Bar Collar with two 196F.....  |
| 17842 | 3718  | " " Guide Bracket with 453c....  |
| 17843 | 5006  | " " Lifting Lever.....   |
| 17844 | 5006  | " " " " Bracket for 18351, 18439, 18457, 55405 and 55406.....                      |
| 17845 | 5019  | Presser Bar Lifting Lever Rod.....   |
| 17846 | —     | " " " " Chain....  |
| 17847 | 5024  | Pulley (loose) 2½ in. diam., obsolete....  |
| 17848 | 5003  | " " Bushing for 17955.....   |
| 17849 | 5024  | " (tight) 2½ in. diam., with 2269, obsolete.....                                   |
| 17853 | 5003  | Starting Lever for 18442, 18458, 55304 and 55305.....                              |
| 17854 | 3721  | Stop Cam for 17955.....  |
| 17855 | 3721  | " " Interlocking Rod for 55284 and 55285.....                                      |
| 17859 | 5003  | Stop Cam Interlocking Rod Case Socket Joint for 18442, 18458, 55304 and 55305..... |
| 17860 | 3721  | Stop Cam Interlocking Rod Case Spring for 18442 and 18458, obsolete.....           |

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 17861 | 3721  | Stop Cam Interlocking Rod Case Stop Stud for 18442, 18458, 55304 and 55305.....              |
| 17862 | 3721  | Stop Cam Interlocking Rod Case Stop Stud Spring for 18442, 18458, 55304 and 55305.....       |
| 17863 | 3721  | Stop Cam Interlocking Rod Spring for 55284 and 55285.....                                    |
| 17864 | 3721  | Stop Cam Interlocking Rod Stop for 55284 and 55285.....                                      |
| 17865 | 3710  | Thread Wiper Body.....   |
| 17866 | 3710  | " " " Hook for 17708, 17958 and 39206.....   |
| 17867 | 3710  | Thread Wiper Body Support.....   |
| 17868 | 3710  | " " " Wire.....  |
| 17869 | 3710  | " " " " Screw Washer.....  |
| 17872 | 3721  | Trip Lever for 18442, 18458, 55304 and 55305.....  |
| 17873 | 3721  | Trip Lever Spring for 18442, 18458, 55304 and 55305.....                                     |
| 17874 | 5009  | Tripping Point for 17766, 18395 to 18399, 18401 to 18406, 55308, 55309 and 55395.....        |
| 17876 | 5022  | Treadle with 443c, for 17884.....  |
|       |       | Nos. 17877 to 17879 for 17880  |
| 17877 | 5000  | Treadle Pitman Rod (lower).....  |
| 17878 | 5000  | " " " (upper).....   |
| 17879 | 5000  | " " " Clamp with two 161D.....   |
| 17880 | 5000  | Treadle Pitman complete for 17885 and 17891, Nos. 17877 to 17879.....                        |
|       |       | Nos. 17881 to 17883 for 17884 and 17945  |
| 17881 | 5005  | Treadle Shaft.....   |
| 17882 | 5005  | " Spring.....  |
| 17883 | 5022  | " Stand.....   |
| 17884 | —     | Treadle complete for 17885, Nos. 17876, 17881 to 17883 and two wood screws 1 in. No. 10..... |
| 17885 | —     | Treadle and Pitman complete, Nos. 17880 and 17884.....                                       |
| 17886 | 5019  | Starting Lever Pitman.....   |
| 17891 | —     | Starting Lever Treadle and Pitman complete, Nos. 17880 and 17945, obsolete.....              |
| 17892 | 5022  | Table Belt Guide Bracket with two 153e, for 39221.....                                       |
| 17893 | 5022  | Table Belt Guide Pulley for 39221.....   |
| 17896 | 5005  | " " " " Shaft Plug for 39219 and 39220.....  |

| NO.                           | PLATE | NAME   |
|-------------------------------|-------|--|
| 17898                         | 3703  | Button Clamp (universal) complete, for 14 to 36 line buttons, for 69-5, 69-6, 69-17 and 69-18 Machines, Nos. 236J, 1180J, 1181J, 1182J, 1183J, 17706, 17707, 17716 to 17719, 17721 or 17938, 17722, 17901, 50237K and two 1175J... |
| 17899                         | 3708  | Button Clamp (left) with 17723, for 17904  |
| 17900                         | 3708  | " (right) with 17723, for 17904.....   |
| 17901                         | 3704  | Button Clamp Arm with 17711, 17714, and 23227, for 17898 and 17904.....  |
| 17902                         | 3708  | Button Clamp Spring, for flat buttons, for 17904.....  |
| 17903                         | 3708  | Button Clamp Stop with two 17720, for 17904.....   |
| 17904                         | ---   | Button Clamp (universal) complete, for 26 to 46 line buttons, for 69-5, 69-6, 69-17, 69-18 Machines, Nos. 236J, 1180J, 1181J, 1182J, 1183J, 17716 to 17719, 17899 to 17901, 17902 or 17939, 17903, 50237K and two 1175J.....       |
| 17905                         | 5023  | Wrench for 1178, 1654 and 1676 (Attachments and Accessories).....  |
| Nos. 17906 TO 17911 FOR 17912 |       |  |
| 17906                         | 3709  | Clamp (left) with 23219.....   |
| 17907                         | 3709  | " (right).....   |
| 17908                         | 3709  | " Arm with 17714 and 63788.....  |
| 17909                         | 3709  | " Spreader Spring.....   |
| 17910                         | 3709  | " Spring.....  |
| 17911                         | 3709  | " Hook Stop.....   |
| 17912                         | ---   | Clamp complete, for hooks and eyes, for 69-5 and 69-6 Machines, Nos. 1182E, 1219D, 1657D, 17718, 17906 to 17911 and two each 1175E and 1208D.....  |
| 17915                         | 5016  | Knife Bar Connection Slide Block for 17917.....  |
| 17916                         | 5016  | Knife Bar Connection Slide Block Stud for 17917.....   |
| 17917                         | ---   | Knife Bar Connection Slide Block 17915 with 17916, for 18372.....  |
| 17919                         | 5016  | Knife Bar Driving Lever Lock Stud Spring for 39297.....  |
| 17923                         | 5013  | Feed Plate (thick) for round bottom buttons, for 69-5, 69-6, 69-17 and 69-18 Machines.....   |

| NO.                           | PLATE | NAME  |
|-------------------------------|-------|---|
| 17924                         | 5020  | Throat Plate Needle Hole Bushing (small needle hole) for 18382, obsolete..  |
| 17926                         | 3706  | Button Clamp with 1220E and 17928, for 17931.....   |
| 17927                         | 3706  | Button Clamp Arm with 17714 and 63788, for 17932 and 17937.....   |
| 17928                         | 3706  | Button Clamp Position Stud for 17926 and 17933.....   |
| 17929                         | 3706  | Button Clamp Spring, for flat buttons, for 17931.....   |
| 17930                         | 3706  | Button Clamp Spring, for stud back buttons, for 17931.....  |
| 17931                         | ---   | Button Clamp (end opening) complete for 17932, Nos. 17926, 17929 or 17930 and two 1208D.....                                  |
| 17932                         | ---   | Button Clamp (end opening) with arm complete for 69-5 and 69-6 Machines, Nos. 1656D, 17927 and 17931.....                     |
| Nos. 17933 TO 17935 FOR 17936 |       |   |
| 17933                         | 3707  | Button Clamp with 1220E and 17928....   |
| 17934                         | 3707  | " " Spring, for flat buttons...   |
| 17935                         | 3707  | " " " " stud back buttons.....  |
| 17936                         | ---   | Button Clamp (side opening) complete for 17937, Nos. 17933, 17934 or 17935 and two 1208D.....                                 |
| 17937                         | ---   | Button Clamp (side opening) with Arm complete for 69-5 and 69-6 Machines, Nos. 1656D, 17927 and 17936.....                    |
| 17938                         | 3705  | Button Clamp Spring, for stud back buttons, for 17898.....  |
| 17939                         | 3708  | Button Clamp Spring, for stud back buttons, for 17904.....  |
| 17940                         | 5019  | Belt Shifter, obsolete.....   |
| 17941                         | 5003  | Pulley (loose) 2 3/8 in. diam., for 17955, obsolete.....  |
| 17942                         | 5003  | Pulley (tight) 2 3/8 in. diam., with 2269, for 17955.....   |
| 17943                         | 3741  | Starting Lever Treadle with 196E and 443C, for 17945, obsolete.....   |
| 17944                         | 3741  | Starting Lever Treadle Extension for 17945, obsolete.....   |
| 17945                         | ---   | Starting Lever Treadle complete, for 17891, Nos. 17881 to 17883, 17943, 17944 and two wood screws 1 in. No. 10, obsolete..... |

| NO.                           | PLATE | NAME  |
|-------------------------------|-------|---|
| 17946                         | 3729  | Clamp with 17948, for 17953.....  |
| 17947                         | 3729  | " Arm with 17714 and 63788, for<br>17953.....   |
| 17948                         | 3729  | Clamp Hinge Stud for 17946.....   |
| Nos. 17949 to 17952 FOR 17953 |       |   |
| 17949                         | 3729  | Clamp Hinge Stud Pin.....   |
| 17950                         | 3729  | Clamp Leveling Thumb Screw Stop<br>Bracket.....   |
| 17951                         | 3729  | Clamp Stretching Ring.....  |
| 17952                         | 3729  | " " " Spring.....   |
| 17953                         | —     | Clamp complete, for tying French knots<br>for 69-5 Machine, Nos. 578K, 1263D,<br>17946, 17947, 17949 to 17952, two<br>1264D and three 220J..... |
| 17954                         | 5014  | Feed Plate for 17953.....   |
| 17955                         | —     | Pulleys complete, Nos. 1202R, 1206C,<br>17848, 17854, 17942 and 63975.....  |
| 17957                         | 3731  | Arch Clamp Foot with 17959, for 18453   |
| 17958                         | 3733  | " " " Lifter with 17866, for<br>69-8, 69-9, 69-14, 69-16 and 69-22<br>Machines.....   |
| 17958                         | 3733  | Clamp Arm Lifter with 17866, for 69-7,<br>69-12, 69-13 and 69-19 Machines.....  |
| 17958                         | 3733  | Clamp Arm (upper) Lifter with 17866,<br>for 69-10 Machine.....  |
| 17959                         | 3731  | Arch Clamp Foot Lifting Stud for 17957,<br>17964, 17965, 18431, 18432, 18460<br>and 18461.....  |
| 17960                         | 3731  | Arch Clamp Foot Plate for 18453.....  |
| 17963                         | 3731  | Feed Plate for 18453.....   |
| Nos. 17964 to 17968 FOR 18449 |       |   |
| 17964                         | 3733  | Arch Clamp Foot (left) with 17959.....  |
| 17965                         | 3733  | " " " (right) with 17959.....   |
| 17966                         | 3733  | " " " Plate.....  |
| 17967                         | 3733  | " " " Spring Connection.....  |
| 17968                         | 3732  | " " " Frame.....  |
| 17970                         | 3740  | Feed Plate for 18449.....   |
| 17975                         | 5013  | " " " 18436, obsolete.....  |
| Nos. 17976 to 17984 FOR 18452 |       |   |
| 17976                         | 3737  | Clamp Arm (lower) left.....   |
| 17977                         | 3737  | " " " right.....  |

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 17978  | 3737  | Clamp Arm (lower) Bracket.....  |
| 17979  | 3738  | " " (upper) left, with 17986 and<br>39257.....  |
| 17980  | 3738  | Clamp Arm (upper) right, with 17986<br>and 39257.....   |
| 17981  | 3737  | Clamp Arm (upper) Bracket.....  |
| 17982  | 3738  | " Pressure Spring.....  |
| 17983  | 3737  | " Spreader Lever.....   |
| 17984  | 3738  | " " " Friction Washer.  |
| 17985  | 3738  | " " " Hinge Stud for<br>18451.....  |
| 17986  | 3738  | Clamp Spreader Stud for 17979 and<br>17980.....   |
| 17988  | 3737  | Feed Plate (left) for 18452.....  |
| 17989  | 3737  | " " (right) for 18452.....  |
| 17991  | 5019  | Clamp Arm (lower) with two 17992, for<br>18490, obsolete.....   |
| 17992  | 3740  | Clamp Arm (lower) Hook for 17991 and<br>63811.....  |
| 17993  | 5019  | Clamp Arm (upper) for 18490, obsolete..   |
| 17997  | 5004  | Feed Cam Driving Worm Wheel with<br>453c, for 69-7 and 69-15 Machines....   |
| 17999  | 3739  | Clamp Arm with two 39257, for 18491   |
| *18351 | —     | Arm with 4449, 17844 and two 164E, for<br>69-5 Machine, obsolete.....   |
| *18352 | —     | Cylinder for 69-5 to 69-15, 69-17, 69-18<br>and 69-22 Machines, obsolete.....                                     |
| 18353  | 5006  | Feed Across Connection with 18354 and<br>two 175E, obsolete.....  |
| *18354 | —     | Feed Across Connection Cap for 18353,<br>obsolete.....  |
| 18355  | 5008  | Feed Across Knuckle Joint, obsolete....   |
| 18356  | 5006  | " " Regulator with 1952.....  |
| 18357  | 5008  | " " " Hinge Stud.....   |
| 18358  | 5002  | " " " Shaft.....  |
| 18359  | 5008  | " " " Collar with two 200F  |
| 18360  | 5008  | " " " Crank (back) with<br>160E and 200c, for 69-5 to 69-7, 69-10,<br>69-13 to 69-18 and 69-22 Machines..         |
| 18361  | 5007  | Feed Across Shaft Crank (back) Ball<br>Stud for 69-5 to 69-7, 69-10 and 69-13<br>to 69-18 Machines, obsolete..... |
| 18362  | 5007  | Feed Across Shaft Crank (front) with<br>160E and 18363.....   |

| NO.   | PLATE | NAME   |
|-------|-------|--|
| 18363 | 5007  | Feed Across Shaft Crank (front) Stud for 18362.....  |
| 18364 | 5007  | Feed Across Shaft Crank (front) Stud Slide Block.....  |
| 18365 | —     | Feed Plate Carrier Bar 18445 with 934i, 1195e, 1221c, 17743, 18366, 18390, two 55300 and four 17806, for 18490, 18491 and 69-5, 69-6, 69-15, 69-17 and 69-18 Machines..... |
| 18366 | 5007  | Feed Plate Carrier Bar Block for 18365, 18438, 18448, 18451 and 18486.....   |
| 18367 | 5007  | Feed Plate Carrier Bar Block Cover for 18436, 18449, 18452, 18453, 18462, 18490, 18491, 55386, 55394, 55414 and 69-5, 69-6, 69-15, 69-17 and 69-18 Machines.....           |
| 18369 | 5006  | Feed Regulator Bracket with 690d, 17732 and two 160d, for all machines except 69-15 and 69-22.....   |
| 18370 | 5000  | Knife Bar with 18373 and two 17822, for all machines except 69-11.....   |
| 18371 | 5015  | Knife Bar Cap.....   |
| 18372 | 5016  | “ “ Connection with 17917.....   |
| 18373 | 5015  | “ “ Rack for 18370 and 18426....   |
| 18375 | 5006  | “ Cam Lever Bracket for 1197, obsolete.....  |
| 18377 | 5025  | Shuttle Race Ring, obsolete.....   |
| 18378 | 5024  | Cylinder End Cover with 7569, obsolete   |
| 18379 | 5008  | “ “ “ Spring.....  |
| 18380 | 5019  | Stop Cam Interlocking Rod Case Extension for 1255, obsolete.....   |
| 18382 | —     | Throat Plate with 17924 and two 1208d, for round bottom buttons, for 55306, obsolete.....  |
| 18384 | 5007  | Feed Cam Pin.....  |
| 18385 | 5002  | Oscillating Shaft for all machines except 69-16 and 69-19.....   |
| 18386 | —     | Oscillating Shaft Crank for 18387.....   |
| 18387 | 5017  | Oscillating Shaft Crank complete, Nos. 237f, 1519e, 15171 and 18386.....   |
| 18388 | 5008  | Cylinder Block.....  |
| 18389 | 5015  | Knife (needle thread) for 55296, obsolete  |
| 18390 | 5007  | Feed Plate Carrier Bar Plate for 18365, 18438, 18448, 18451 and 18486.....   |
| 18392 | 5003  | Thread Take-up Cam 55302 with 446c, for all machines except 69-16 and 69-19  |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| *18393 | 5002  | Thread Take-up Lever with 1822, for 55283.....   |
| 18395  | 5004  | Feed Cam with two each 1192c, 17874 and four 190j, for 69-5 Machine.....   |
| 18396  | —     | Feed Cam with two 1192c, three 17874 and six 190j, for 69-6 Machine.....   |
| 18397  | —     | Feed Cam with 17874 and two each 190j and 1192c, for 69-7 Machine.....   |
| 18398  | —     | Feed Cam with 17874 and two each 190j and 1192c, for 69-8 Machine.....   |
| 18399  | —     | Feed Cam with two each 1192c, 17874 and four 190j, for 69-9 and 69-10 Machines.....  |
| 18401  | —     | Feed Cam with 17874 and two each 190j and 1192c, for 69-11 Machine.....  |
| 18402  | —     | Feed Cam with two each 1192c, 17874 and four 190j, for 69-12 Machine.....  |
| 18403  | —     | Feed Cam with two 1192c, three 17874 and six 190j, for 69-13 Machine.....  |
| 18404  | —     | Feed Cam with two each 190j, 1192c and 17874, for 69-14 Machine.....   |
| 18405  | —     | Feed Cam with 17874 and two each 190j and 1192c, for 69-15 Machine.....  |
| 18406  | —     | Feed Cam with two each 190j, 1192c, and 17874, for 69-16 Machine.....  |
| 18411  | —     | Shuttle Race Body for 18414 and 18430.   |
| 18412  | 5026  | “ “ Ring for 18414, obsolete....   |
| 18413  | 5018  | “ “ “ Spring for 18414, 18430 and 55401.....   |
| 18414  | 5026  | Shuttle Race (flexible) complete for 18378, Nos. 662d, 2523, 18411, 18412, 21623 and two each 1289d and 18413, obsolete..... |
| 18415  | 5007  | Feed Cam Driving Worm with 1441c and 1442c, for 69-5, 69-6, 69-8 to 69-11, 69-13, 69-14, 69-16 and 69-22 Machines            |
| 18416  | 5004  | Feed Cam Shaft, obsolete.....  |
| 18417  | 5004  | “ “ “ Bracket, obsolete.....   |
| 18419  | —     | Cylinder Base Plate with two 453c, for 18424.....  |
| 18420  | 5005  | Cylinder Base Plate Hinge Connection for 18424.....  |
| 18421  | 5009  | Feed Across Shaft Crank (back) with 160e and 200c, for 69-8, 69-9, 69-11, 69-12 and 69-19 Machines.....                      |

| NO.                                     | PLATE | NAME   |
|---|-------|--|
| 18422                                   | 5009  | Feed Across Shaft Crank (back) Ball Stud for 69-8, 69-9 and 69-11 Machines, obsolete.  |
| 18423                                   | 5005  | Cylinder Base Plate Hinge Connection Hinge Pin for 18424.  |
| 18424                                   | 5022  | Cylinder Base Plate (hinged) complete, Nos. 18419, two each 18420, 18423, three wood screws 1¼ in. No. 12 and four 134d (Attachments and Accessories). |
| 18426                                   | 5000  | Knife Bar with 18373 and two 17822, for 69-11 Machine.   |
| 18427                                   | 5001  | Cylinder End Cover with 18428, 18444 and three 4604.   |
| 18428                                   | 5008  | Cylinder End Cover Bracket for 18427.  |
| 18429                                   | 5018  | Shuttle Race Ring for 18430.   |
| 18430                                   | 5018  | Shuttle Race (flexible) complete for all machines except 69-16 and 69-19, Nos. 662d, 2523, 18411, 18429, 21623 and two each 1289d and 18413.           |
| 18431                                   | 5011  | Arch Clamp Foot (left) with 17959, for 18436.  |
| 18432                                   | 5011  | Arch Clamp Foot (right) with 17959 for 18436.  |
| Nos. 18433 to 18435 FOR 18436 and 18462 |       |  |
| 18433                                   | 5011  | Arch Clamp Foot Plate.   |
| 18434                                   | 5011  | " " " Spring Connection.   |
| 18435                                   | 5010  | " " " Frame.   |
| 18436                                   | —     | Arch Clamp complete for 69-9 Machine, Nos. 1654c, 18367, 18431 to 18435, 18438, 18459, 39302, two each 181d, 1175j, 14079 and five 217j.               |
| *18437                                  | 5012  | Feed Plate Carrier Bar for 18438.  |
| 18438                                   | —     | " " " " 18437 with 934j, 1195e, 1221c, 17743, 18366, 18390, two 55300 and four 17806, for 18436, 18453 and 18462.                                      |
| *18439                                  | —     | Arm with 4449, 17844 and two 164e, for all machines except 69-8, obsolete.   |
| 18440                                   | 5003  | Stop Cam Interlocking Rod Case with 18443 and two 193j, for 18442, 18458 and 55284, obsolete.  |
| 18441                                   | 5003  | Stop Cam Interlocking Rod Case Bracket for 18442, obsolete.  |

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 18442  | —     | Stop Cam Interlocking Rod Case Bracket complete for all machines except 69-8, Nos. 1182e, 1196c, 1204e, 1254c, 1262c, 1508e, 1662c, 17853, 17859 to 17862, 17872, 17873, 18441, 55284 and two 898d, obsolete. |
| 18443  | 5015  | Stop Cam Interlocking Rod Case Wearing Block for 18440, 18492 and 55389.  |
| 18444  | 5008  | Cylinder End Cover Bracket Hinge Pin for 18427.   |
| *18445 | 5002  | Feed Plate Carrier Bar for 18365.   |
| *18447 | 5012  | " " " " " 18448.  |
| 18448  | —     | " " " " 18447 with 934j, 1195e, 1221c, 17743, 18366, 18390, two 55300 and four 17806, for 18449.  |
| 18449  | —     | Arch Clamp complete for 69-8 Machine, Nos. 1654c, 17964 to 17968, 17970, 18367, 18448, 39302, two each 1175d, 1177d, 14079 and five 217j.   |
| *18450 | 5012  | Feed Plate Carrier Bar for 18451.   |
| 18451  | —     | " " " " 18450 with 934j, 1221c, 17743, 17985, 18366, 18390 and two 55300, for 18452.  |
| 18452  | —     | Clamp complete for 69-10 Machine, Nos. 181d, 957k, 1177d, 1178d, 14008, 17713, 17976 to 17984, 17988, 17989, 18367, 18451, two 7401 and four each 90d and 17806.  |
| 18453  | —     | Arch Clamp complete for 69-11 Machine, Nos. 1175d, 1654c, 17957, 17960, 17963, 18367, 18438, 39250, 39303, two each 181d, 14079 and five 217j.  |
| 18456  | 5016  | Feed Across Shaft Crank (back) Ball Stud for 69-12 Machine, obsolete.   |
| *18457 | —     | Arm with 4449, 17844 and two 164e, for 69-8 Machine, obsolete.  |
| 18458  | —     | Stop Cam Interlocking Rod Case Bracket complete for 69-8 Machine, Nos. 1182e, 1196c, 1204e, 1254c, 1262c, 1508e, 1662c, 17853, 17859 to 17862, 17872, 17873, 39288, 55284 and two 898d, obsolete.             |
| 18459  | 5011  | Feed Plate for 18436.   |
| 18460  | 5027  | Arch Clamp Foot (left) with 17959, for 18462, obsolete.   |

| NO.                           | PLATE | NAME  |
|-------------------------------|-------|---|
| 18461                         | 5027  | Arch Clamp Foot (right) with 17959, for 18462, obsolete.....  |
| 18462                         | ---   | Arch Clamp complete for 69-14 Machine, Nos. 1654c, 18367, 18433 to 18435, 18438, 18460, 18461, 18463, 39302, two each 181D, 1175D, 14079 and five 217J, obsolete..... |
| 18463                         | 5025  | Feed Plate for 18462, obsolete.....   |
| Nos. 18464 to 18466 for 63929 |       |   |
| 18464                         | 3764  | Button Clamp (left) with 9311 and 17723   |
| 18465                         | 3764  | " " (right) with 9311 and 17723.....  |
| 18466                         | 3764  | Button Clamp Stop with two 17720.....   |
| 18468                         | 3764  | Feed Plate for 69-15 Machine.....   |
| 18469                         | 5029  | " Regulator Bracket with 690D, 39310 and two 160D, for 69-15 and 69-22 Machines.....  |
| 18470                         | 5028  | Knife Cam Lever Bracket with 1177D...   |
| 18471                         | 3759  | " " Hinge Screw Bushing for 18472.....  |
| *18472                        | ---   | Knife Cam Lever Hinge Screw Bushing 18471 with 50029c.....  |
| 18473                         | 5030  | Arch Clamp Foot (left) for 55384.....   |
| 18475                         | 5030  | " " (right) for 55385.....  |
| 18477                         | 5030  | " " " Plate for 55386, 55394 and 55414.....   |
| 18480                         | 3739  | Arch Clamp Foot Spring (heavy) for 69-14 and 69-16 Machines, obsolete...  |
| 18484                         | 5030  | Feed Plate for 55386.....   |
| *18485                        | 5012  | " " Carrier Bar for 18486.....  |
| 18486                         | ---   | " " " " 18485 with 810D, 934J, 1195E, 1221C, 18366, 18390, 18488, 18489, two 55300 and four 17806, for 55386, 55394 and 55414.....                                    |
| 18487                         | 5029  | Feed Regulator with 1953, for 69-14 and 69-16 Machines.....   |
| 18488                         | 3759  | Feed Regulator Post for 18486.....  |
| 18489                         | 3759  | " " " Guide for 18486....   |
| 18490                         | ---   | Clamp complete, for 69-7, 69-12 and 69-19 Machines, Nos. 1654c, 9330, 18365, 18367, 39304, 39336, 63811 and 63812.....  |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 18491  | ---   | Clamp complete for 69-13 Machine, Nos. 1654c, 17999, 18365, 18367, 39258 and 39336.....                        |
| 18492  | 5028  | Stop Cam Interlocking Rod Case 55387 with 18443 and two 193J, for 55285, obsolete.....                         |
| 18493  | ---   | Stop Cam Interlocking Rod Case Bracket 55304 with 39343, 39344 and two 1186D, for all machines except 69-8.... |
| 18494  | ---   | Stop Cam Interlocking Rod Case Bracket 55305 with 39343, 39344 and two 1186D, for 69-8 Machine.....            |
| 18498  | 5044  | Belt Cover.....  |
| 19793  | 5015  | Knife Cam Lever Slide Steady Pin for 39329.....  |
| 21327  | 8589  | Starting Lever Rock Shaft Hanger with two wood screws 1 in. No. 10, for 55432                                  |
| *21358 | ---   | Feed Across Connection Cap (lower) for 55376.....  |
| 21561  | 5017  | Shuttle, 1 $\frac{1}{8}$ in. diam., for all machines except 69-16 and 69-19, Nos. 2996, 15277 and 21562.....   |
| 21562  | 5017  | Shuttle Body for 21561.....  |
| 21623  | 5018  | " Race Cap for 18414 and 18430..   |
| 21629  | 3718  | Needle Bar Connecting Stud with 155c..   |
| 21678  | 5009  | Hand Stop Lever Rod Collar with 1019c, for 69-8 Machine.....   |
| 22003  | 5023  | Wrench for 1651 (Attachments and Accessories).....   |
| 23219  | 3709  | Clamp Spring Steady Pin for 17906.....   |
| 23227  | 3705  | Button Clamp Spring Steady Pin for 17901.....  |
| 23373  | 3741  | Belt Cover, obsolete.....  |
| 24122  | 5009  | Hand Stop Lever Spring for 69-8 Machine  |
| 25297  | ---   | Stand (steel work) complete, Nos. 46711 and two each 46707, 46712 and 126758                                   |
| 26026  | 5023  | Screw Driver, machine (Attachments and Accessories).....   |
| 26485  | 5023  | Screw Driver, shuttle tension (Attachments and Accessories).....   |
| 27305  | 3781  | Bobbin Winder Spindle for 41713.....   |
| 27321  | 5041  | " " Frame for 41604 and 41713.....   |

| NO.                           | PLATE | NAME   |
|-------------------------------|-------|--|
| 27326                         | 3781  | Bobbin Winder Stop Latch for 41713....   |
| 27328                         | 5041  | " " " " " 41604....  |
| 27538                         | 5041  | " " Spindle 27849 with 15072,<br>27850 and 41828, for 41604.....   |
| 27662                         | 5023  | Wrench for 1508 (Attachments and<br>Accessories).....  |
| 27683                         | 7242  | Starting Lever Rock Shaft Arm with two<br>356c, for 55432 and 63981.....   |
| 27739                         | 7234  | Thread Unwinder Thread Cone (wood)<br>for large cones, for 225396.....   |
| 27849                         | 8582  | Bobbin Winder Spindle for 27538.....   |
| 27850                         | 8582  | " " " Collar for 27538..   |
| 27916                         | 3781  | " " Brake (leather) for 41598  |
| 28084                         | 3781  | " " " Rivet for 41598..  |
| 32134                         | —     | Starting Lever Rock Shaft Spring for<br>55432.....   |
| 32675                         | 8582  | Presser Bar Spring.....  |
| 39201                         | 5019  | Belt Shifter, obsolete.....  |
| 39202                         | 8585  | Stop Cam Interlocking Rod Case, ob-<br>solete.....   |
| *39203                        | 3718  | Needle Bar Connecting Link.....  |
| 39204                         | 5028  | Thread Take-up Cam 63749 with 446c,<br>for 69-16 and 69-19 Machines.....   |
| 39205                         | 5023  | Guide with 460c, for 17953.....  |
| 39206                         | 3731  | Arch Clamp Foot Lifter with 17866, for<br>69-11 Machine.....   |
| 39211                         | 5005  | Feed Cam Driving Worm with 1441c<br>and 1442c, for 69-12 and 69-17 to 69-19<br>Machines.....                           |
| 39212                         | 5002  | Feed Cam Driving Worm Wheel with<br>453c for 69-12 and 69-17 to 69-19<br>Machines.....                                 |
| Nos. 39218 to 39220 FOR 39221 |       |  |
| 39218                         | 5022  | Table Belt Guide with two 168E.....  |
| 39219                         | 5022  | " " " Pulley Shaft (long) with<br>17896 and 63973.....   |
| 39220                         | 5022  | Table Belt Guide Pulley Shaft (short)<br>with 17896 and 63974.....   |
| 39221                         | —     | Table Belt Guide complete, Nos. 17892,<br>39219, 39220, two each 17893, 39218<br>and three wood screws 1¼ in. No. 12.. |
| 39222                         | 5001  | Belt Shifter for 55284 and 55285.....  |
| 39223                         | 5008  | " " Clamp for 55284 and 55285,<br>obsolete.....  |
| 39231                         | 5005  | Feed Cam Driving Worm with 1441c and<br>1442c, for 69-7 and 69-15 Machines...  |

| NO.                                     | PLATE | NAME   |
|---|-------|--|
| 39235                                   | 5006  | Knife Cam Lever Body for 39409.....  |
| 39238                                   | 3747  | Button Clamp (left) with 9311 and 17723,<br>for 63928.....                                 |
| 39239                                   | 3747  | Button Clamp (right) with 9311 and<br>17723, for 63928.....                                |
| 39241                                   | 3748  | Button Clamp Pressure Spring for 63928   |
| 39242                                   | 3748  | " " Spreader for 63928 and<br>63929.....   |
| Nos. 39244 to 39247 FOR 63928 AND 63929 |       |  |
| 39244                                   | 3747  | Button Clamp Spring (left) for flat<br>buttons.....  |
| 39245                                   | 3747  | Button Clamp Spring (right) for flat<br>buttons.....                                       |
| 39246                                   | 3748  | Button Clamp Spring (left) for stud back<br>buttons.....                                   |
| 39247                                   | 3748  | Button Clamp Spring (right) for stud<br>back buttons.....                                  |
| 39248                                   | 3748  | Button Clamp Stop with two 17720, for<br>63928.....  |
| 39250                                   | 5010  | Arch Clamp Frame for 18453.....  |
| 39257                                   | 5009  | Clamp Arm Hook for 17999.....  |
| 39257                                   | 5009  | " " (upper) Hook for 17979 and<br>17980.....   |
| 39258                                   | 5014  | Feed Plate (thin) for 18491.....   |
| 39276                                   | 5009  | Needle Bar Thread Nipper Lever Spring  |
| Nos. 39283 to 39287 FOR 69-8 MACHINE    |       |  |
| 39283                                   | 5009  | Hand Stop Lever.....   |
| 39284                                   | 5000  | " " " Rod.....   |
| 39285                                   | 5009  | " " " " Connection.....  |
| 39286                                   | 5009  | " " " Guide Stud (back)....  |
| 39287                                   | 5009  | " " " " " (front)....  |
| 39288                                   | 5003  | Stop Cam Interlocking Rod Case Bracket<br>for 18458, obsolete.....                         |
| 39290                                   | 5001  | Belt Cover Bracket with 184E and 17741   |
| *39295                                  | —     | Shuttle Body with 398E, 2082, 2084, 2211<br>and two 2212, for 39296.....                   |
| 39296                                   | 3702  | Shuttle complete for 69-16 and 69-19<br>Machines, Nos. 2073, 2076, 39295 and<br>44001..... |
| 39297                                   | 5016  | Knife Bar Driving Lever with 190J,<br>1420E, 17919 and 39298.....                          |
| 39298                                   | 5016  | Knife Bar Driving Lever Lock Stud for<br>39297.....  |
| 39302                                   | 3731  | Arch Clamp Foot Spring for 18436,<br>18449 and 18462.....                                  |



| NO.                           | PLATE | NAME  |
|-------------------------------|-------|---|
| 39303                         | 3731  | Arch Clamp Foot Spring for 18453.....   |
| 39304                         | 5014  | Feed Plate for 18490.....   |
| *39310                        | —     | Regulator Bracket Cap for 18469..   |
| 39312                         | 5029  | “ “ with 1953, for 69-15 Machine.....   |
| 39313                         | 3759  | Feed Regulator Swivel for 69-15 and 69-22 Machines.....   |
| 39329                         | 5029  | Knife Cam Lever complete, Nos. 19793 and 39409.....   |
| 39330                         | 3759  | Knife Cam Lever Slide with 1980, for 39460.....   |
| 39331                         | 3759  | Knife Cam Lever Slide Screw Washer for 39460.....   |
| Nos. 39333 TO 39335 FOR 39336 |       |   |
| 39333                         | 3761  | Clamp Arm Bracket.....  |
| 39334                         | 3761  | “ “ “ Hinge Block.....  |
| 39335                         | 3761  | “ “ Screw Plate.....  |
| 39336                         | 3761  | Clamp Arm Bracket (adjustable) complete for 18490 and 18491, Nos. 129e, 1178d, 1300d, 1654c, 39333 to 39335 and 50048j..... |
| 39340                         | 5027  | Button Clamp Spring for 39341.....  |
| 39341                         | —     | “ “ “ 39340 with 39342, for flat or stud back buttons, for 17904.....   |
| 39342                         | 5027  | Button Clamp Spring Plate for 39341...  |
| 39343                         | 5028  | Stop Cam Interlocking Rod Case Spring (flat) for 18493 and 18494.....   |
| 39344                         | 3759  | Stop Cam Interlocking Rod Case Spring Bracket with 1520e and 50682c, for 18493 and 18494.....                               |
| 39346                         | 5028  | Stop Cam Interlocking Rod Case Bracket for 55304.....   |
| 39348                         | 5028  | Stop Cam Interlocking Rod Case Bracket for 55305.....   |
| 39350                         | 5029  | Needle Bar Thread Nipper Driving Lever (adjustable) with 39351 and two 335j.....  |
| 39351                         | 3759  | Needle Bar Thread Nipper Driving Lever Extension for 39350.....   |
| 39352                         | 5029  | Needle Bar Thread Nipper Driving Lever Spring.....  |
| 39361                         | 8583  | Feed Regulator with 1953, for 69-22 Machine.....  |
| 39362                         | —     | Feed Plate (thick) for 69-13 Machine....  |
| 39409                         | —     | Knife Cam Lever Body 39235 with 39460, for 39329.....   |

| NO.                           | PLATE | NAME  |
|-------------------------------|-------|---|
| 39460                         | —     | Knife Cam Lever Slide 39330 with 1255d and 39331, for 39409.....  |
| 39487                         | 3702  | Shuttle Driver with two 457c, for 69-16 and 69-19 Machines.....   |
| 39489                         | 7008  | Protector Arm with 39490, for 63753....   |
| 39490                         | —     | “ Blade for 39489.....  |
| Nos. 39491 to 39494 FOR 63753 |       |   |
| 39491                         | 7008  | Protector Bracket with two each 426c and 448c.....  |
| 39492                         | 7009  | Protector Crank with 160c.....  |
| 39493                         | 7009  | “ “ Bracket with 1120c and two 454c.....  |
| 39494                         | 7008  | Protector Rod.....  |
| 39495                         | 7009  | “ “ Connection for 39498.....   |
| 39496                         | 7008  | “ “ Sleeve for 63753.....   |
| 39497                         | 7009  | “ “ Spring for 63753.....   |
| 39498                         | —     | Protector (front of needle) complete, Nos. 39495, 63753 and two each 176d and 50351d.....   |
| 41400                         | 5023  | Machine Rest Pin, wood (Attachments and Accessories).....   |
| 41598                         | 5041  | Bobbin Winder Base with 27916 and two 28084, for 41604 and 41713.....   |
| 41600                         | 5041  | Bobbin Winder Pulley with 155c, for 41604 and 41713.....  |
| 41604                         | 5041  | Bobbin Winder for 41716, Nos. 35d, 1620r, 27321, 27328, 27538, 41598, 41600, 41825 and 50355d.....  |
| 41713                         | 3780  | Bobbin Winder for 41714, Nos. 35d, 1620r, 27305, 27321, 27326, 41598, 41600, 41825 and 50356d.....  |
| 41714                         | —     | Bobbin Winder (swinging automatic, left hand) complete for 2073, for 69-16 and 69-19 Machines, Nos. 161d, 41713, 60770 and two 1186c.....                     |
| 41715                         | 5023  | Bobbin Winder Bracket for 18352 and 55269, for 41714 and 41716, obsolete..  |
| 41716                         | —     | Bobbin Winder (swinging automatic, left hand) complete for 2996, for 69-5, 69-15, 69-17, 69-18 and 69-22 Machines, Nos. 161d, 41604, 60770 and two 1186c..... |
| 41825                         | 3781  | Bobbin Winder Frame Spring for 41604 and 41713.....   |
| 41828                         | 8582  | Bobbin Winder Spindle Collar Pin for 27538.....   |

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 42639  | 8584  | Knife (stationary) Bracket Pin for 55324 and 55402.....                                       |
| 43808  | 5042  | Bobbin Winder Tension Spring for 60770  |
| *44001 | —     | Shuttle Cover 2075 with 112D, 466H, 2078, 2080, 2086 and 2090, for 39296..                    |
| 46707  | 9090  | Leg Brace with wood screw 1 in. No. 16, for 25297.....  |
| 46711  | 9090  | Treadle Support for 25297.....  |
| 46712  | —     | “ “ Bolt 50297R with 12620 and 46713, for 25297.....  |
| 46713  | 8589  | Treadle Support Bolt Packing for 46712.   |
| 50018F | 5021  | Knife Holder Pinion Stud Bracket Screw for 55306, 55329, 55330, 55333, 55336 and 55404.....   |
| 50029C | 3759  | Knife Cam Lever Hinge Screw for 18472   |
| 50048J | 3761  | Clamp Arm Bracket Hinge Screw (eccentric) for 39336.....                                      |
| 50117J | 8584  | Knife (stationary) Screw for 55329, 55330, 55333, 55336 and 55404.....                        |
| 50237K | 3705  | Button Clamp Spreader Lever Hinge Screw for 17898, 17904, 63928 and 63929.....                |
| 50297R | 20332 | Treadle Support Bolt with 1522E, for 46712.....   |
| 50333C | 5042  | Arm Shaft Bushing (back) Adjusting Screw.....   |
| 50351D | 7009  | Protector Bracket Screw for 39498.....  |
| 50356D | 5042  | Bobbin Winder Frame Hinge Screw for 41604 and 41713.....                                      |
| 50598C | 8584  | Feed Across Regulator Ball Screw Stud for 55378 to 55380.....                                 |
| 50682C | 8584  | Stop Cam Interlocking Rod Case Spring Adjusting Screw for 39344.....                          |
| 51057R | 20332 | Leg Bolt with 1522E, for 126758.....  |
| 51057R | 20332 | “ Cross Member Bolt with 1522E, for 126758.....   |
| 51057R | 20332 | Rail Bolt with 1522E, for 126758.....   |
| 51251J | 8588  | Hand Stop Lever Hinge Screw for 69-8 Machine.....   |
| 52598  | 7009  | Protector Crank-Hinge Stud for 63753...   |
| *55269 | —     | Cylinder for 69-16 and 69-19 Machines; obsolete.....  |
| 55271  | 5032  | Shuttle Race Ring for 55401.....  |
| 55278  | —     | Oscillating Rock Shaft complete for all machines except 69-19, Nos. 1513J, 6022 and 6489..... |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 55283  | —     | Thread Take-up Lever 18393 with 79c, for all machines except 69-16 and 69-19   |
| *55284 | —     | Stop Cam Interlocking Rod Case 18440 with 1318D, 17855, 17863, 17864, 39222, 39223 and two 1255D, for 18442 and 18458, obsolete.....   |
| *55285 | —     | Stop Cam Interlocking Rod Case 55418 with 1318D, 17855, 17863, 17864 and 39222, for 55304 and 55305.....   |
| *55296 | —     | Knife Holder 17825 with 1198c, 17808, 17829 and 18389, for 55306, obsolete...  |
| 55300  | 5042  | Feed Plate Carrier Bar Block Steady Pin for 18365, 18438, 18448, 18451 and 18486.....  |
| *55302 | —     | Thread Take-up Cam for 18392.....  |
| 55304  | —     | Stop Cam Interlocking Rod Case Bracket complete for 18493, Nos. 1182E, 1196c, 1204E, 1254c, 1262c, 1508E, 1662c, 17853, 17859, 17861, 17862, 17872, 17873, 39346, 55285 and two 898D.... |
| 55305  | —     | Stop Cam Interlocking Rod Case Bracket complete for 18494, Nos. 1182E, 1196c, 1204E, 1254c, 1262c, 1508E, 1662c, 17853, 17859, 17861, 17862, 17872, 17873, 39348, 55285 and two 898D.... |
| 55306  | —     | Throat Plate 18382 with 1698c, 17828, 50018F and 55296, for all machines except 69-11, obsolete.....   |
| 55308  | —     | Feed Cam with two each 1192c, 17874 and four 190J, for 69-17 Machine.....  |
| 55309  | —     | Feed Cam with two 1192c, four each 190J and 17874, for 69-18 Machine.....  |
| 55319  | 8582  | Knife (needle thread) for 55323.....   |
| 55320  | 8582  | “ (shuttle thread) for 55323 and 55398.....  |
| 55321  | 8582  | Knife (stationary) for 55329, 55330, 55333, 55336 and 55404.....   |
| *55322 | —     | Knife (stationary) Bracket for 55324....   |
| 55323  | —     | “ Holder 17825 with 1198c, 17829, 55319 and 55320, for 55329, 55330, 55333 and 55336.....  |
| 55324  | 8586  | Throat Plate with 55322 and two 42639, for 55327, 55328, 55332 and 55335....   |
| 55325  | 8586  | Throat Plate Needle Hole Bushing (large needle hole) for 55327 and 55403.....  |
| 55326  | 8586  | Throat Plate Needle Hole Bushing (small needle hole) for 55328.....  |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 55327  | —     | Throat Plate 55324 with 55325 and two 1208D, for 55329.....  |
| 55328  | —     | Throat Plate 55324 with 55326 and two 1208D, for 55330.....  |
| 55329  | —     | Throat Plate complete for 69-5, 69-8, 69-15, 69-17 and 69-22 Machines, Nos. 1698C, 17828, 50018F, 50117J, 55321, 55323 and 55327.....        |
| 55330  | —     | Throat Plate complete for 69-6, 69-9, 69-10, 69-13, 69-14 and 69-18 Machines, Nos. 1698C, 17828, 50018F, 50117J, 55321, 55323 and 55328..... |
| 55331  | 8586  | Throat Plate Needle Hole Bushing for 55332.....  |
| 55332  | —     | Throat Plate 55324 with 55331 and two 1208D, for 55333.....  |
| 55333  | —     | Throat Plate complete for 69-11 Machine, Nos. 1698C, 17828, 50018F, 50117J, 55321, 55323 and 55332.....                                      |
| 55334  | 8586  | Throat Plate Needle Hole Bushing for 55335.....  |
| 55335  | —     | Throat Plate 55324 with 55334 and two 1208D, for 55336.....  |
| 55336  | —     | Throat Plate complete for 69-7 and 69-12 Machines, Nos. 1698C, 17828, 50018F, 50117J, 55321, 55323 and 55335.....                            |
| 55376  | 8585  | Feed Across Connection with 21358, 55377 and four 1057E, for 55378 to 55380.....   |
| *55377 | —     | Feed Across Connection Cap (upper) for 55376.....  |
| 55378  | —     | Feed Across Connection 55376 with 50598C and 55381, for 69-5 to 69-7, 69-10, 69-13 to 69-19 and 69-22 Machines.....                          |
| 55379  | —     | Feed Across Connection 55376 with 50598C and 55382, for 69-8, 69-9 and 69-11 Machines.....   |
| 55380  | —     | Feed Across Connection 55376 with 50598C and 55383, for 69-12 Machine  |
| 55381  | 8584  | Feed Across Shaft Crank (back) Ball Stud for 55378.....  |
| 55382  | 8584  | Feed Across Shaft Crank (back) Ball Stud for 55379.....  |
| 55383  | 8584  | Feed Across Shaft Crank (back) Ball Stud for 55380.....  |

| NO.    | PLATE | NAME  |
|--------|-------|---|
| 55384  | —     | Arch Clamp Foot (left) 18473 with 219K and 63731, for 55386.....  |
| 55385  | —     | Arch Clamp Foot (right) 18475 with 219K and 63732, for 55386.....   |
| 55386  | —     | Arch Clamp complete for 69-14 and 69-16 Machines, Nos. 1654C, 18367, 18477, 18484, 18486, 55384, 55385, 63734, two each 181D, 1229F, 1547J, 14079, 63733 and four 190J..... |
| 55387  | 8583  | Stop Cam Interlocking Rod Case for 18492, obsolete.....   |
| 55388  | 8585  | Stop Cam Interlocking Rod Case for 55389.....   |
| 55389  | —     | Stop Cam Interlocking Rod Case 55388 with 18443 and two 193J, for 55418.....  |
| 55390  | 8582  | Arch Clamp Foot (left) for 55391.....   |
| 55391  | —     | “ “ “ “ 55390 with 219K and 63731, for 55394.....   |
| 55392  | 8582  | Arch Clamp Foot (right) for 55393.....  |
| 55393  | —     | “ “ “ “ 55392 with 219K and 63732, for 55394.....   |
| 55394  | —     | Arch Clamp complete for 69-22 Machine, Nos. 1654C, 18367, 18477, 18486, 55391, 55393, 55396, 63734, two each 181D, 1229F, 1547J, 14079, 63733 and four 190J.....            |
| 55395  | 8585  | Feed Cam with two each 190J, 1192C and 17874, for 69-22 Machine.....  |
| 55396  | 8582  | Feed Plate for 55394.....   |
| 55397  | 8582  | Knife (needle thread) for 55398.....  |
| 55398  | —     | “ Holder 17825 with 1198C, 17829, 55320 and 55397, for 55404.....   |
| 55399  | —     | Knife (stationary) Bracket for 55402....  |
| 55400  | —     | Shuttle Race Body for 55401.....  |
| 55401  | —     | Shuttle Race complete for 69-16 and 69-19 Machines, Nos. 55271, 55400 and two each 1289D and 18413.....   |
| 55402  | 8587  | Throat Plate with 55399 and two 42639, for 55403.....   |
| 55403  | —     | Throat Plate 55402 with 55325 and two 1208D, for 55404.....   |
| 55404  | —     | Throat Plate complete for 69-16 and 69-19 Machines, Nos. 1698C, 17828, 50018F, 50117J, 55321, 55398 and 55403.....  |
| *55405 | —     | Arm with 4449, 17844 and two 164E, for all machines except 69-8.....  |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| *55406 | —     | Arm with 4449, 17844 and two 164e, for 69-8 Machine.....   |
| *55407 | —     | Cylinder for all machines except 69-16 and 69-19.....  |
| *55408 | —     | Cylinder for 69-16 and 69-19 Machines..  |
| 55410  | 8588  | Arch Clamp Foot (left) for 55411.....  |
| 55411  | —     | “ “ “ “ 55410 with 219κ and 63731, for 55414.....  |
| 55412  | 8588  | Arch Clamp Foot (right) for 55413.....   |
| 55413  | —     | “ “ “ “ 55412 with 219κ and 63732, for 55414.....  |
| 55414  | —     | Arch Clamp complete for 69-22 Machine, Nos. 1654c, 18367, 18477, 18486, 55411, 55413, 55417, 63734, two each 181D, 1229F, 1547J, 14079, 63733 and four 190J (For Singer Clydebank only)..... |
| 55417  | 8588  | Feed Plate for 55414.....  |
| 55418  | —     | Stop Cam Interlocking Rod Case 55389 with 63976 and two 1255D, for 55285.  |
| 55431  | —     | Starting Lever Rock Shaft for 55432....  |
| 55432  | —     | Starting Lever Rock Shaft complete for 1800 Series Motors, Nos. 32134, 55431, 55433, wood screw 1 in. No. 12 F. H. and two each 2770, 21327 and 27683...                                     |
| 55433  | —     | Starting Lever Rock Shaft Chain, 10¼ in. long, with 56865, for 55432.....  |
| 56756  | —     | Thread Take-up Lever 3072 with 76c, for 69-16 and 69-19 Machines.....  |
| 56812  | —     | Oscillating Rock Shaft Hinge Pin 3052 with 1513r, for 16806.....   |
| 56864  | 5042  | Starting Lever Rock Shaft Chain Hook for 14224.....  |
| 56865  | 8588  | Starting Lever Rock Shaft Chain Hook for 55433.....  |
| 60769  | 3780  | Bobbin Winder Tension Bracket for 60770.....   |
| 60770  | 3780  | Bobbin Winder Tension Bracket complete for 41714 and 41716, Nos. 419e, 1562r, 8422, 9780, 43808, 60769 and two 2455.....   |
| 62155  | 8585  | Feed Cam Shaft.....  |
| 62739  | 8584  | Shuttle Bobbin Case for 15277.....   |
| 63726  | 8582  | Arch Clamp Foot Lifting Stud for 63731 and 63732.....  |
| 63731  | —     | Arch Clamp Foot Shank (left) with 63726, for 55384, 55391 and 55411.....   |

| NO.    | PLATE | NAME   |
|--------|-------|--|
| 63732  | —     | Arch Clamp Foot Shank (right) with 63726, for 55385, 55393 and 55413....   |
| 63733  | 8585  | Arch Clamp Foot Spring for 55386, 55394 and 55414.....   |
| 63734  | 8583  | Arch Clamp Frame for 55386, 55394 and 55414.....   |
| *63736 | —     | Face Plate 17724 with 2105, for 17725...   |
| *63749 | —     | Thread Take-up Cam for 39204.....  |
| 63753  | —     | Protector (front of needle) for 39498, Nos. 1099F, 39489, 39491 to 39494, 39496, 39497, 52598 and two 15261.....   |
| 63788  | 7205  | Button Clamp Arm Hook for 17927 and 63927.....   |
| 63788  | 7205  | Clamp Arm Hook for 17908 and 17947..   |
| 63811  | 7205  | “ “ (lower) with two 17992, for 18490.....   |
| 63812  | 7205  | Clamp Arm (upper) for 18490.....   |
| 63927  | 7205  | Button Clamp Arm with 17714 and 63788 for 63928 and 63929.....   |
| 63928  | —     | Button Clamp (universal) complete, for 10 to 50 line thin buttons, for 69-5, 69-6, 69-17 and 69-18 Machines, Nos. 1180r, 1181r, 1182r, 1183r, 17717 to 17719, 39238, 39239, 39242, 39244 or 39246, 39245 or 39247, 39248, 50237κ, 63927 and two each 229r and 1175r... |
| 63929  | —     | Button Clamp (universal) complete, for 26 to 55 line buttons, for 69-15 Machine, Nos. 1180r, 1181r, 1182r, 1183r, 17717 to 17719, 18464 to 18466, 39242, 39244 or 39246, 39245 or 39247, 50237κ, 63927 and two each 229r and 1175r...                                  |
| 63973  | —     | Table Belt Guide Pulley Shaft (long) Wick (braided cotton) for 39219.....  |
| 63974  | —     | Table Belt Guide Pulley Shaft (short) Wick (braided cotton) for 39220.....   |
| 63975  | 8583  | Pulley (loose) 2¼ in. diam., for 17955   |
| 63976  | 8582  | Belt Shifter Clamp for 55418.....  |
| 63981  | —     | Starting Lever Rock Shaft complete for 25291, Nos. 2770, 7124, 14224 and two each 16128 and 27683.....   |
| 120346 | 4079  | Oiler (copper plated) with 120347 (Attachments and Accessories).....   |
| 120347 | 4079  | Oiler Spout, 9 in. long, for 120346.....   |
| 124674 | 8583  | Arm Side Cover.....  |
| 124706 | 8589  | Button Spacing Gauge Holder for 12495 2  |
| 124950 | 8588  | “ “ “ for 124952.....  |

## NUMERICAL LIST OF PARTS

| NO.     | PLATE | NAME  |
|---------|-------|---|
| 124951  | 8589  | Button Spacing Gauge Plate for 124952..   |
| 124952  | —     | Button Spacing Gauge complete, Nos.<br>181J, 9525, 124706, 124950, 124951<br>and two each 217J, 7071 and wood<br>screws 1 in. No. 10 R. H.....            |
| 126391  | 8583  | Bobbin Winder Bracket for 55407 and<br>55408, for 41714 and 41716.....  |
| 126508  | 9090  | Leg for 126758.....   |
| 126509  | 20332 | " Bolt Nut Socket Washer for 126758   |
| 126509  | 20332 | " Cross Member Bolt Nut Socket<br>Washer for 126758.....  |
| 126509  | 20332 | Rail Bolt Nut Socket Washer for 126758..  |
| 126530  | 9090  | Leg Cross Member, 15½ in. long, for<br>126758.....  |
| 126532  | 9090  | Rail, 16 in. long, for 126758.....  |
| 126758  | —     | Leg with Rail complete for 25297, Nos.<br>126530, 126532, two 126508, three<br>12620 and four each 51057R and 126509                                      |
| 200383c | 8584  | Thread Unwinder Spool Rest Rod Set<br>Screw for 202490.....   |
| 201018c | 8584  | Thread Unwinder Spool Rest Set Screw<br>for 225395.....   |
| 201696J | 8584  | Thread Unwinder Thread Guide Lock<br>Nut for 225396.....  |
| 202490  | 7233  | Thread Unwinder Spool Stand with<br>200383c, for 225396.....  |
| 225322  | 20332 | Thread Unwinder Thread Guide Rod<br>Washer for 225324.....  |
| 225324  | 7233  | Thread Unwinder Thread Guide Rod<br>with 208E and 225322, for 225396.....   |
| 225326  | 20332 | Thread Unwinder Thread Guide Position<br>Cup for 225396.....  |
| 225388  | 7233  | Thread Unwinder Spool Rest Rod for<br>225396.....   |
| 225390  | 7234  | Thread Unwinder Thread Cone Holder,<br>for inverted cones, for 225396.....  |
| 225391  | 7233  | Thread Unwinder Thread Guide for<br>225396.....   |
| 225395  | 7233  | Thread Unwinder Spool Rest with<br>201018c, for 225396.....   |
| 225396  | 7233  | Thread Unwinder complete, for two<br>spools, Nos. 201696J, 202490, 225324,<br>225326, 225388, 225395, two 225391<br>and three wood screws ¼ in. No. 12... |

PLATE 3702—FULL SIZE



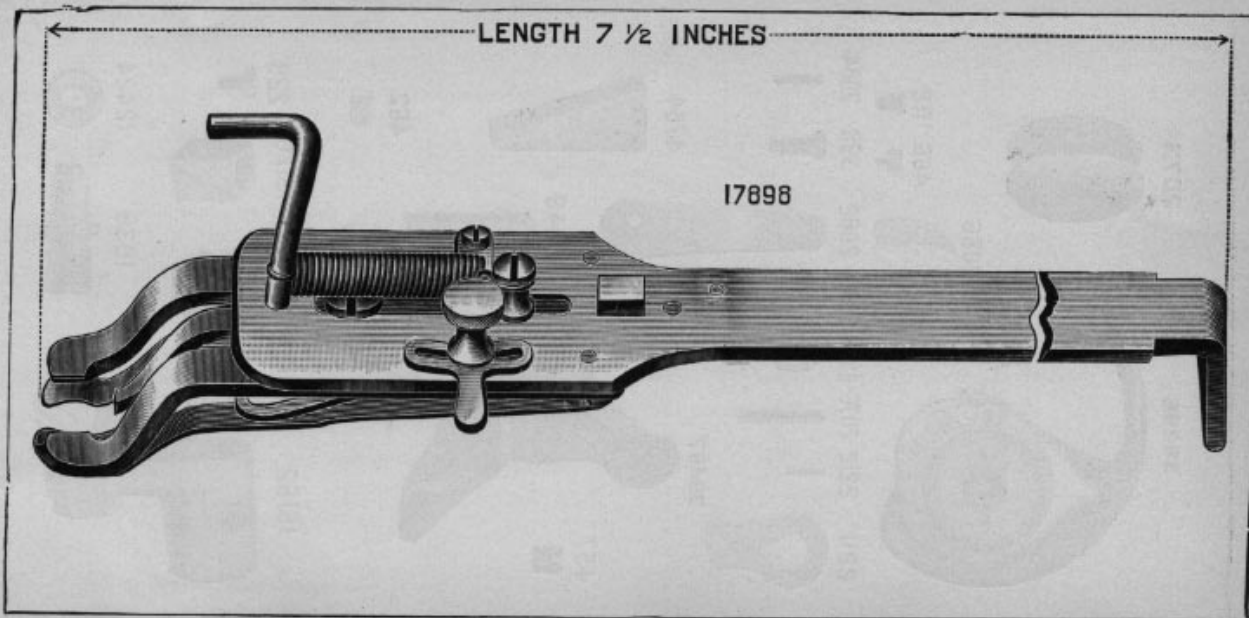


PLATE 3703—FULL SIZE

PLATE 3704—FULL SIZE

LENGTH 7 IN. INCHES

17690

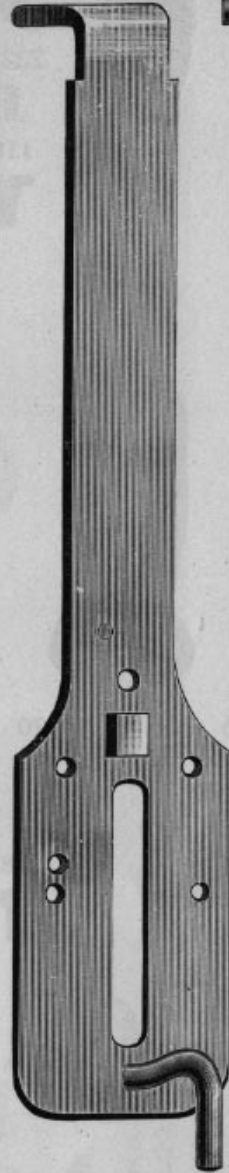


PLATE 3704—FULL SIZE

17710



17901



17711



1176



17714



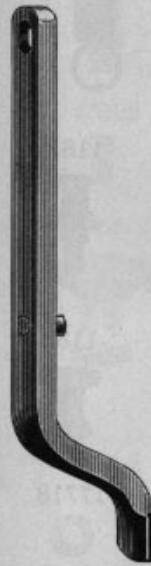
17723



1175



17706



17707



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PLATE 3705—FULL SIZE

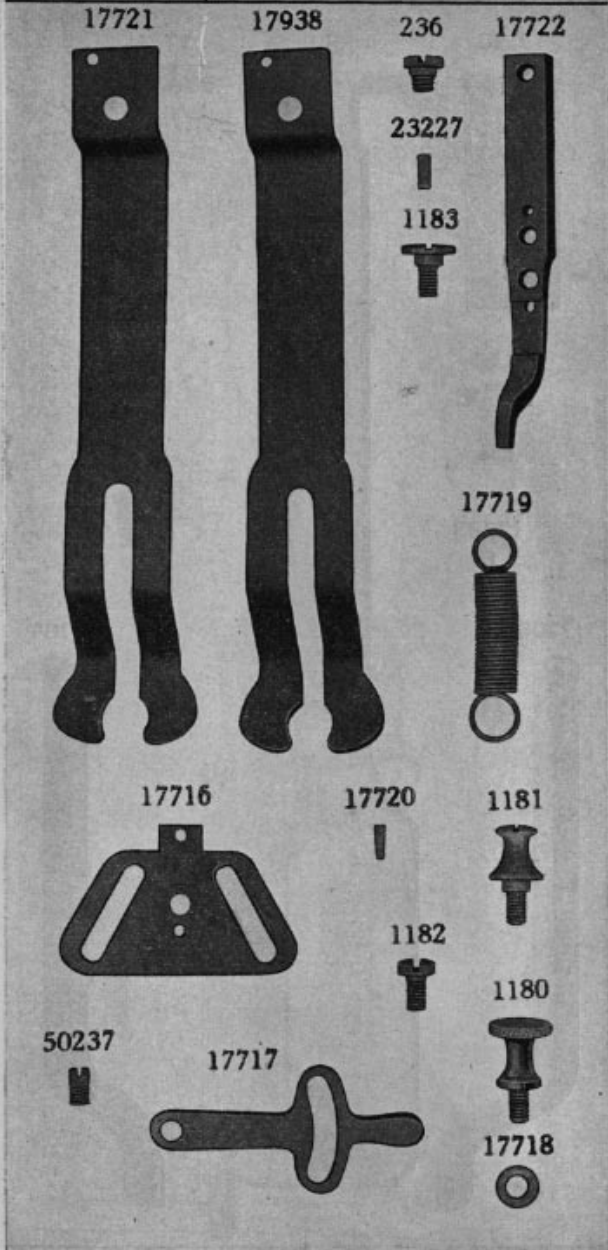
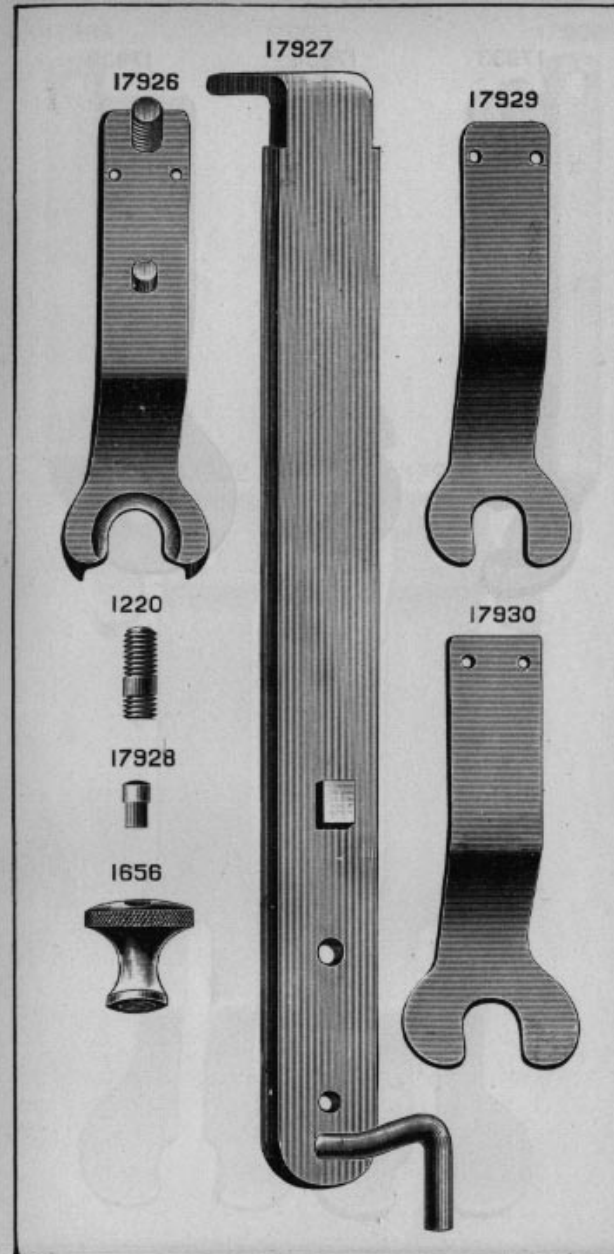


PLATE 3706—FULL SIZE



From the library of: Diamond Needle Corp

PLATE 3707—FULL SIZE

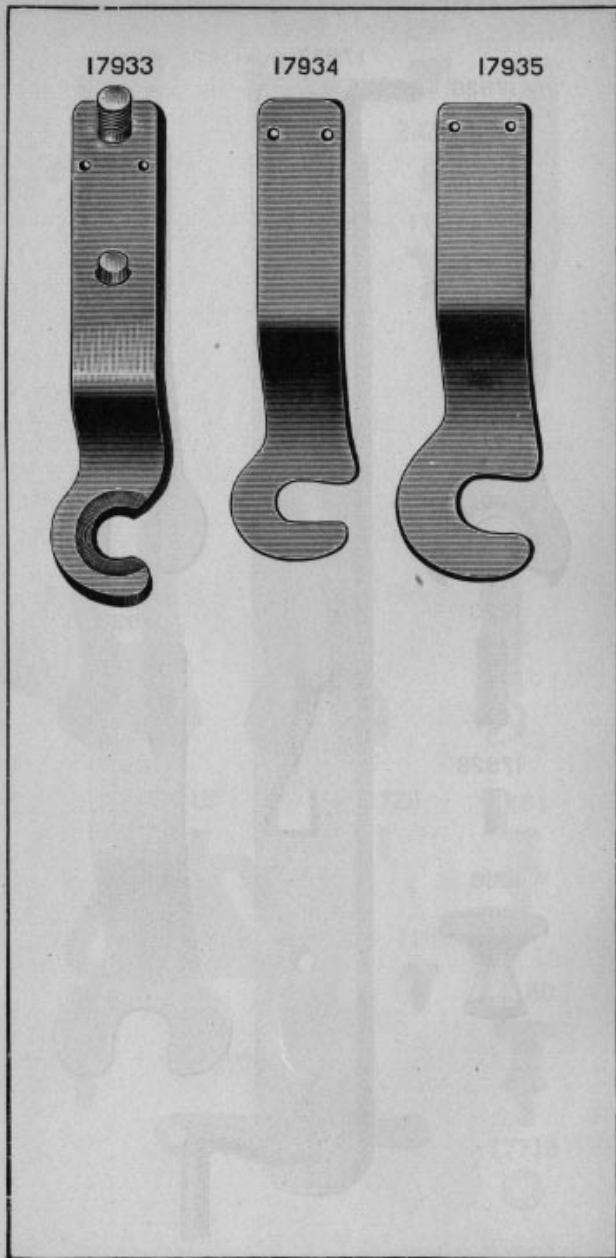


PLATE 3708—FULL SIZE

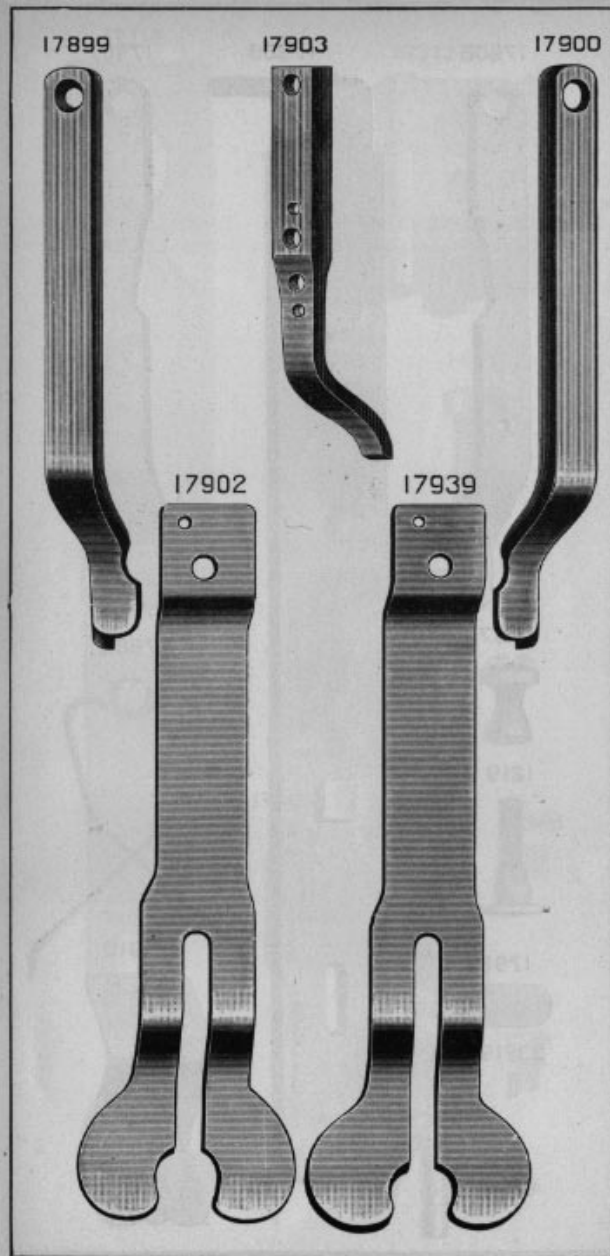


PLATE 3709—FULL SIZE

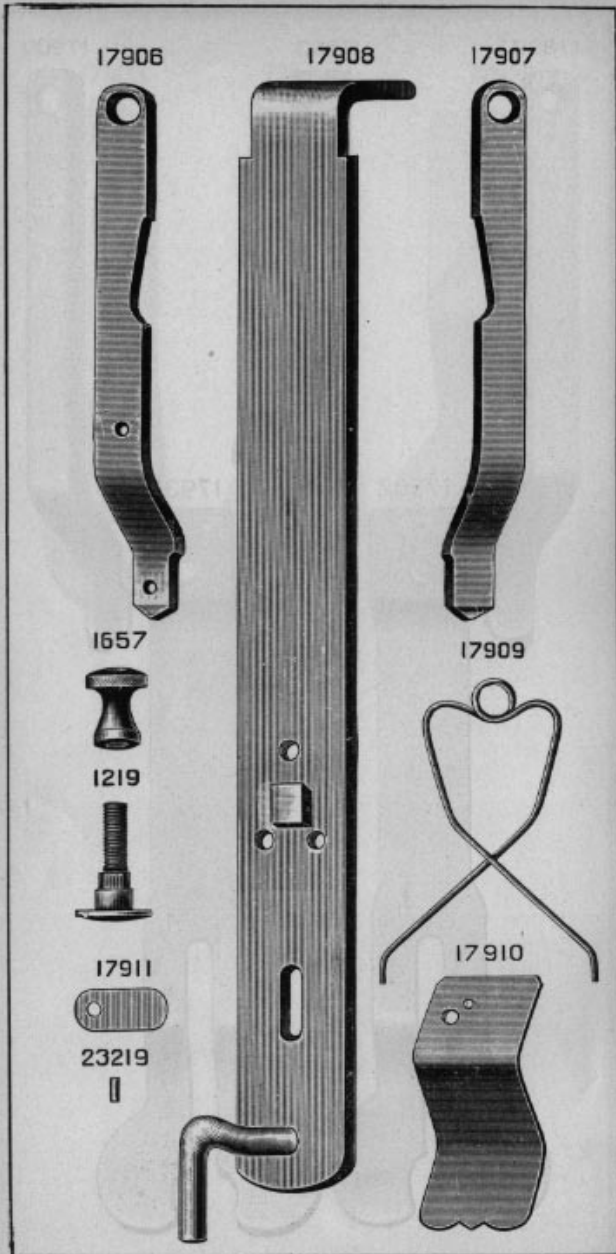
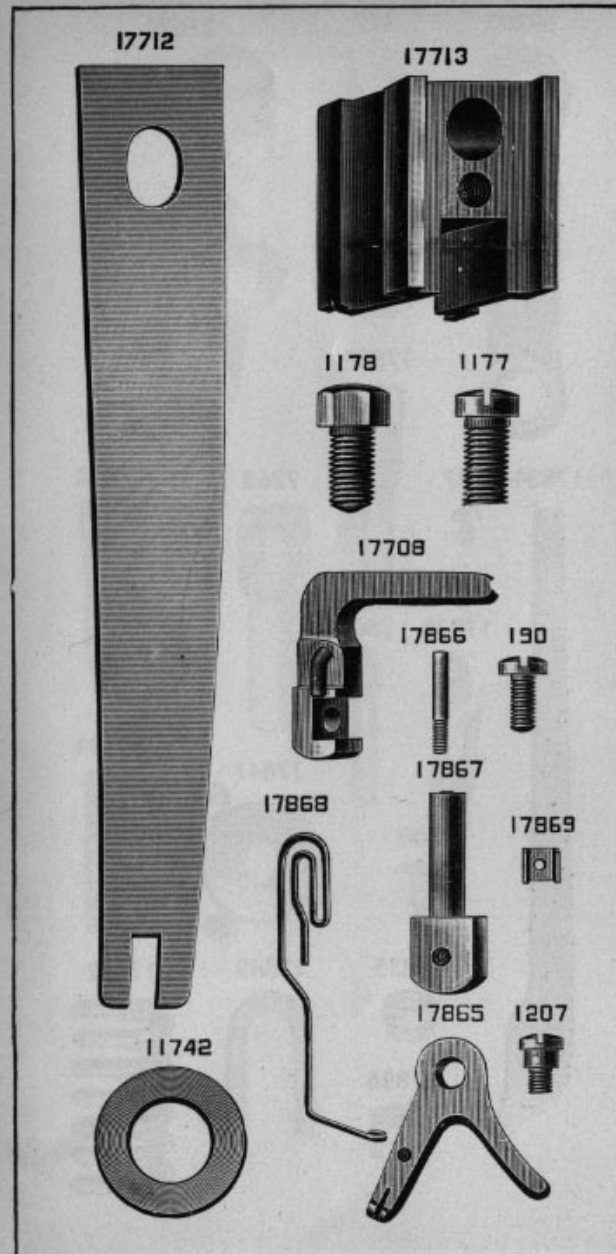


PLATE 3710—FULL SIZE



From the library of: Diamond Needle Corp

PLATE 3718—FULL SIZE

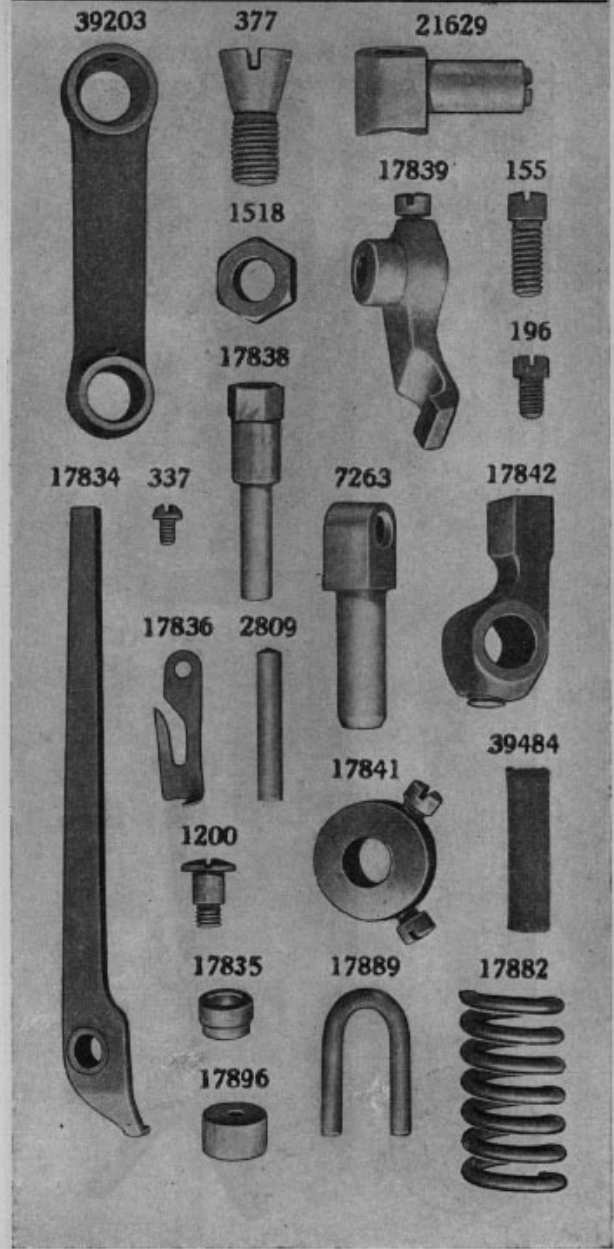
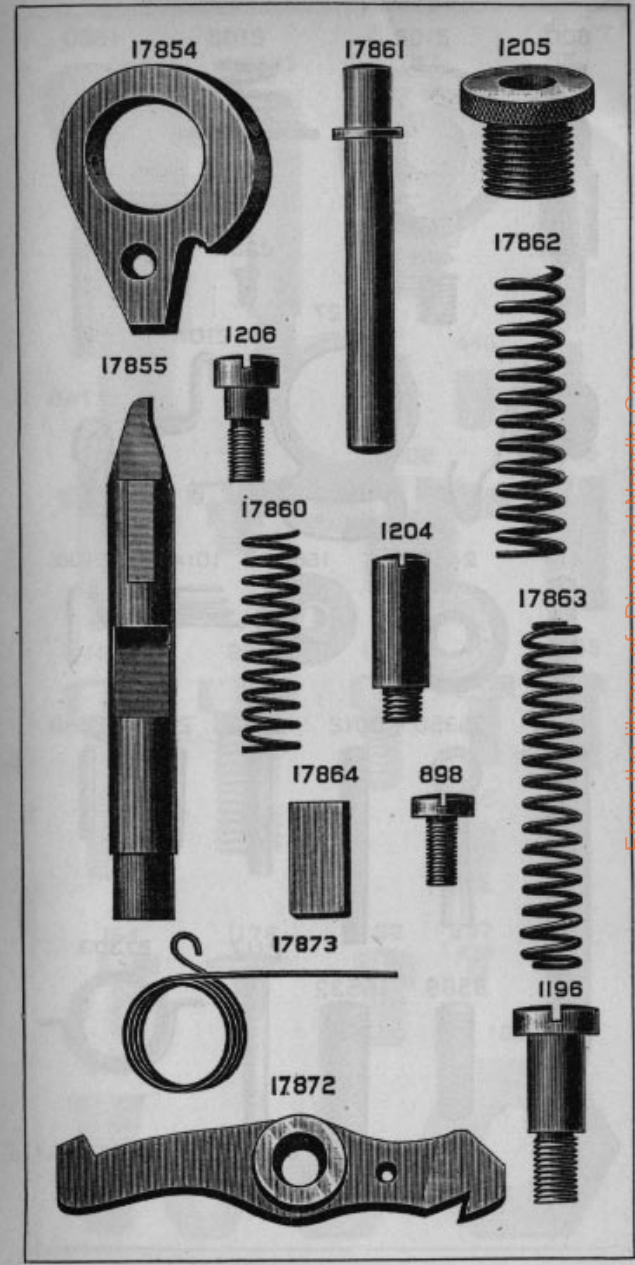


PLATE 3721—FULL SIZE



From the library of: Diamond Needle Corp

PLATE 3722—FULL SIZE

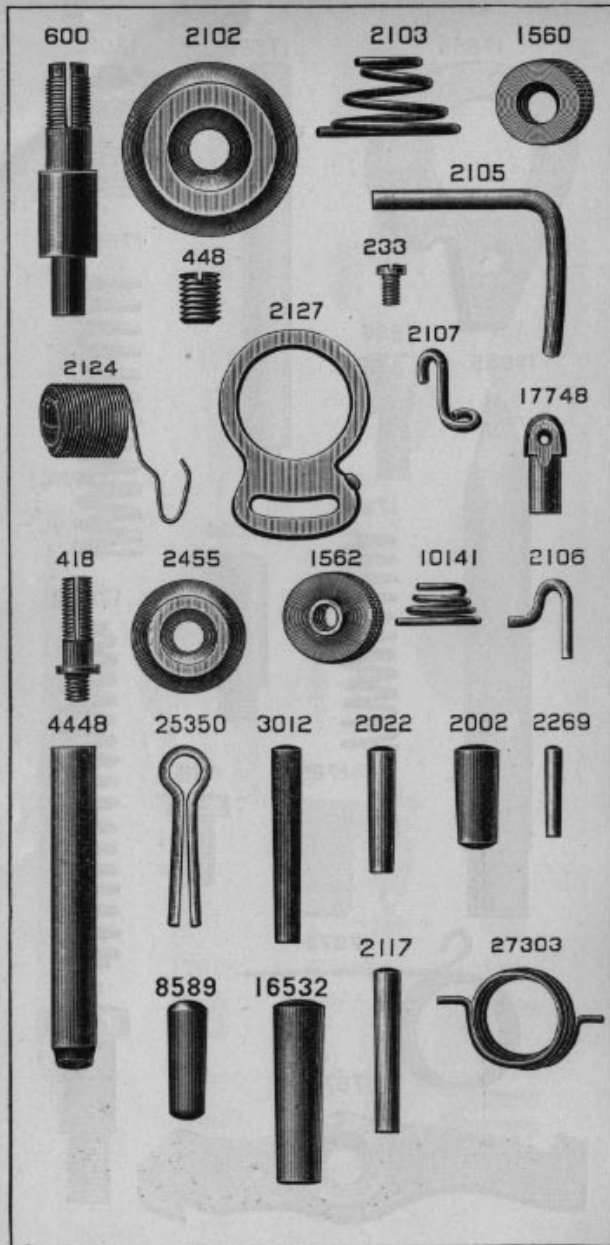


PLATE 3724—FULL SIZE

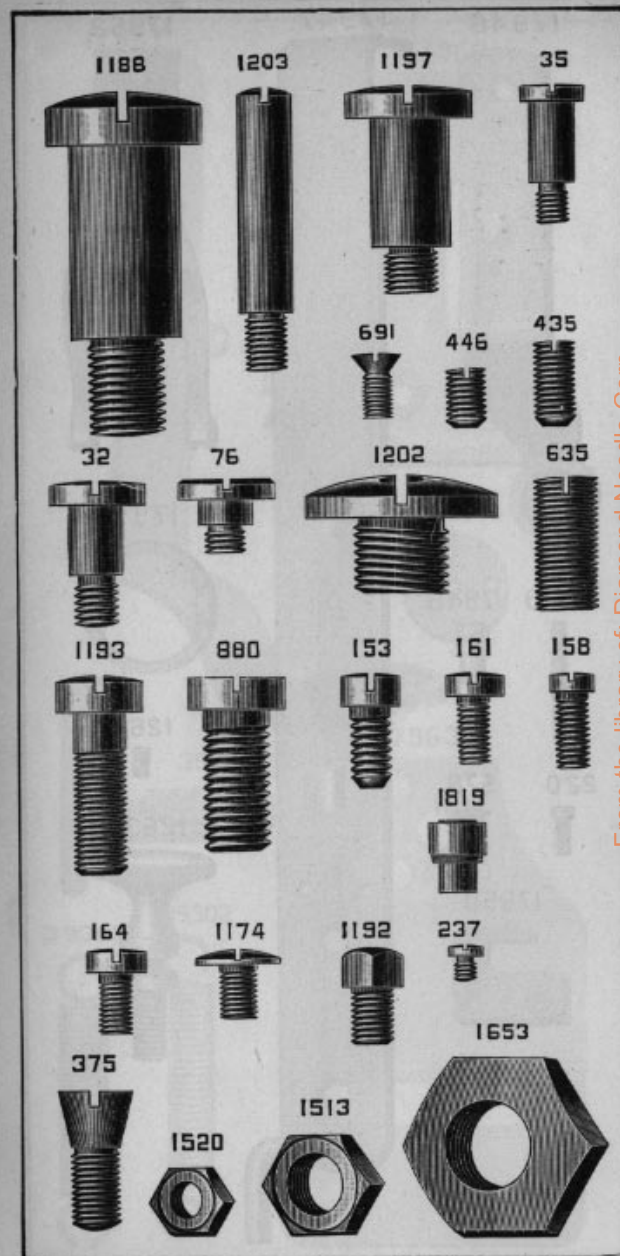


PLATE 3729—FULL SIZE

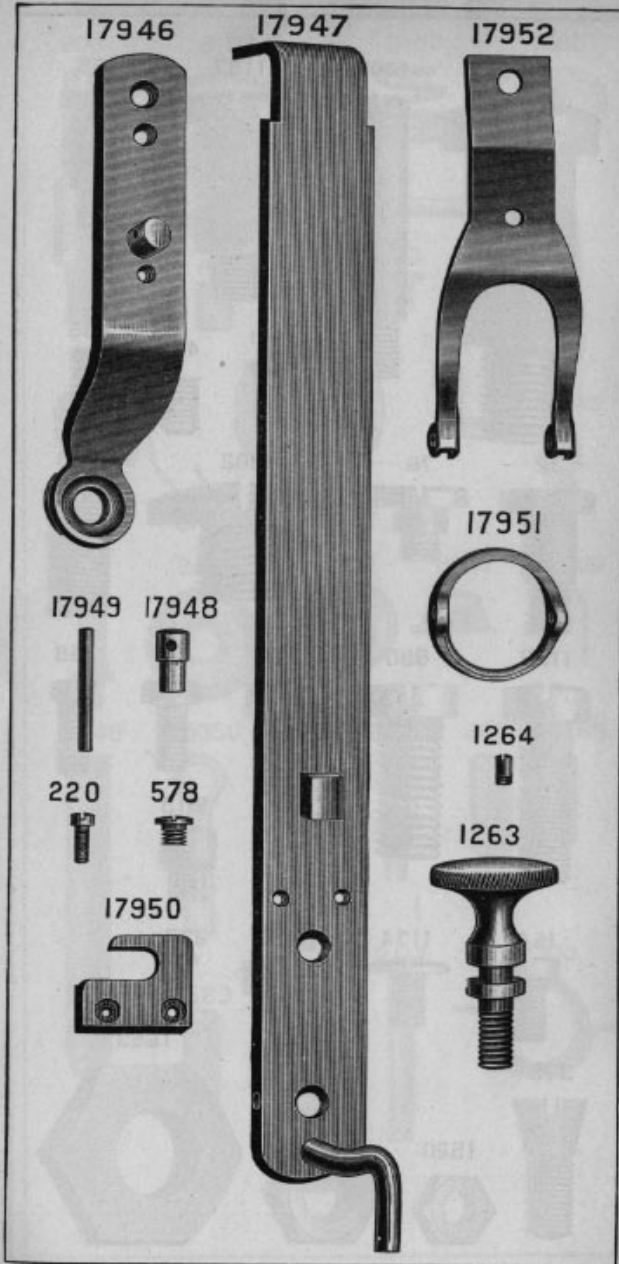
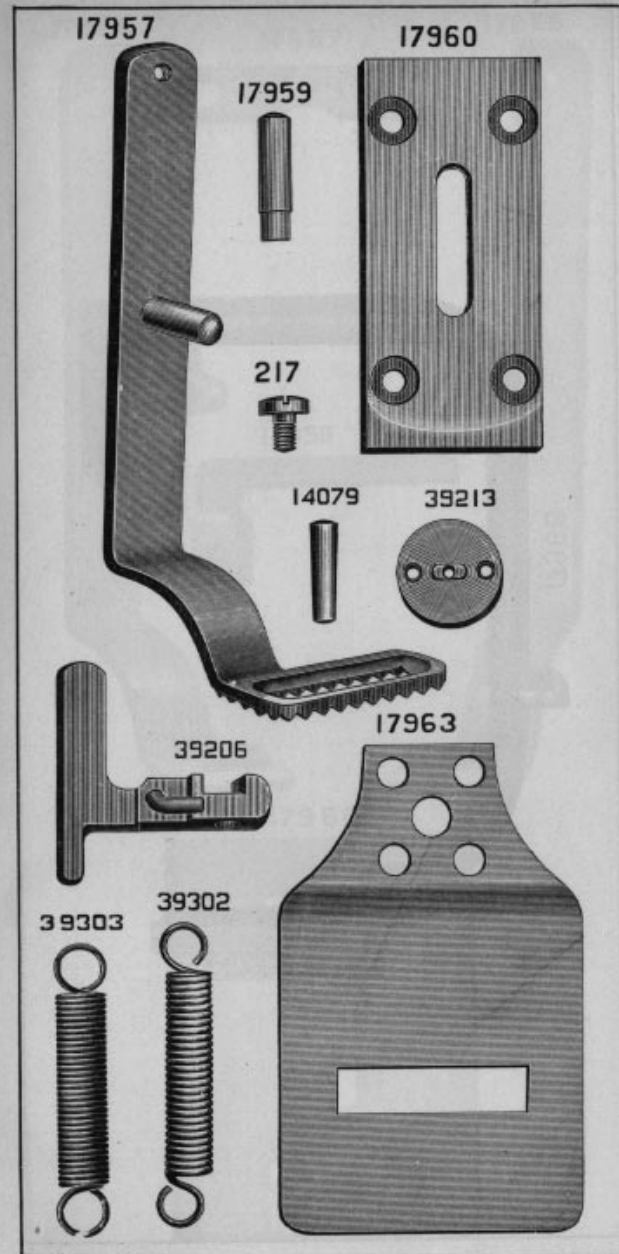


PLATE 3731—FULL SIZE



From the library of: Diamond Needle Corp

PLATE 3732—ONE-HALF SIZE

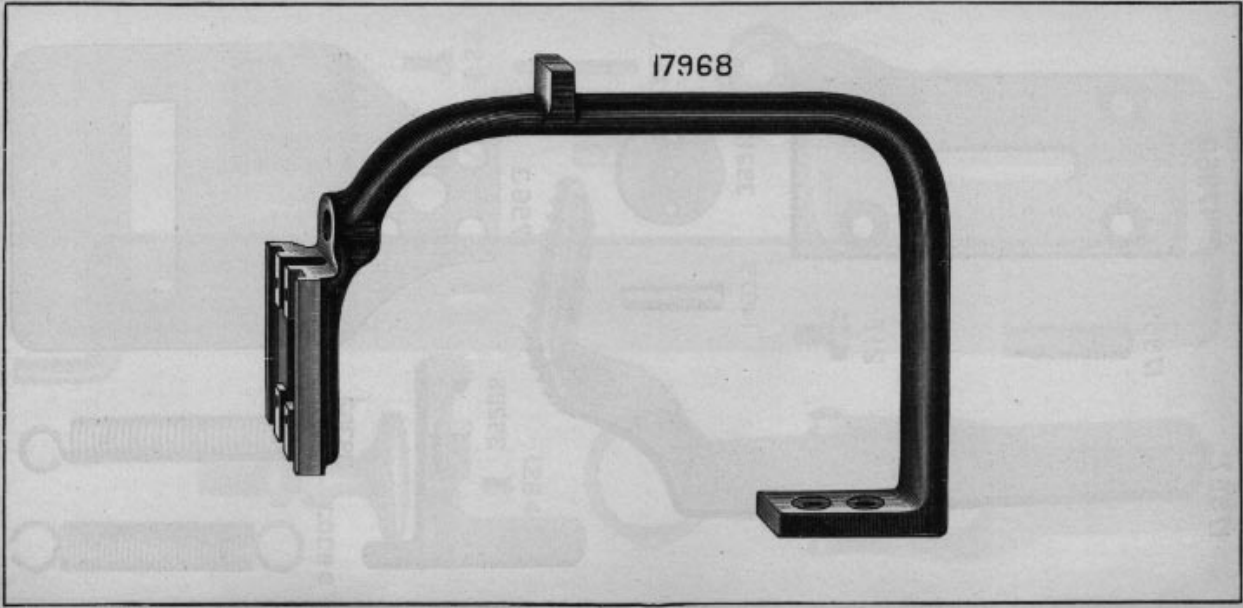


PLATE 3733—FULL SIZE

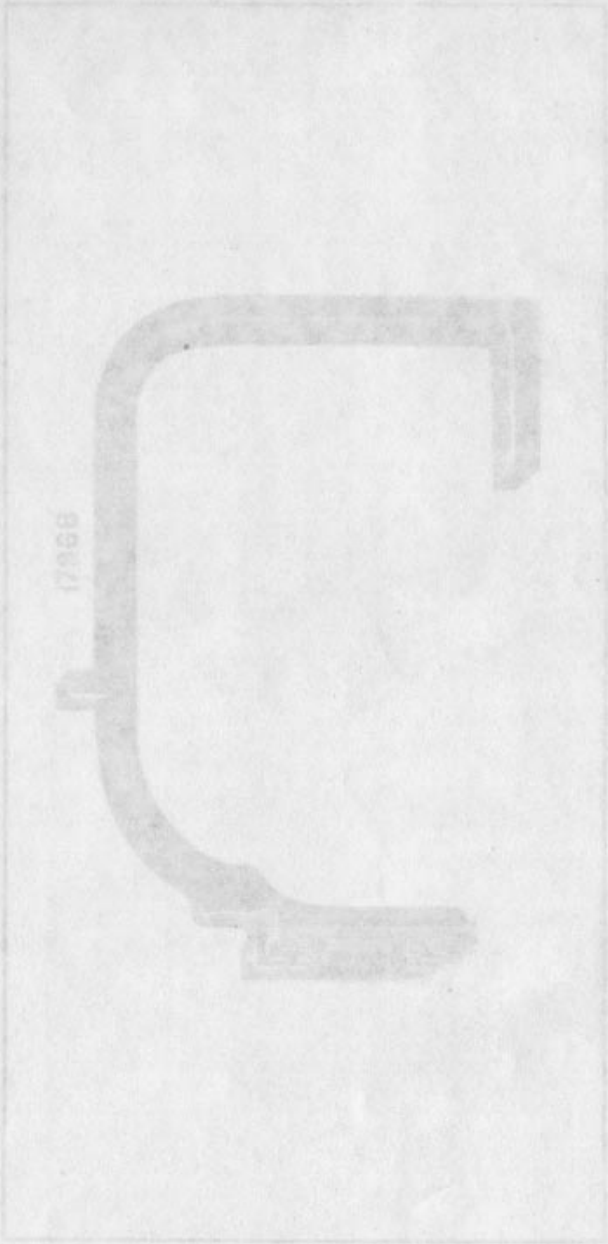
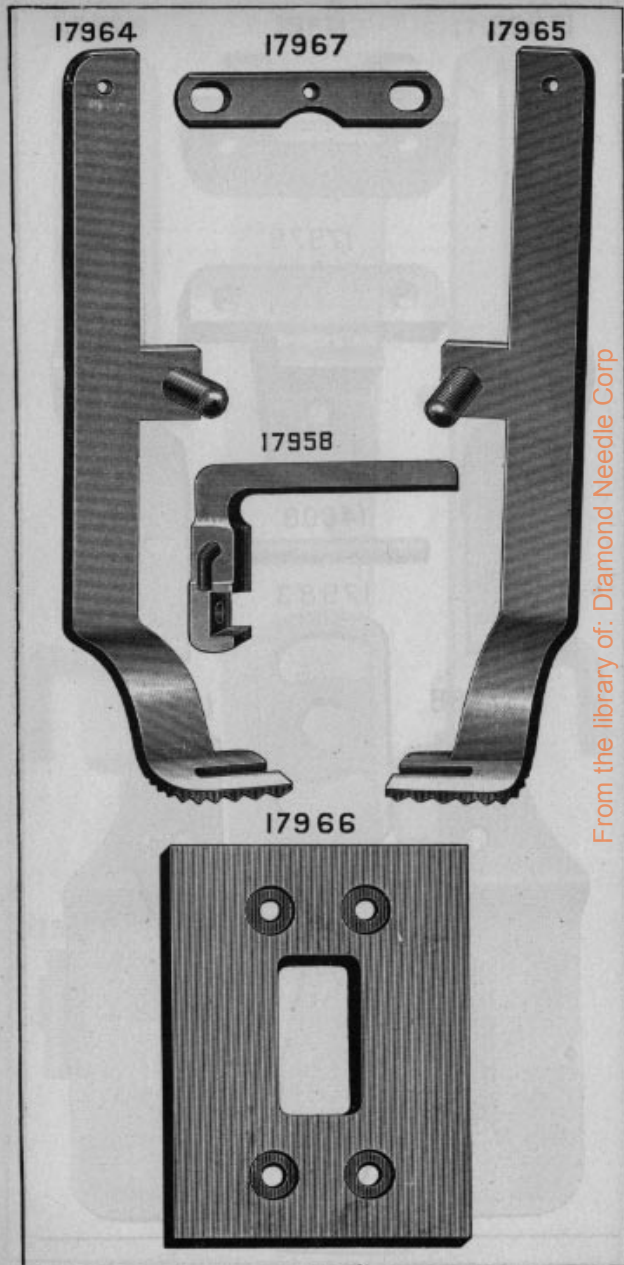


PLATE 3733—FULL SIZE



From the library of: Diamond Needle Corp



PLATE 3737—FULL SIZE

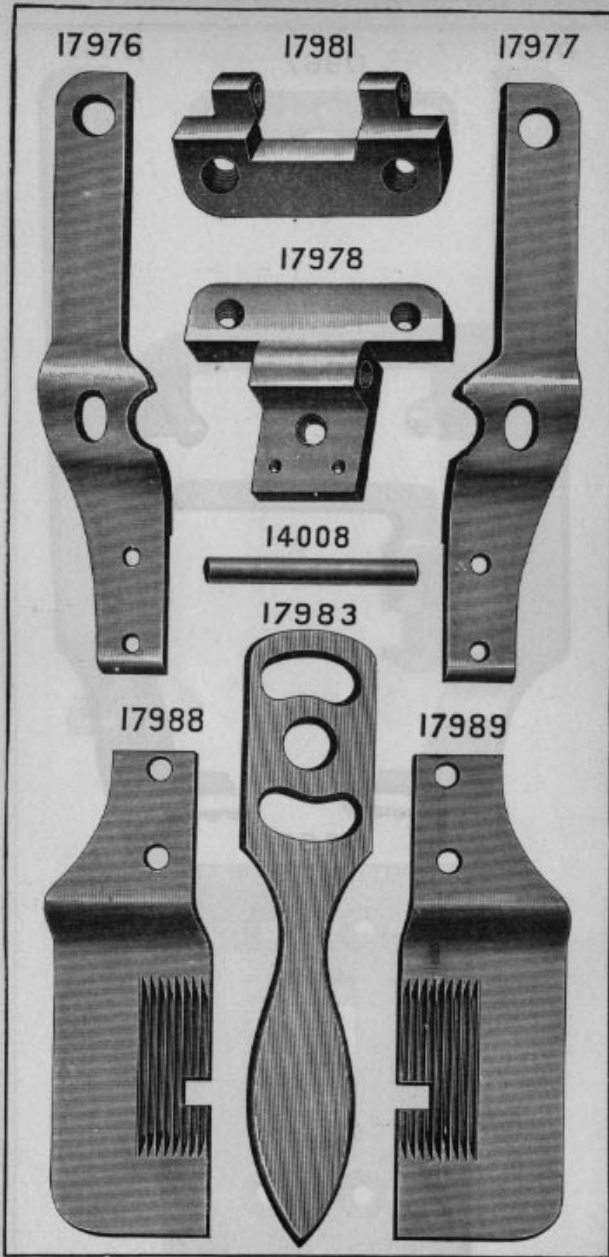
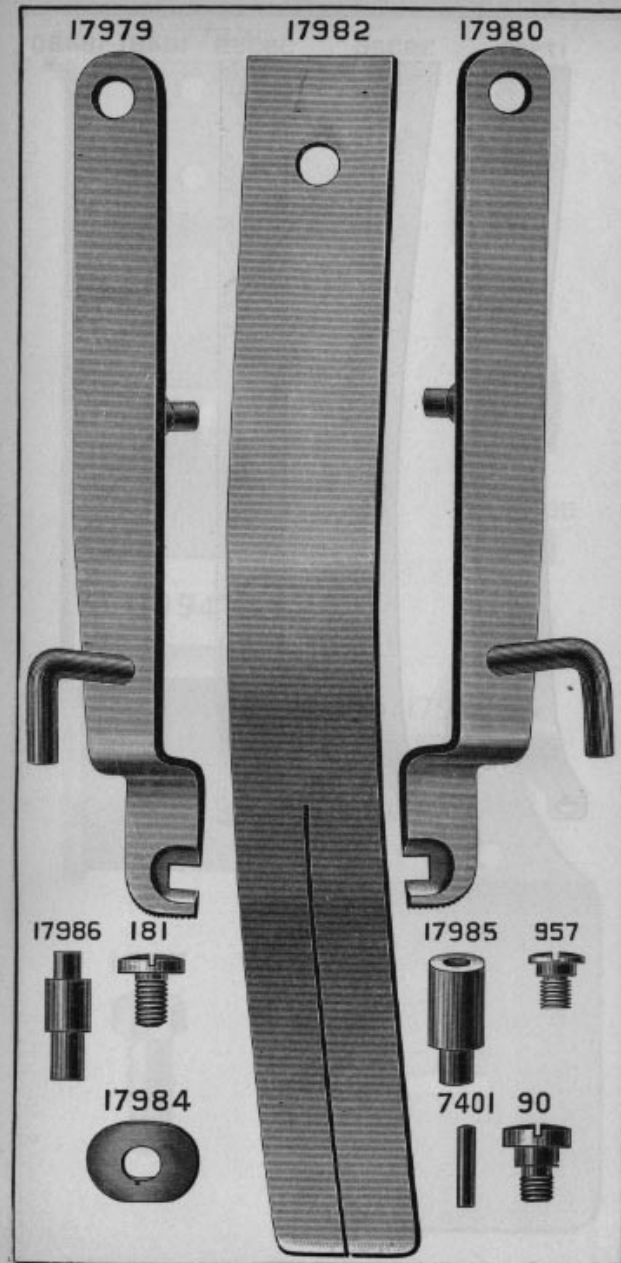


PLATE 3738—FULL SIZE



From the library of: Diamond Needle Corp

PLATE 3739—ONE-HALF SIZE

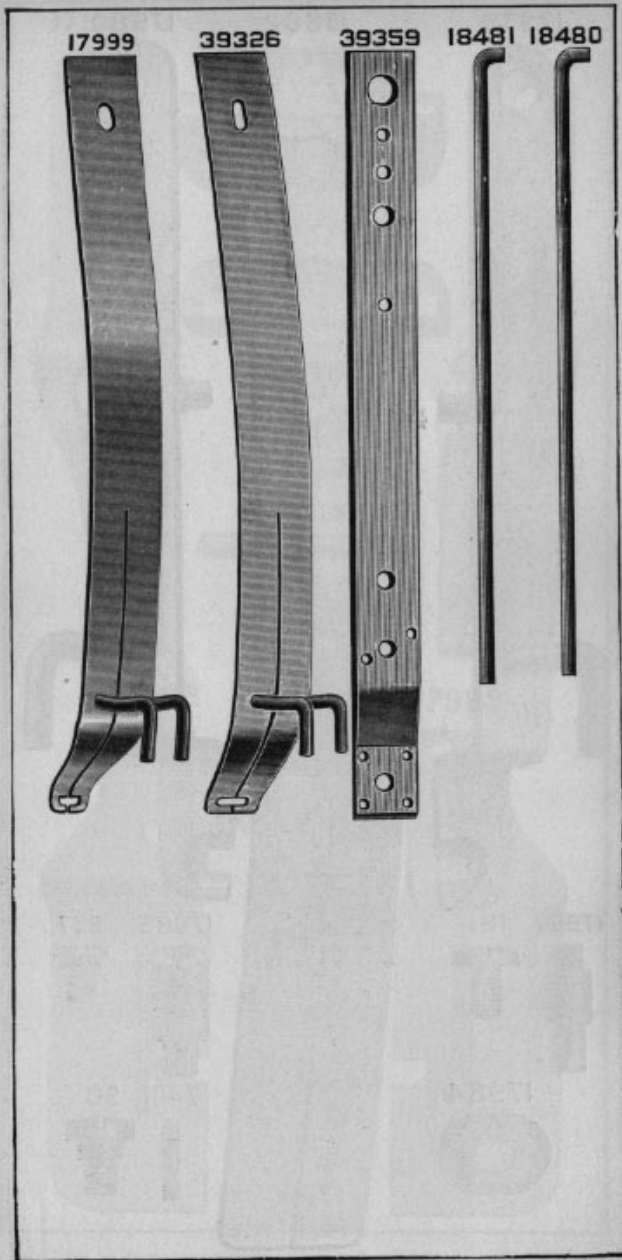


PLATE 3740—FULL SIZE

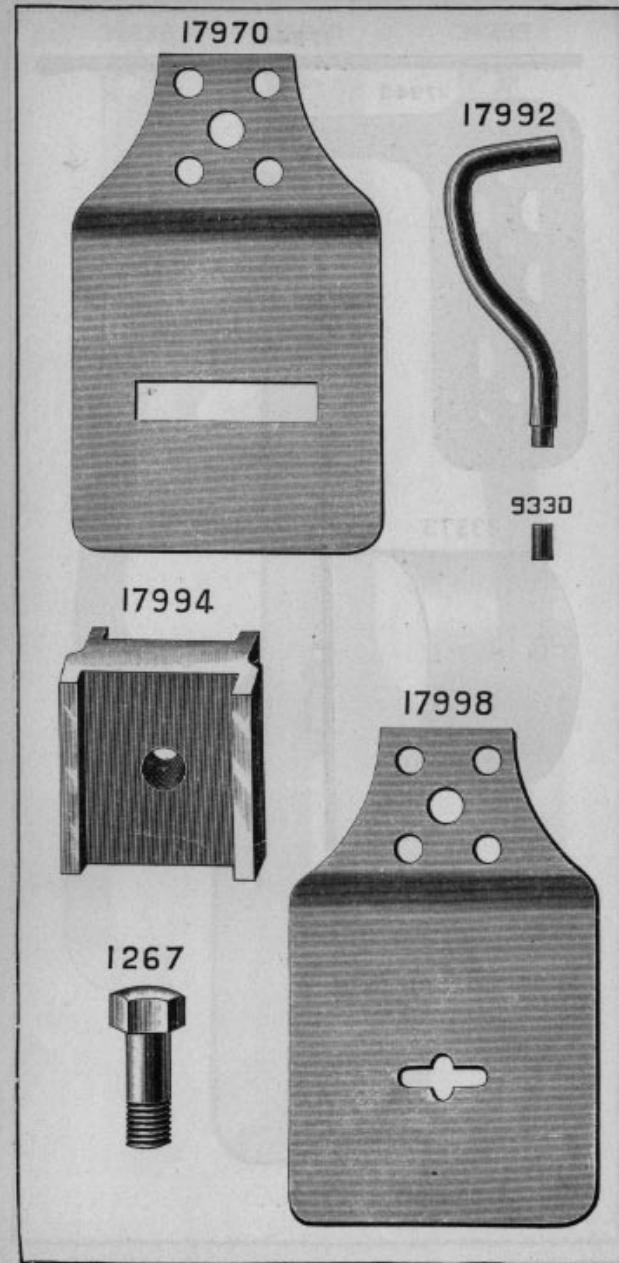


PLATE 3741—ONE-FOURTH SIZE

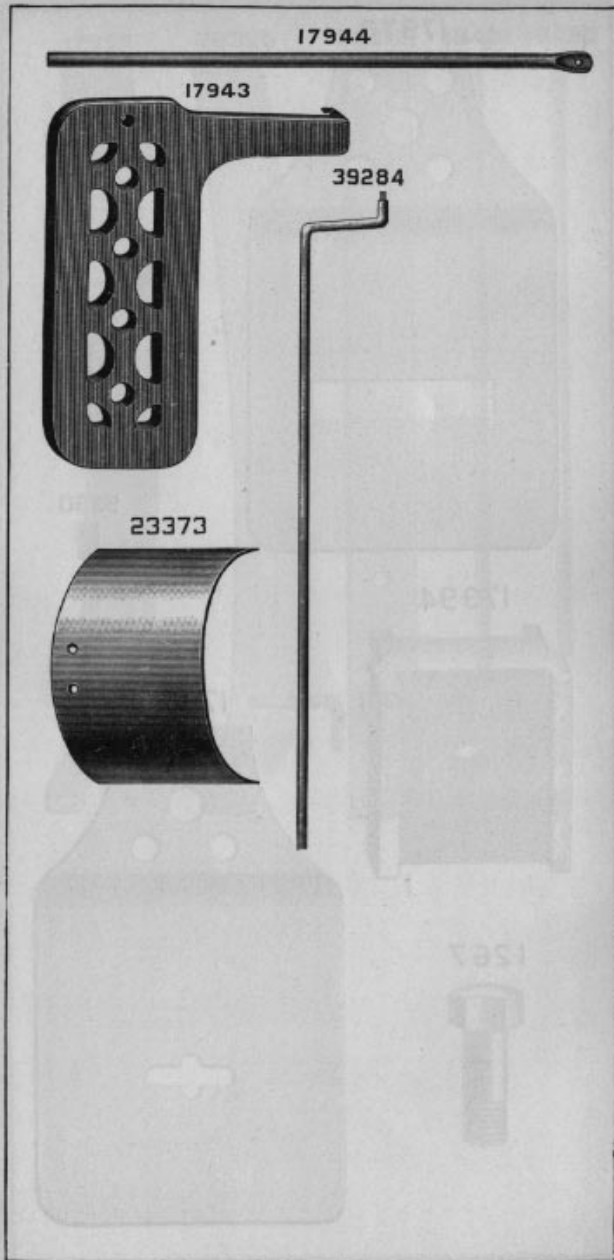
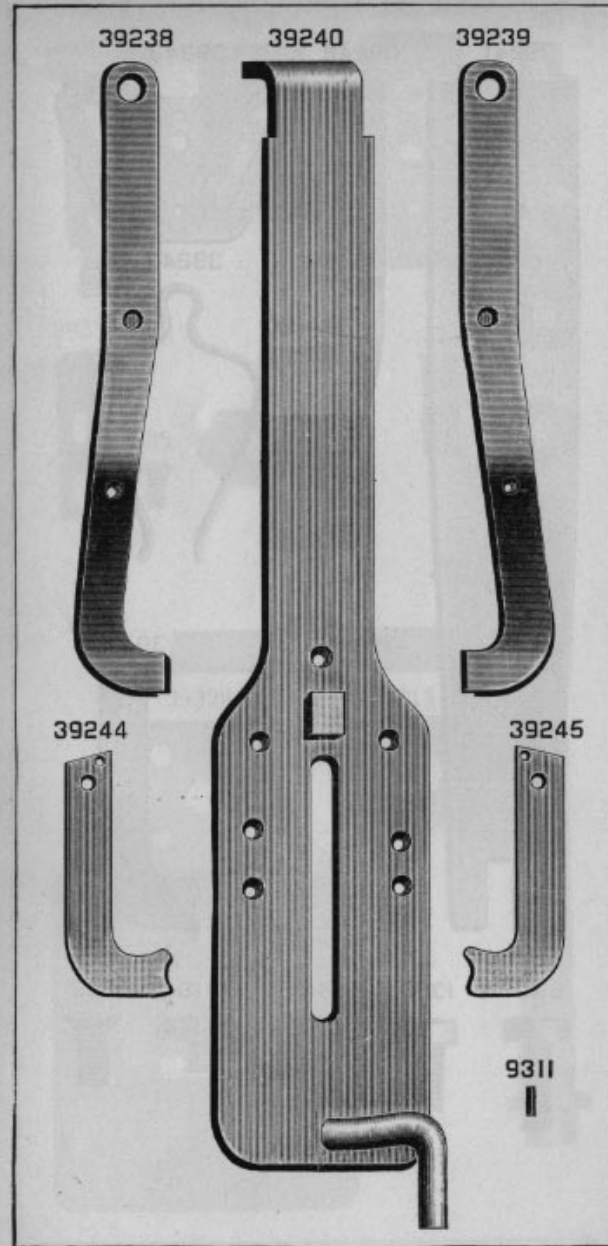


PLATE 3747—FULL SIZE



From the library of: Diamond Needle Corp

PLATE 3748—FULL SIZE

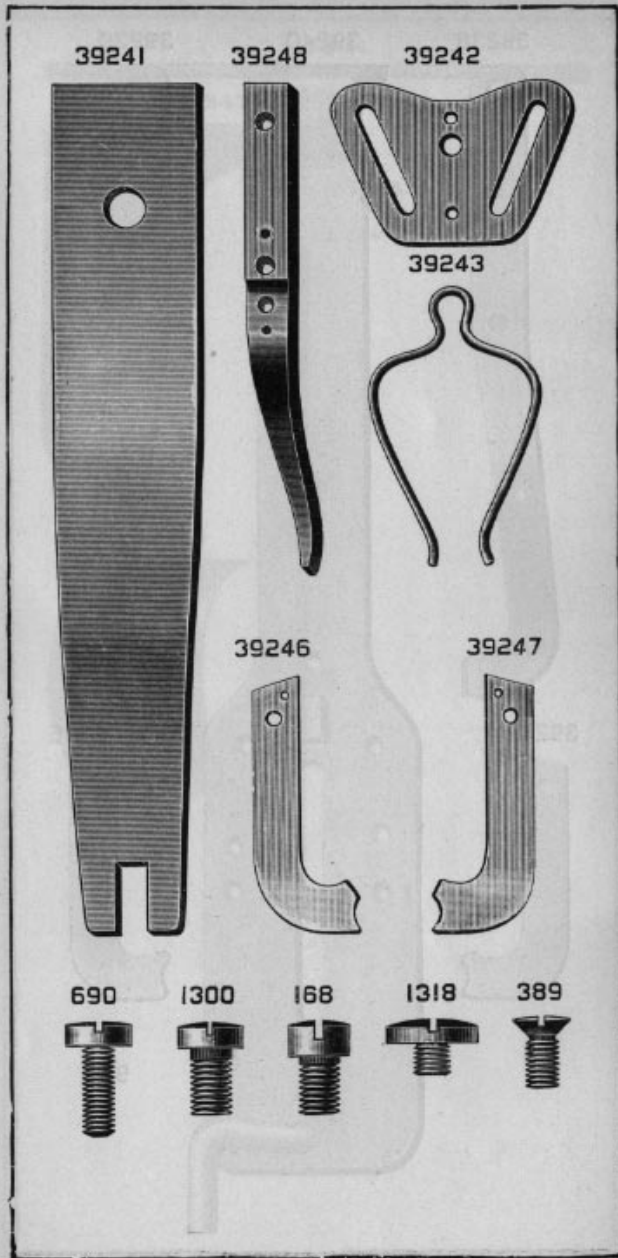
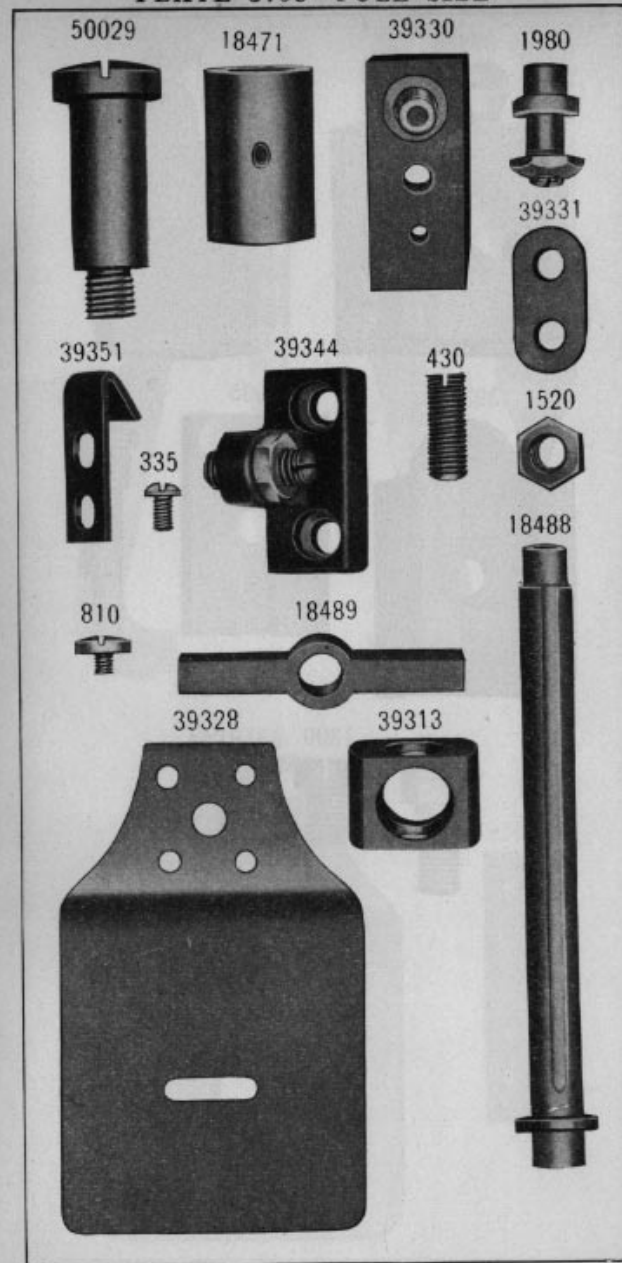


PLATE 3759—FULL SIZE



From the library of: Diamond Needle Corp

PLATE 3761—FULL SIZE

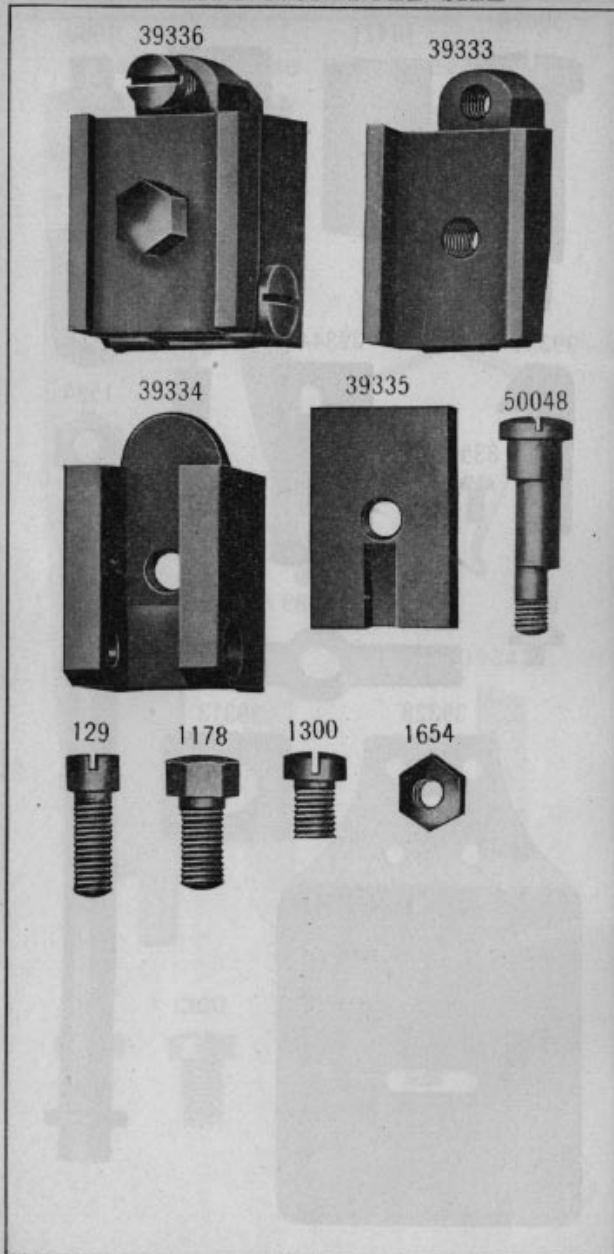
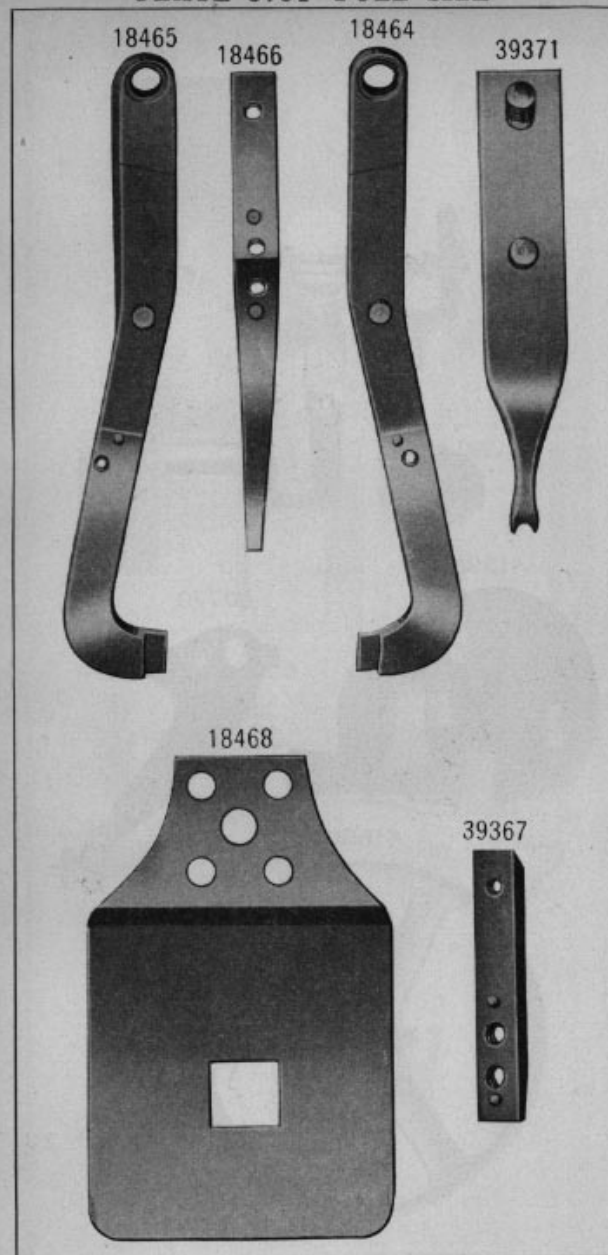


PLATE 3764—FULL SIZE



From the library of: Diamond Needle Corp

PLATE 3780—ONE-HALF SIZE

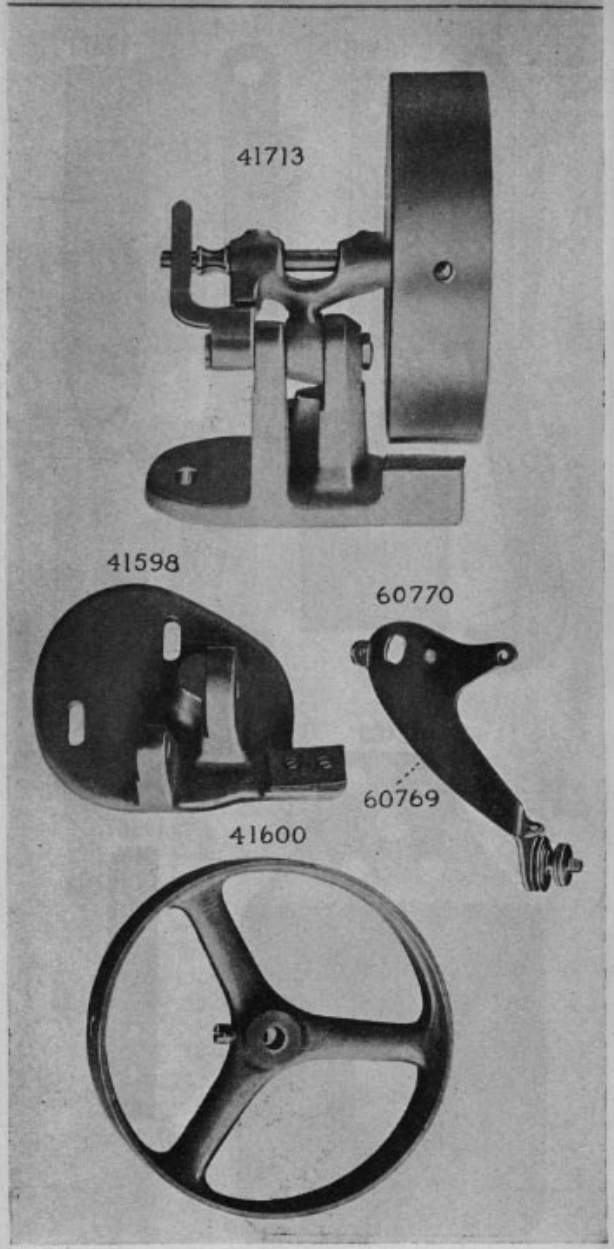
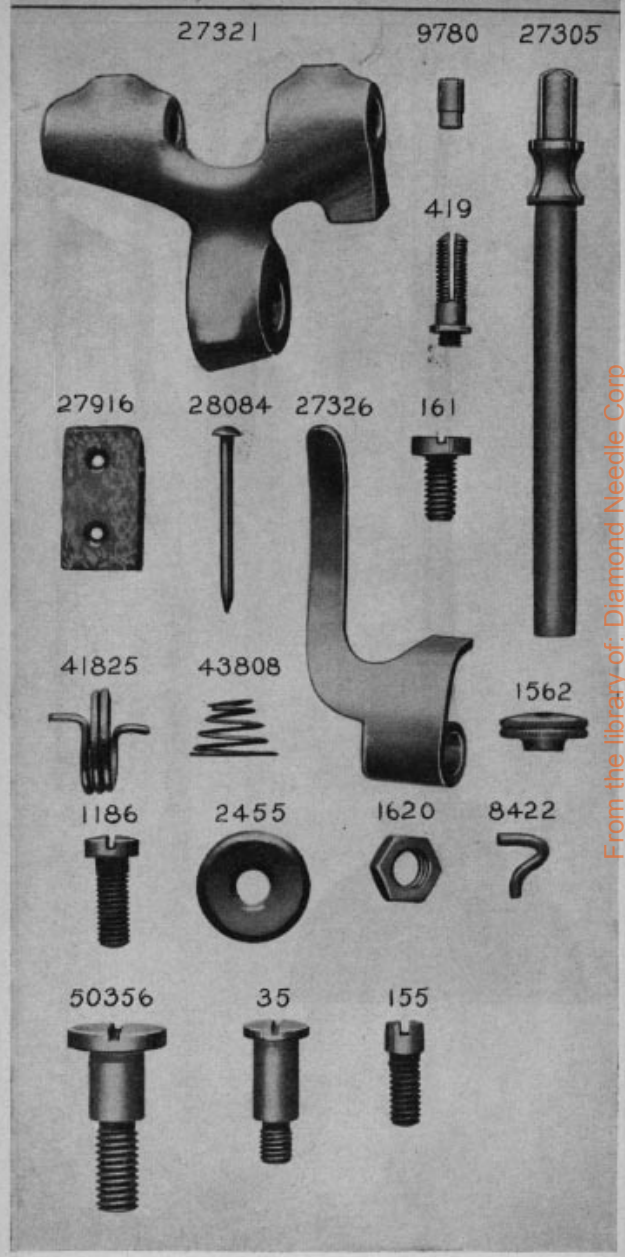


PLATE 3781—FULL SIZE



From the library of: Diamond Needle Corp

PLATE 4079—ONE-HALF SIZE

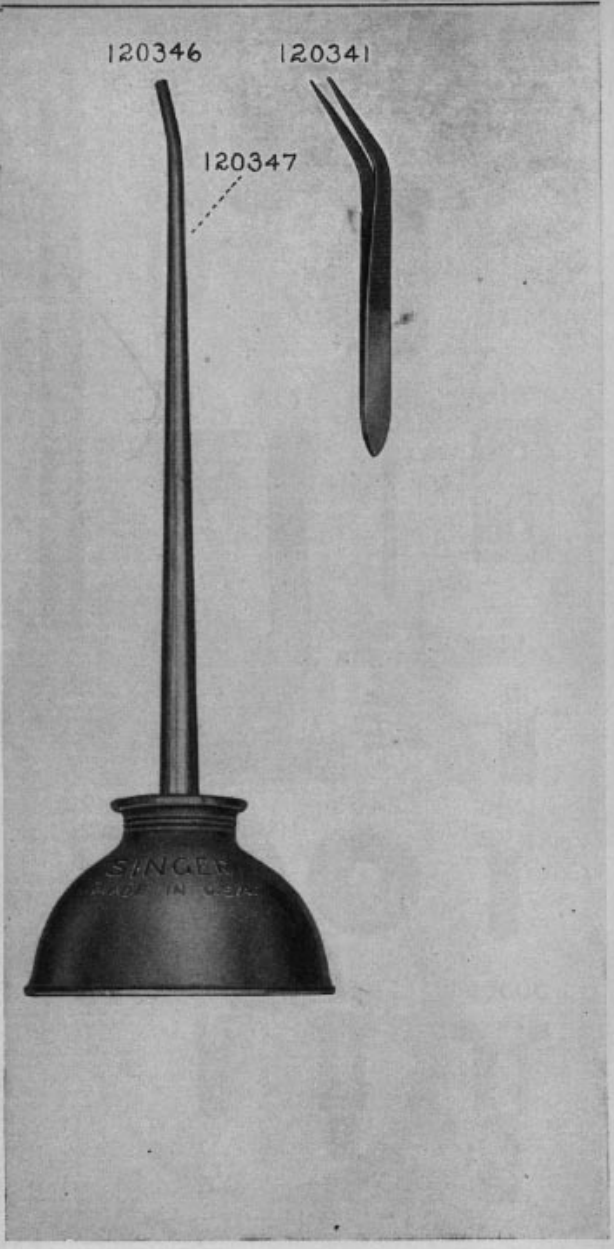
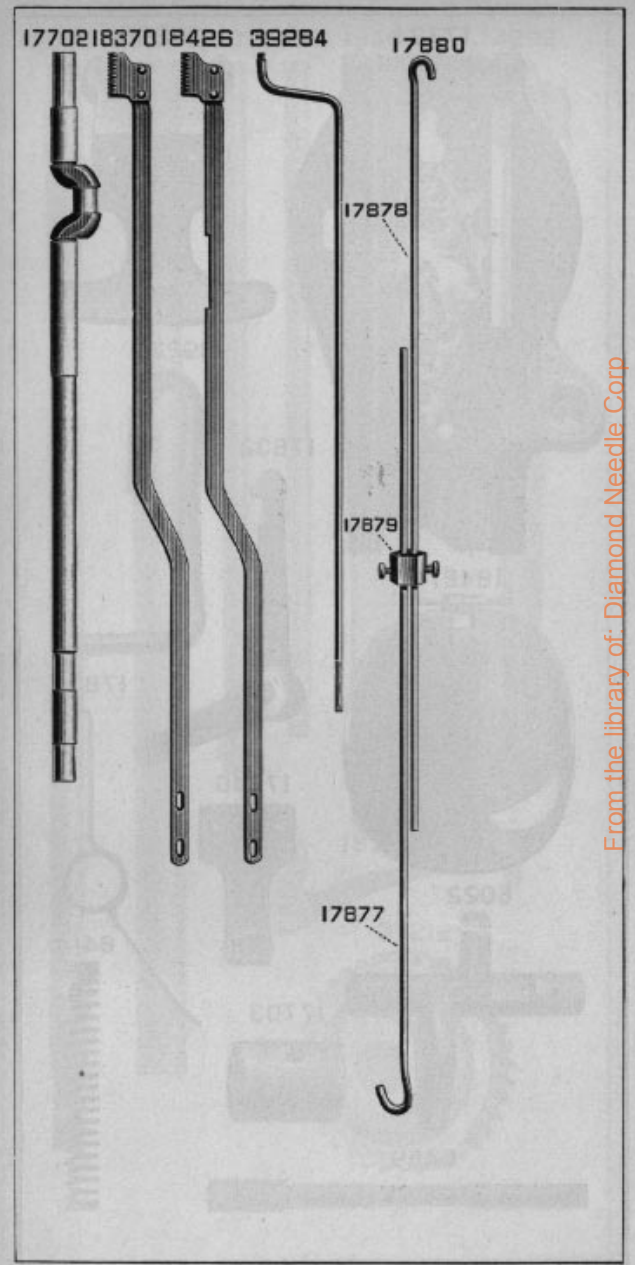


PLATE 5000—ONE-FOURTH SIZE



From the library of: Diamond Needle Corp

PLATE 5001—ONE-HALF SIZE

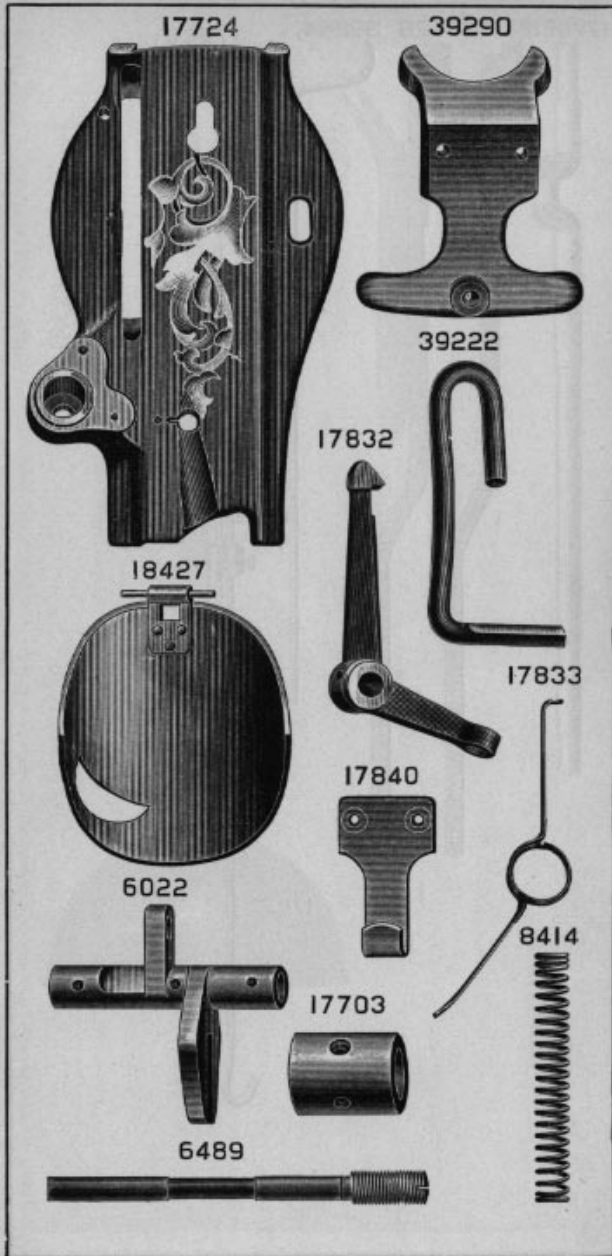
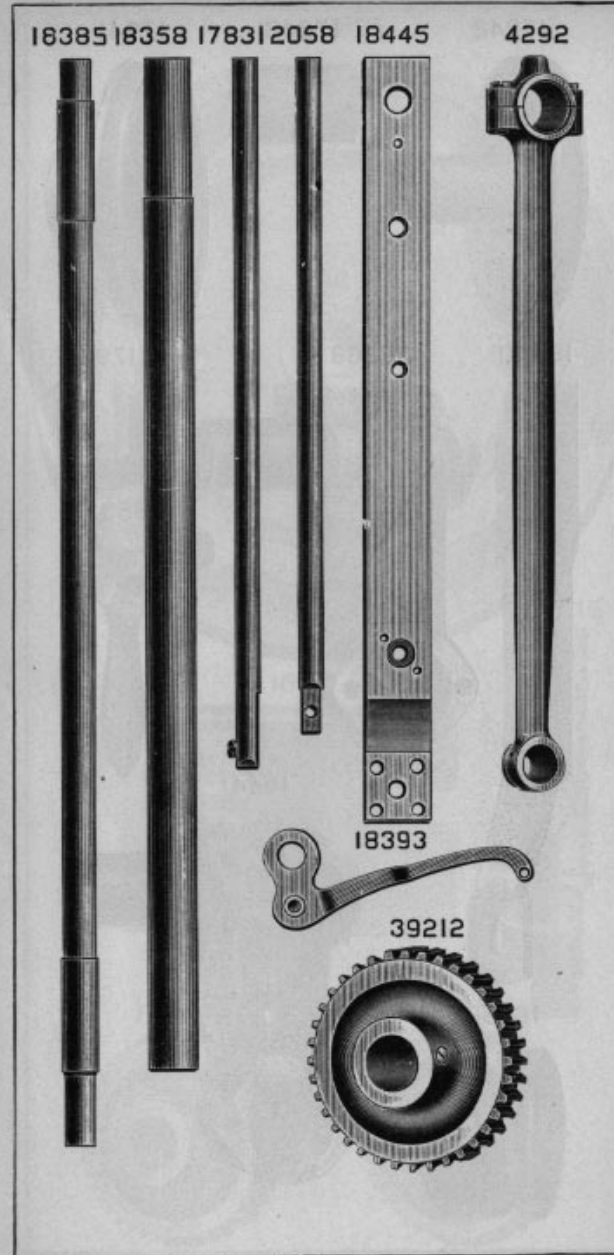


PLATE 5002—ONE-HALF SIZE



From the library of: Diamond Needle Corp



PLATE 5003—ONE-HALF SIZE

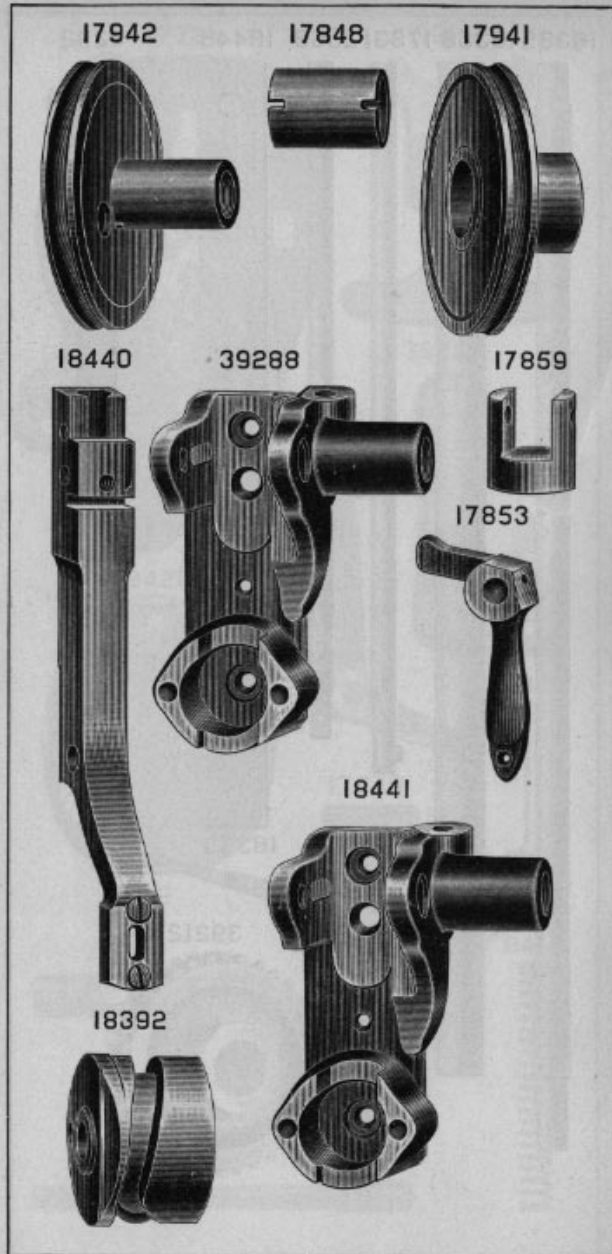
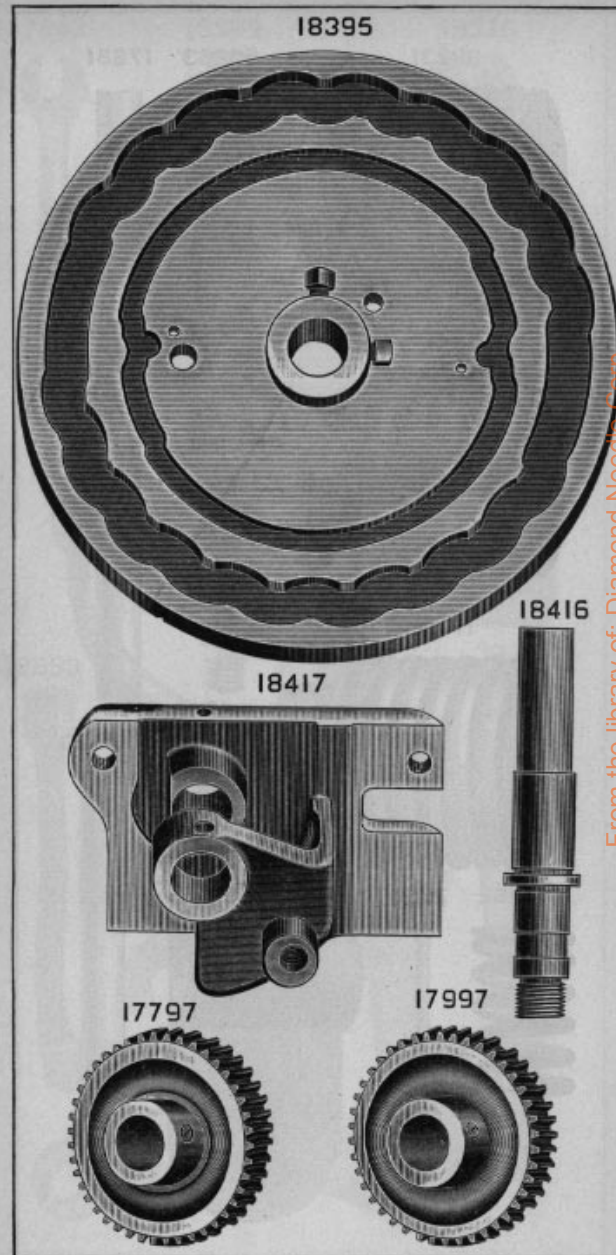


PLATE 5004—ONE-HALF SIZE



From the library of: [Diamond Needs Corp.](#)

PLATE 5005—FULL SIZE

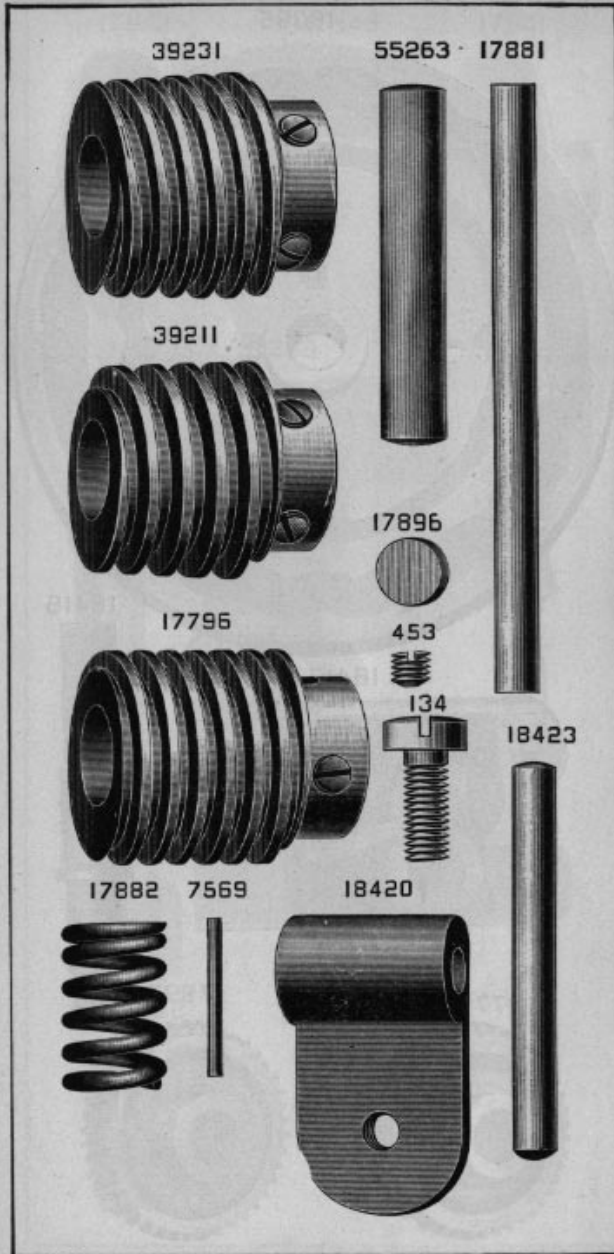
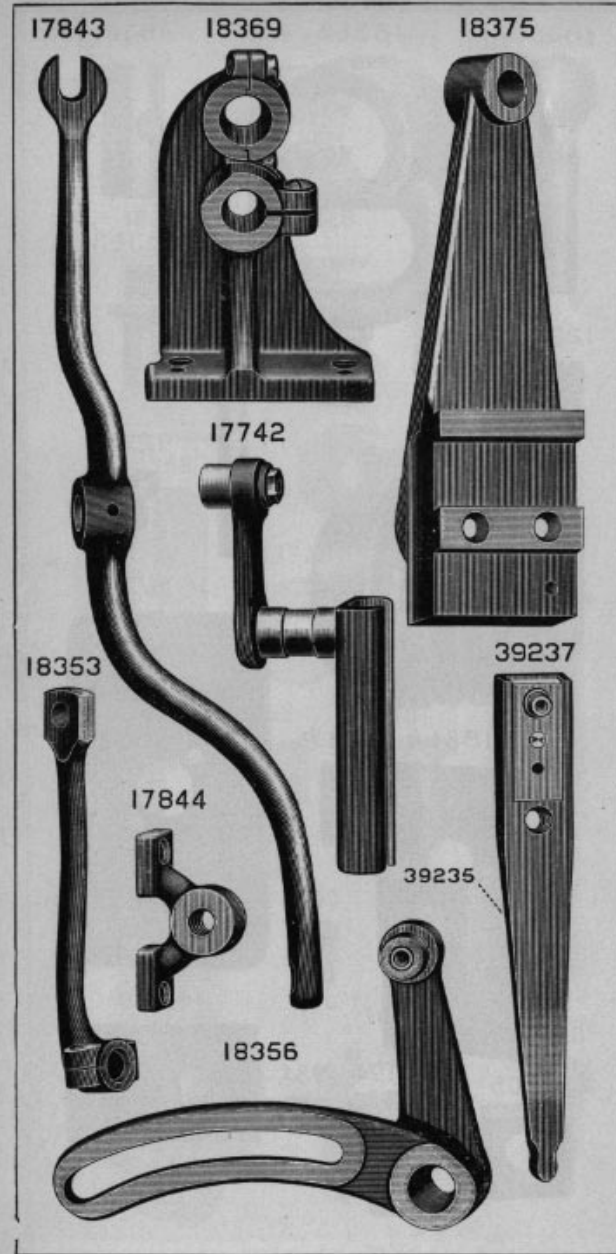


PLATE 5006—ONE-HALF SIZE



From the library of: Diamond Needle Corp

PLATE 5007—FULL SIZE

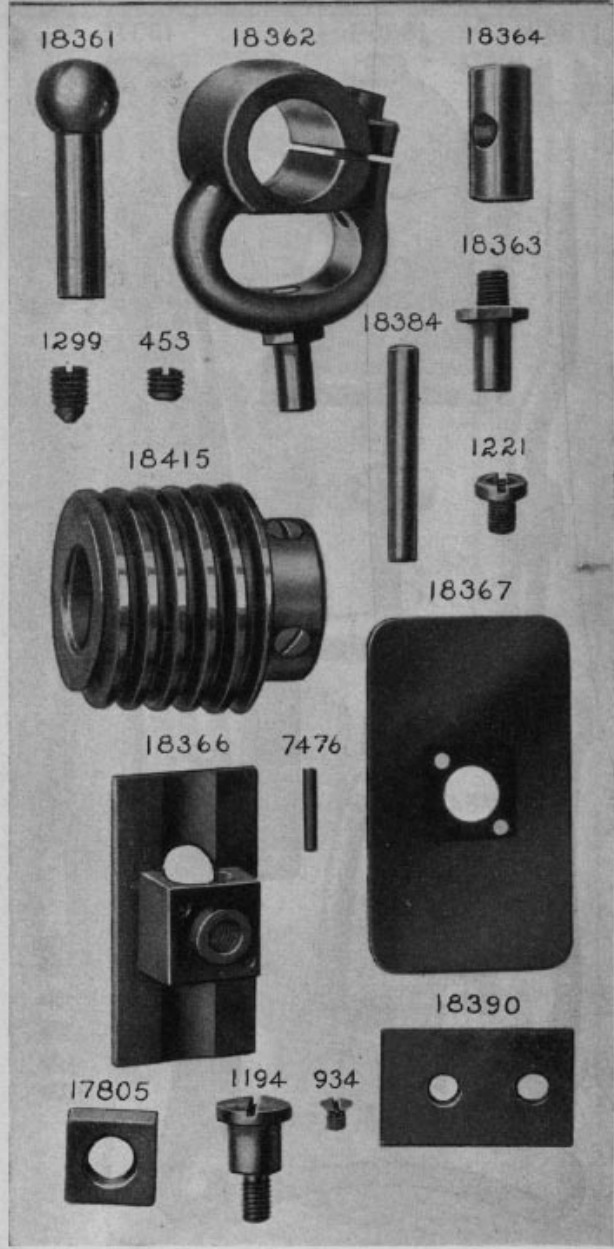
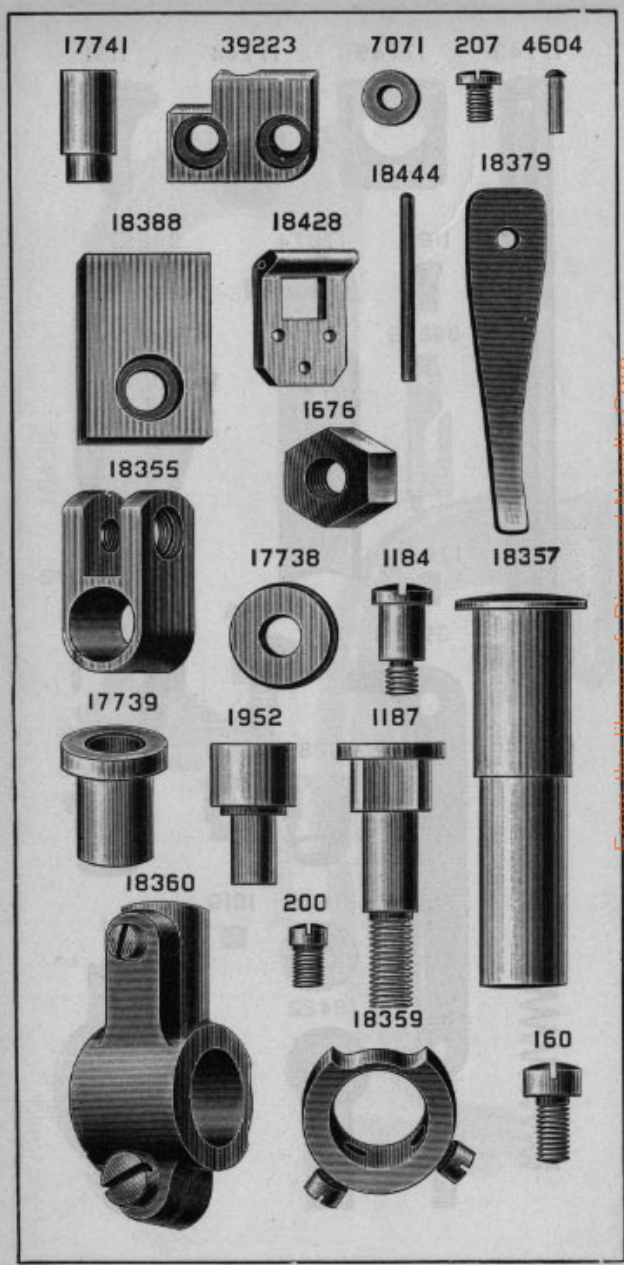
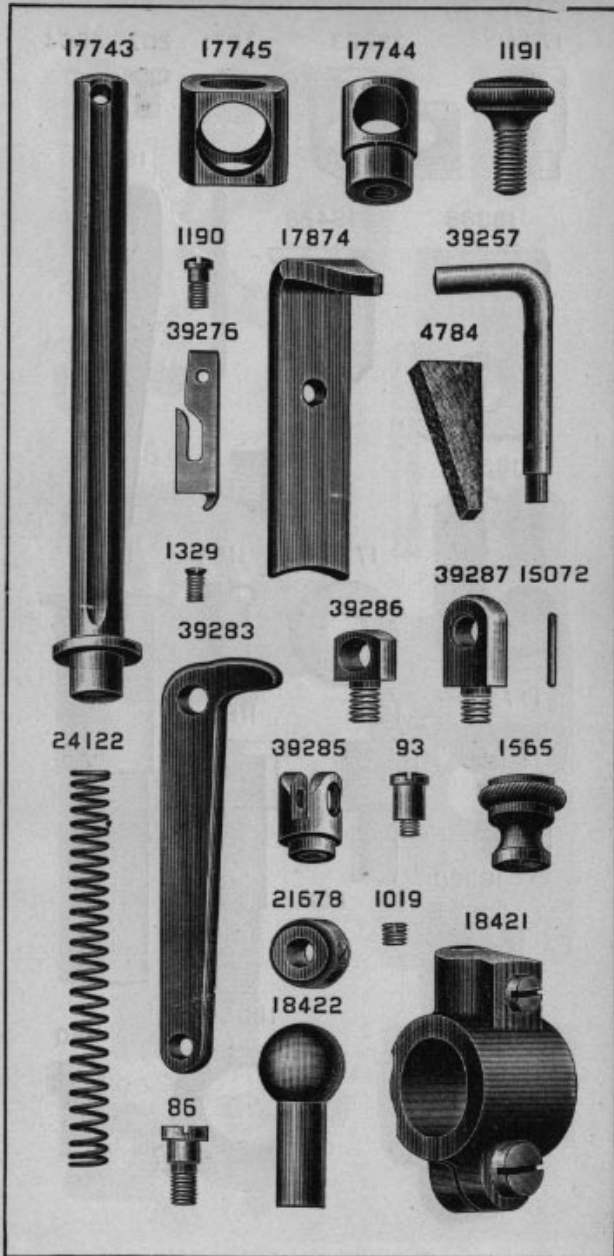


PLATE 5008—FULL SIZE



From the library of: Diamond Needle Corp

PLATE 5009—FULL SIZE



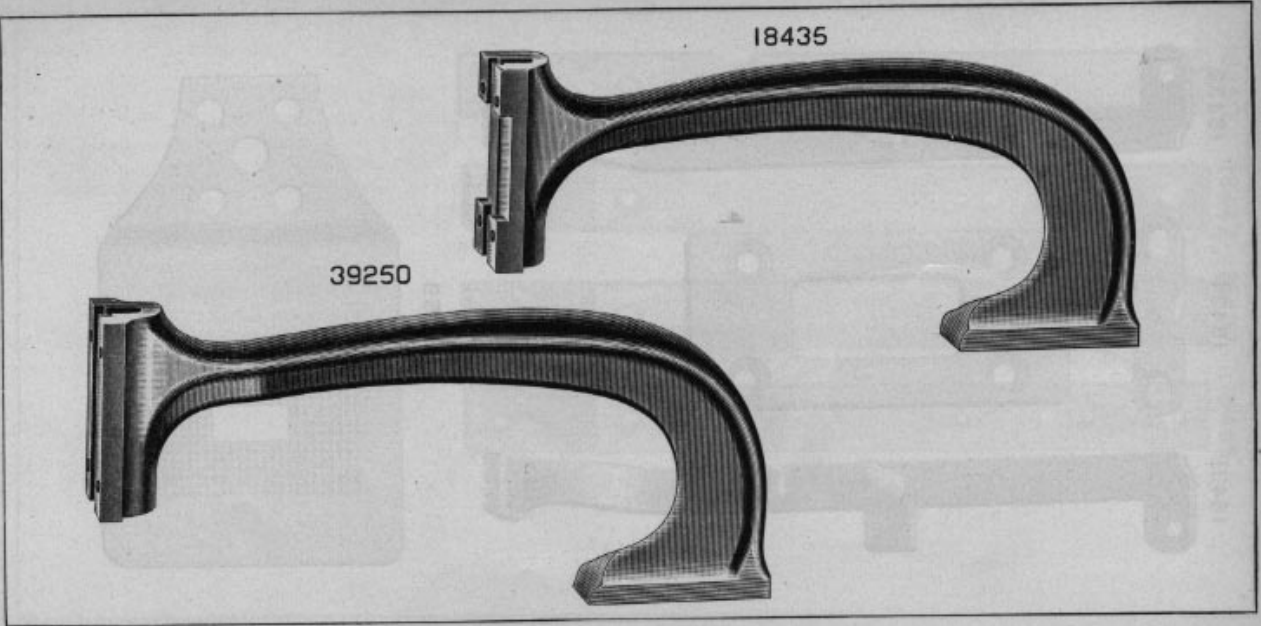


PLATE 5010—ONE-HALF SIZE

PLATE 5011—FULL SIZE

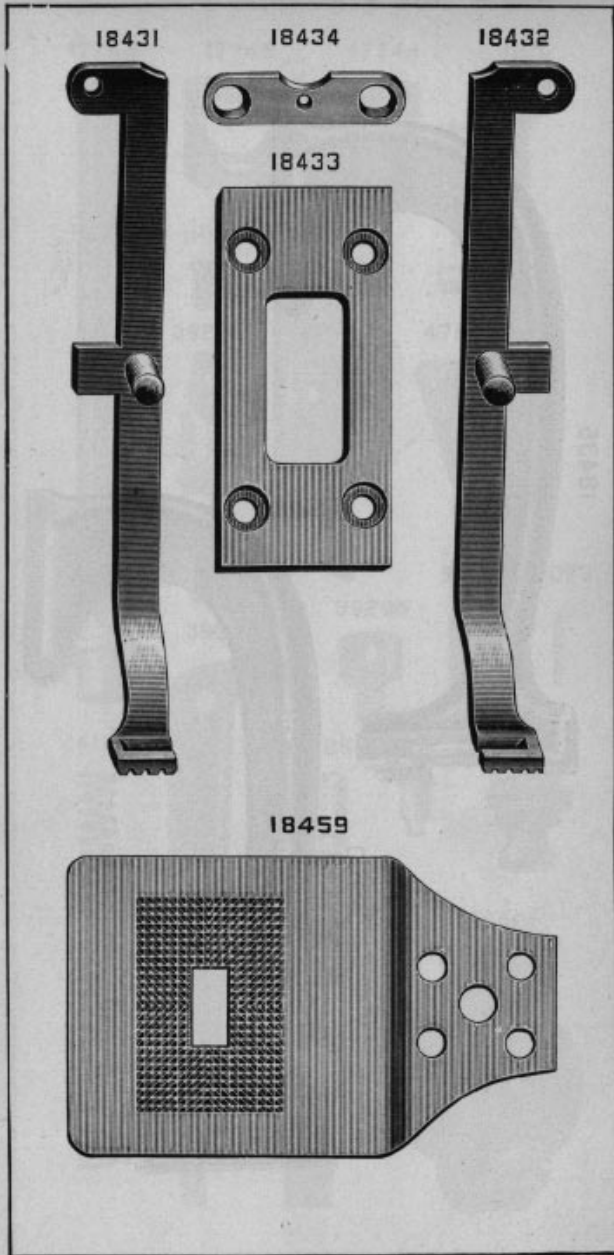
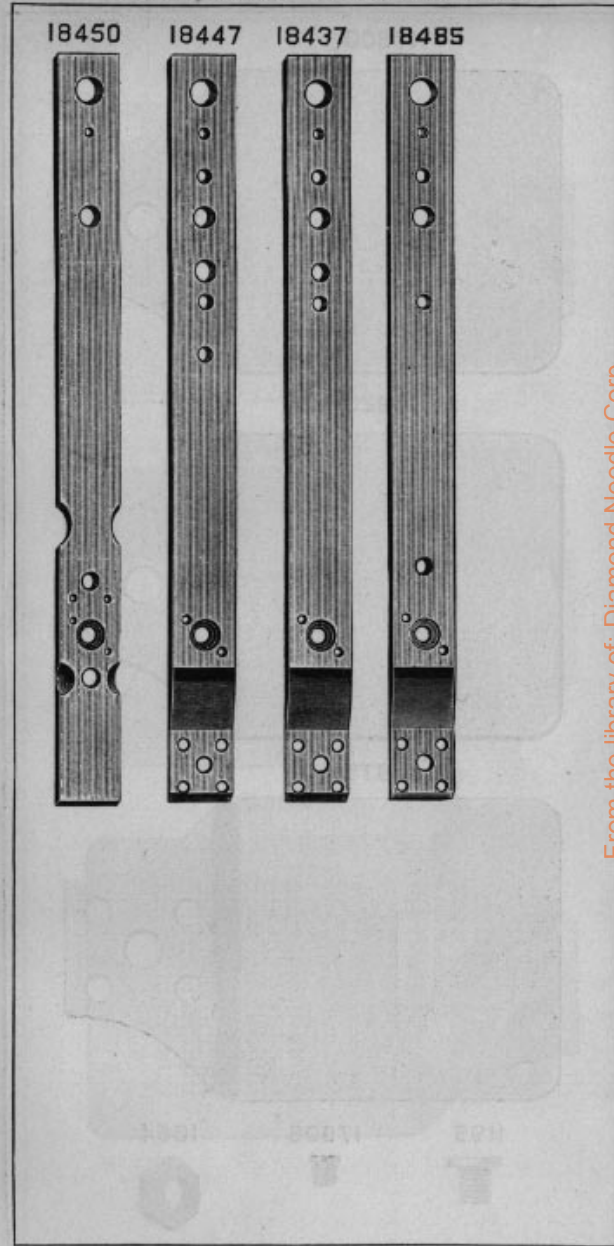


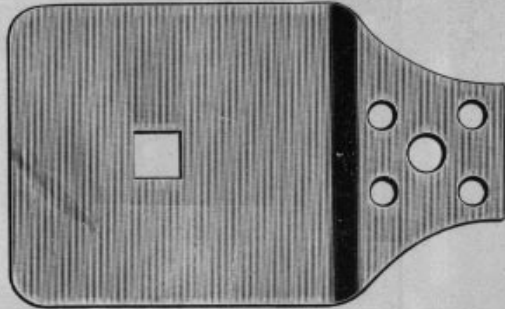
PLATE 5012—ONE-HALF SIZE



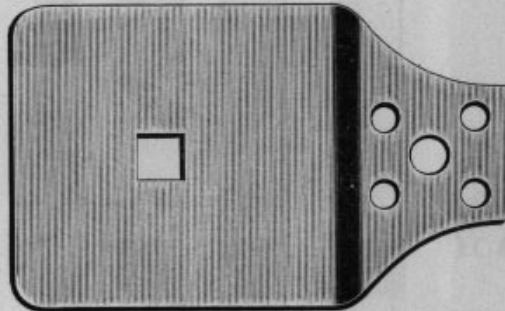
From the library of: Diamond Needle Corp

PLATE 5013—FULL SIZE

17800



17923



17975

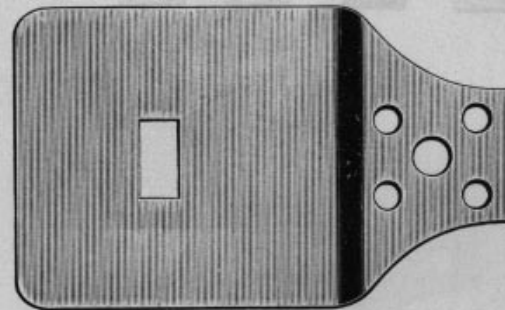
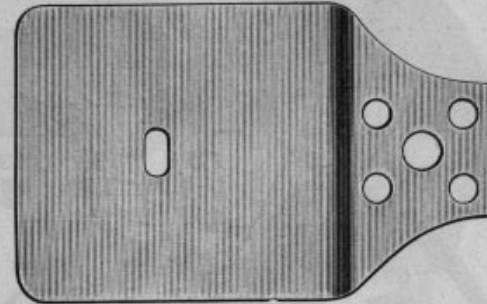
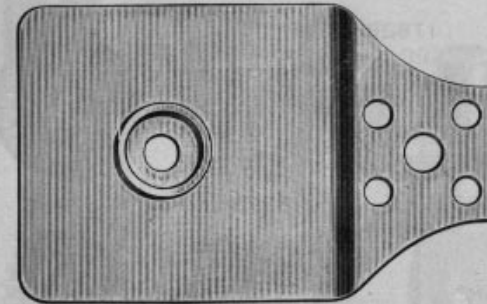


PLATE 5014—FULL SIZE

39258



17954



39304

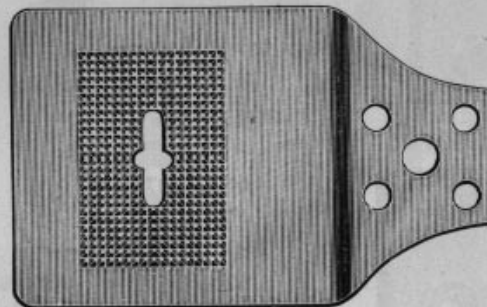


PLATE 5015—FULL SIZE

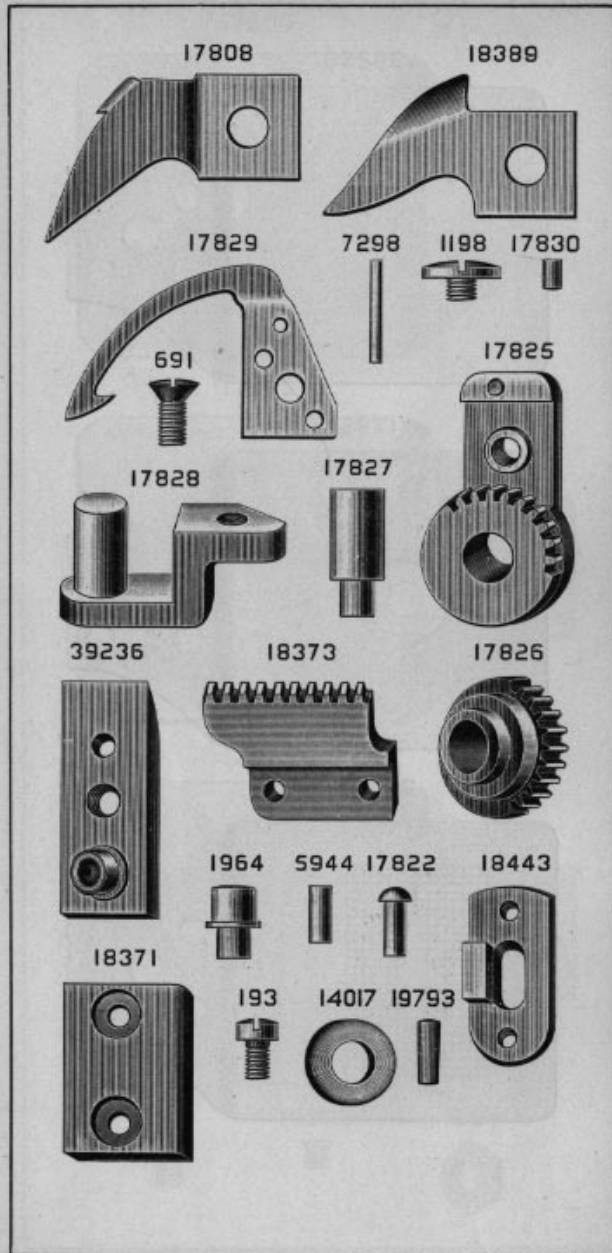
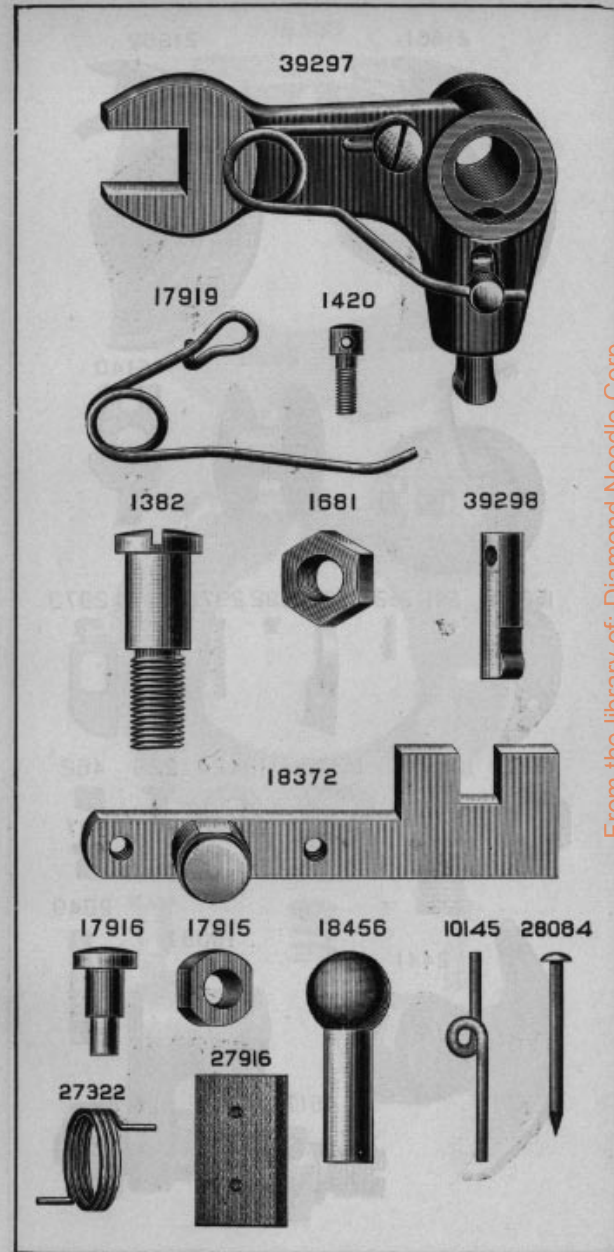


PLATE 5016—FULL SIZE



From the library of: Diamond Needle Corp



PLATE 5017—FULL SIZE

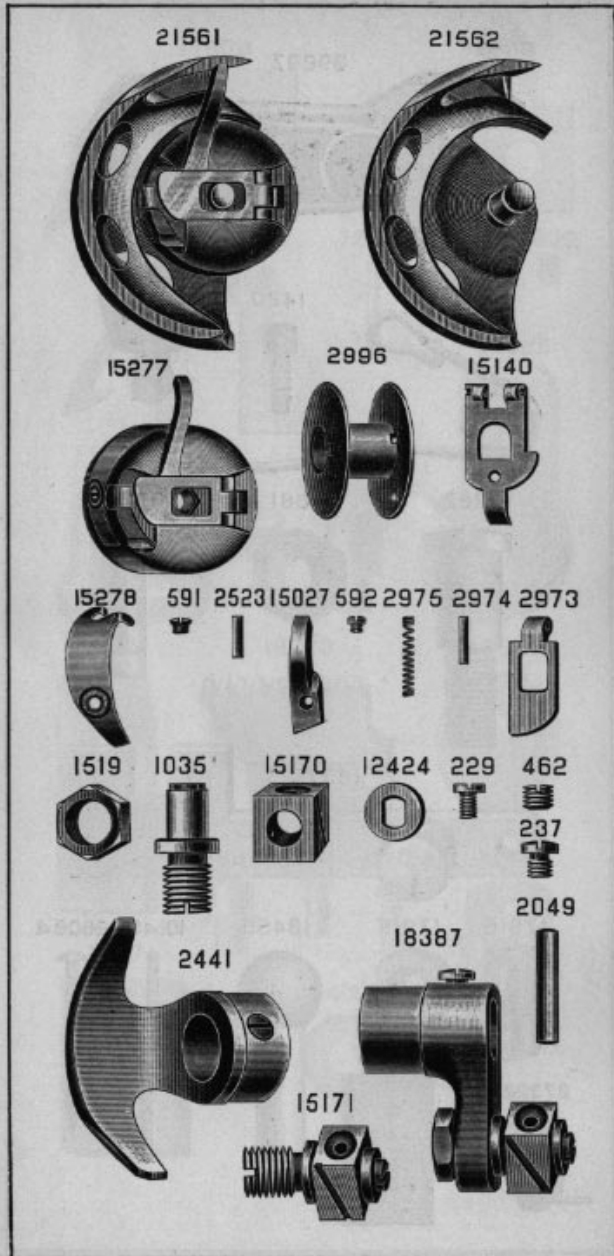


PLATE 5018—FULL SIZE

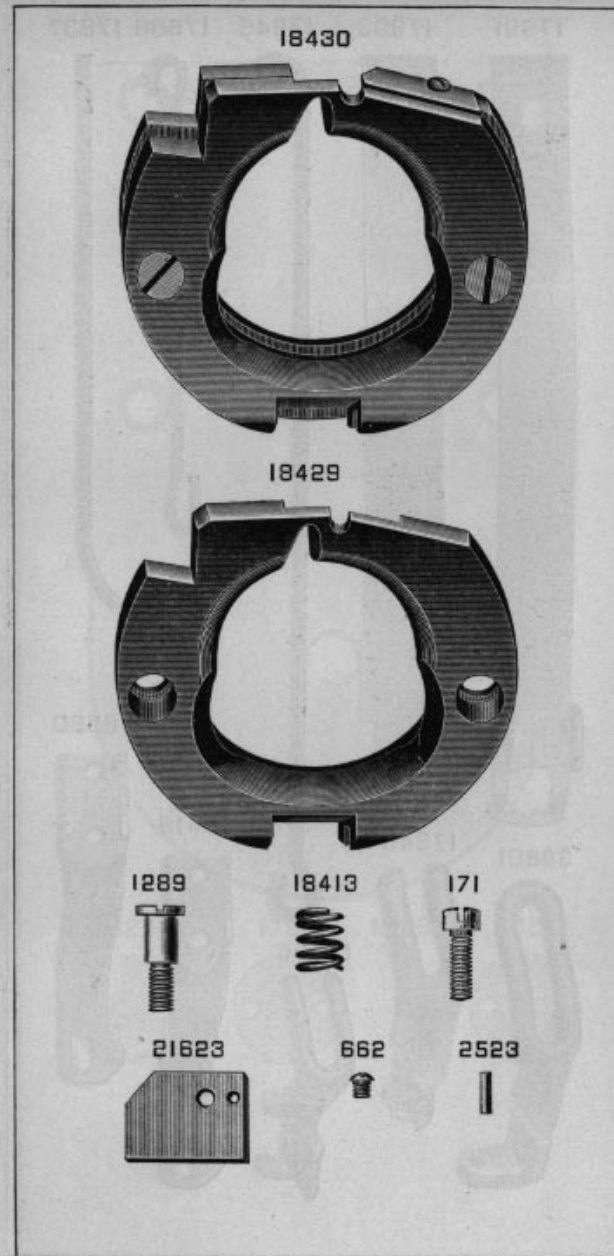


PLATE 5019—ONE-HALF SIZE

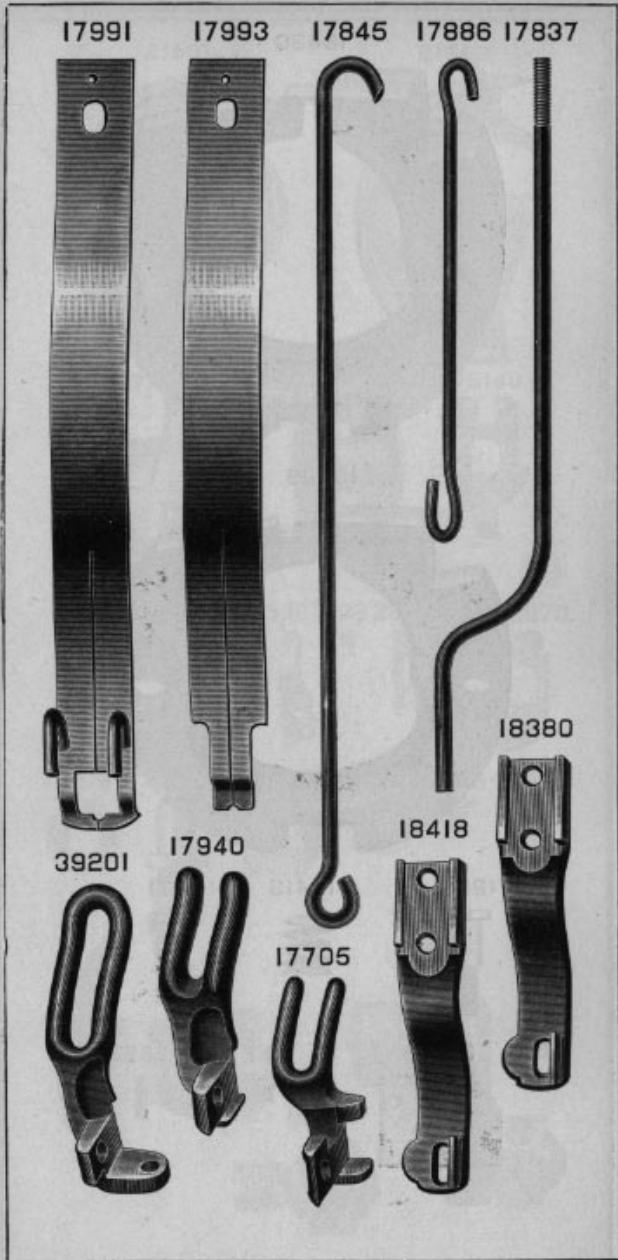
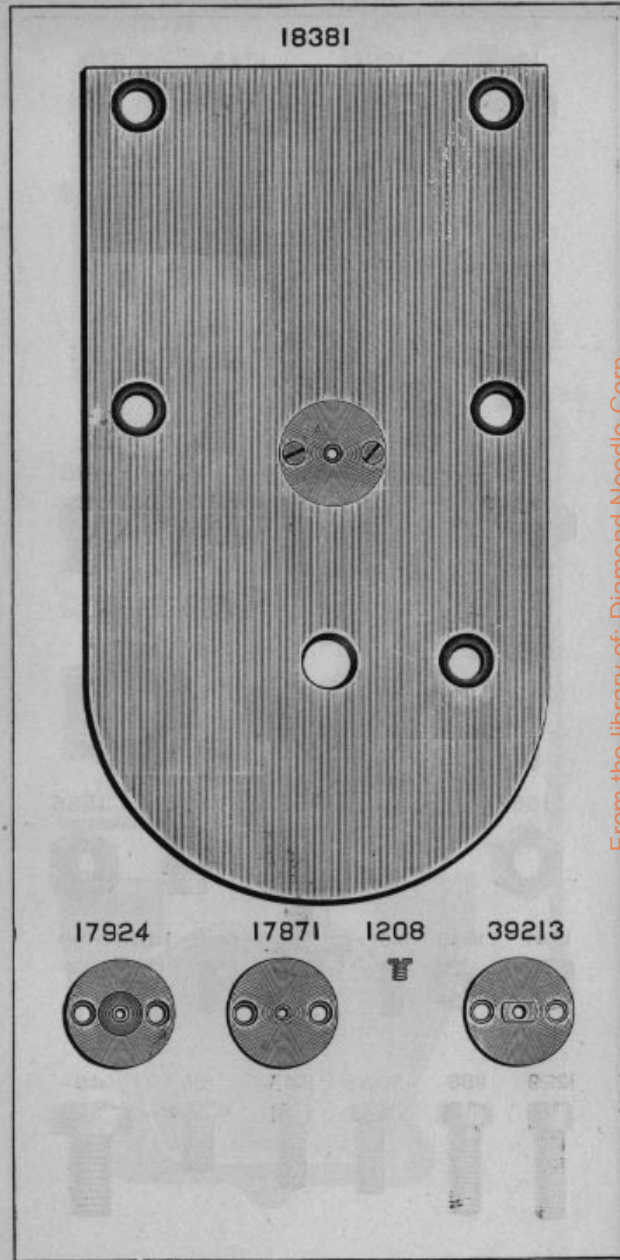


PLATE 5020—FULL SIZE



From the library of: Diamond Needle Corp

PLATE 5021—FULL SIZE

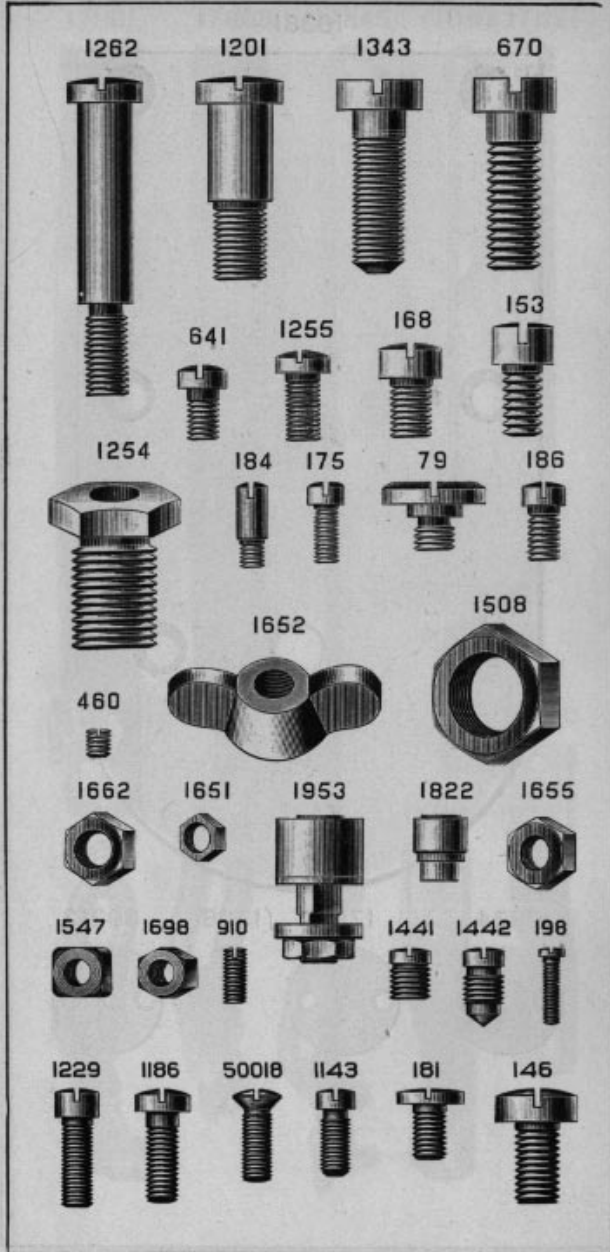
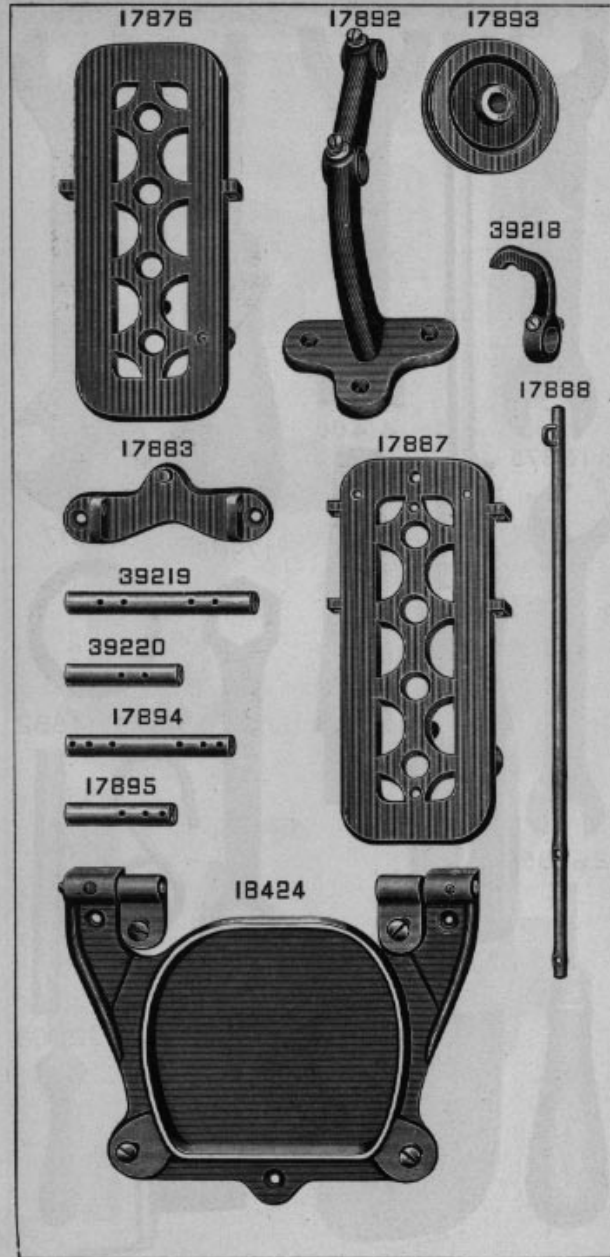


PLATE 5022—ONE-FOURTH SIZE



From the library of: Diamond Needle Corp

PLATE 5023—ONE-HALF SIZE

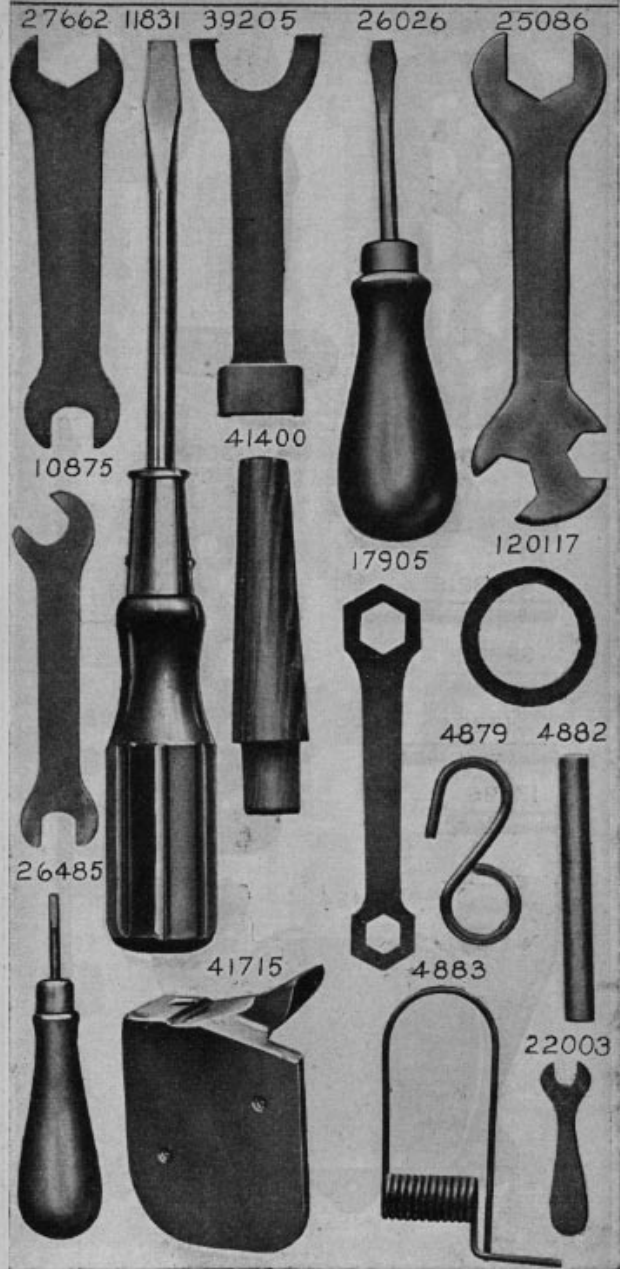
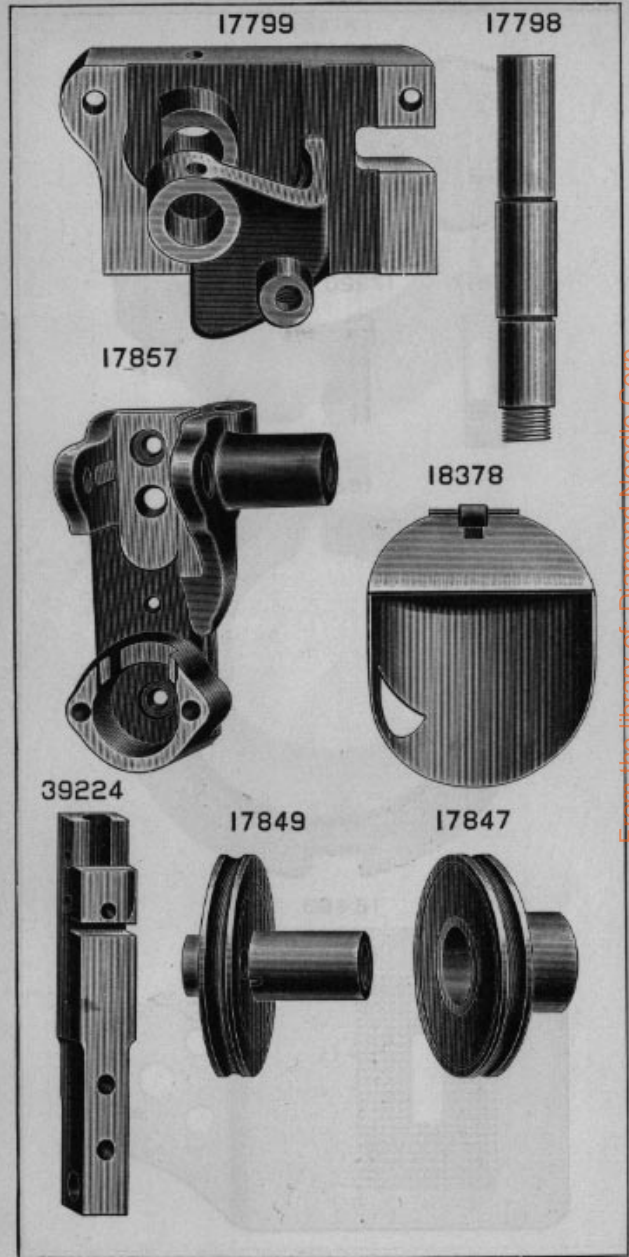


PLATE 5024—ONE-HALF SIZE



From the library of: Diamond Needle Corp

PLATE 5025—FULL SIZE

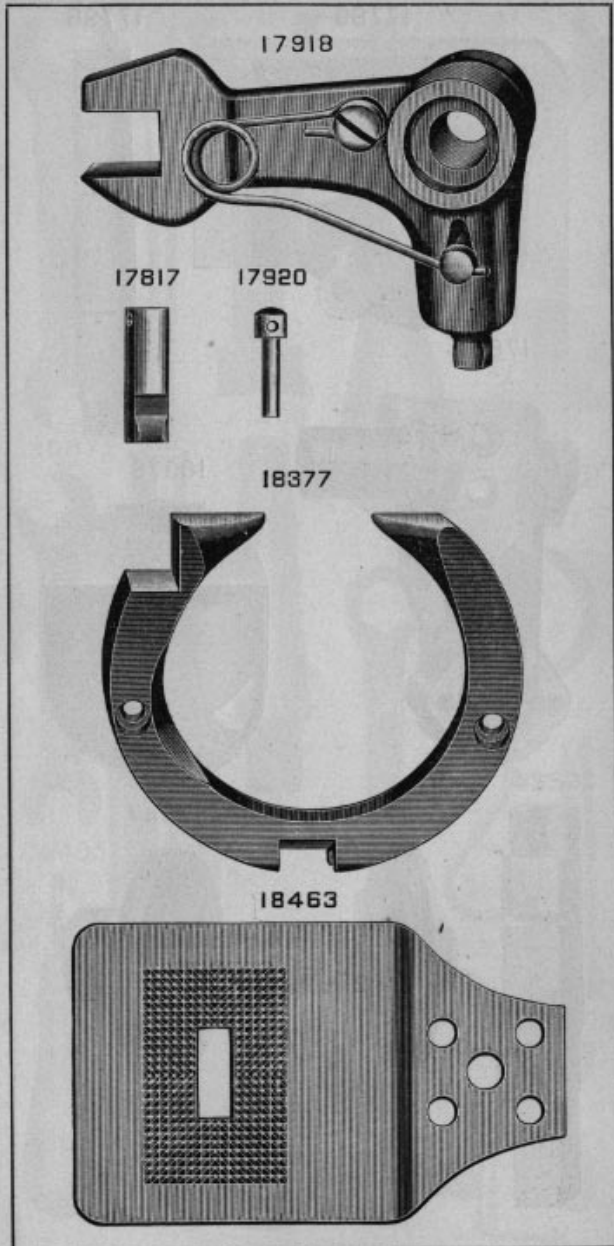


PLATE 5026—FULL SIZE

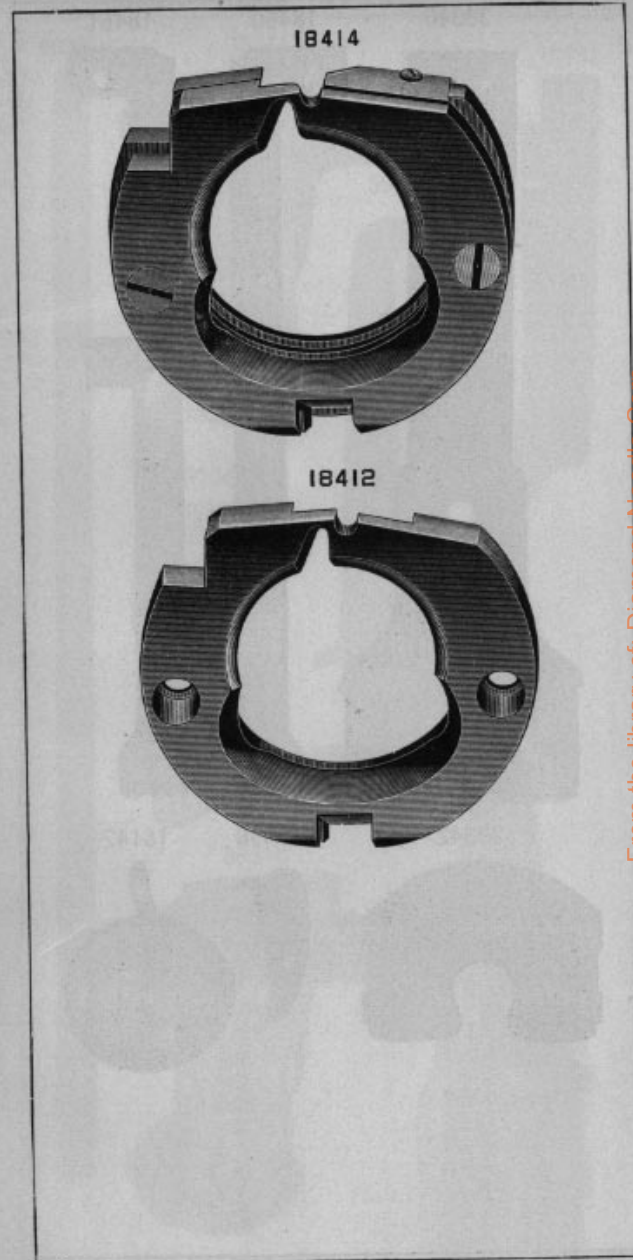


PLATE 5027—FULL SIZE

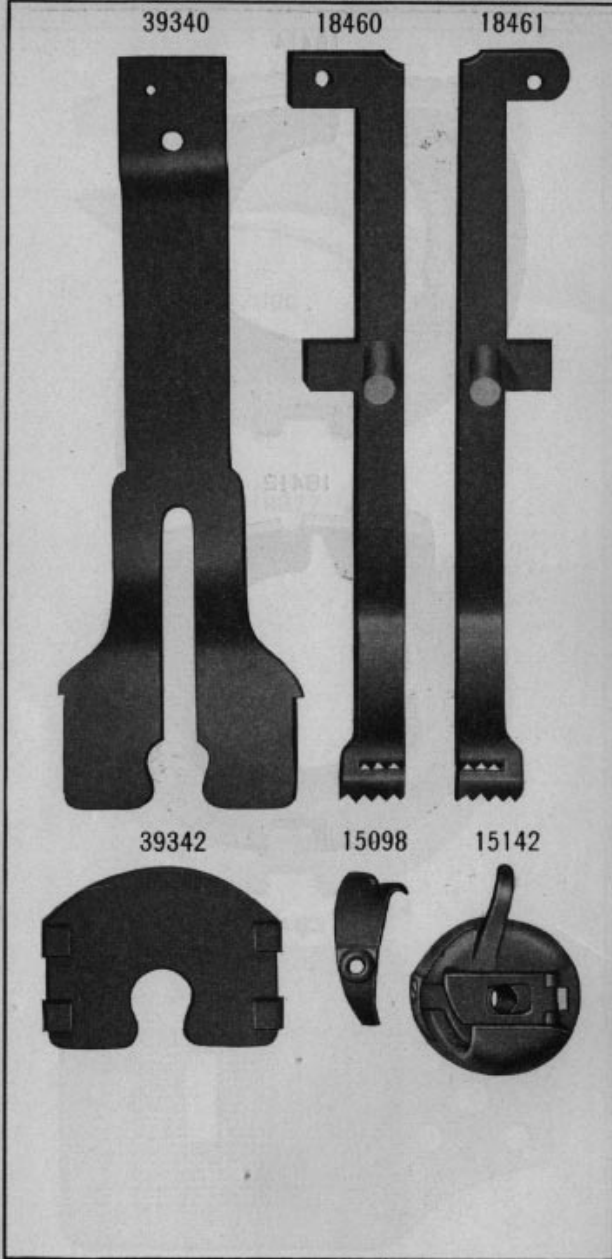
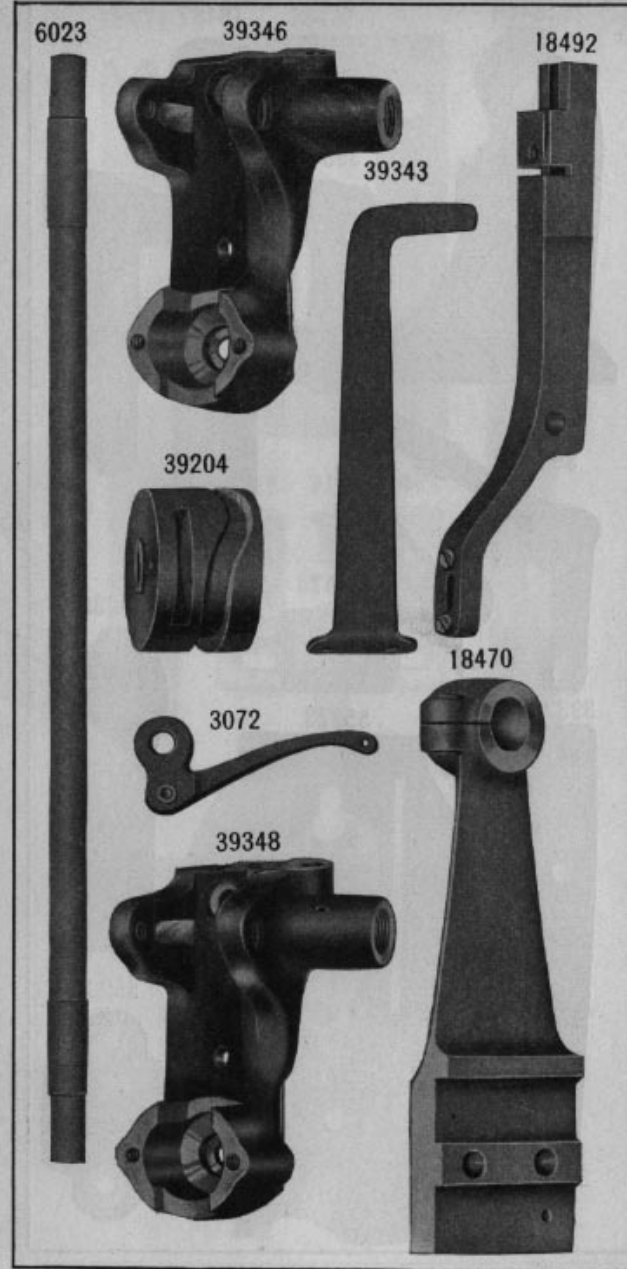


PLATE 5028—ONE-HALF SIZE

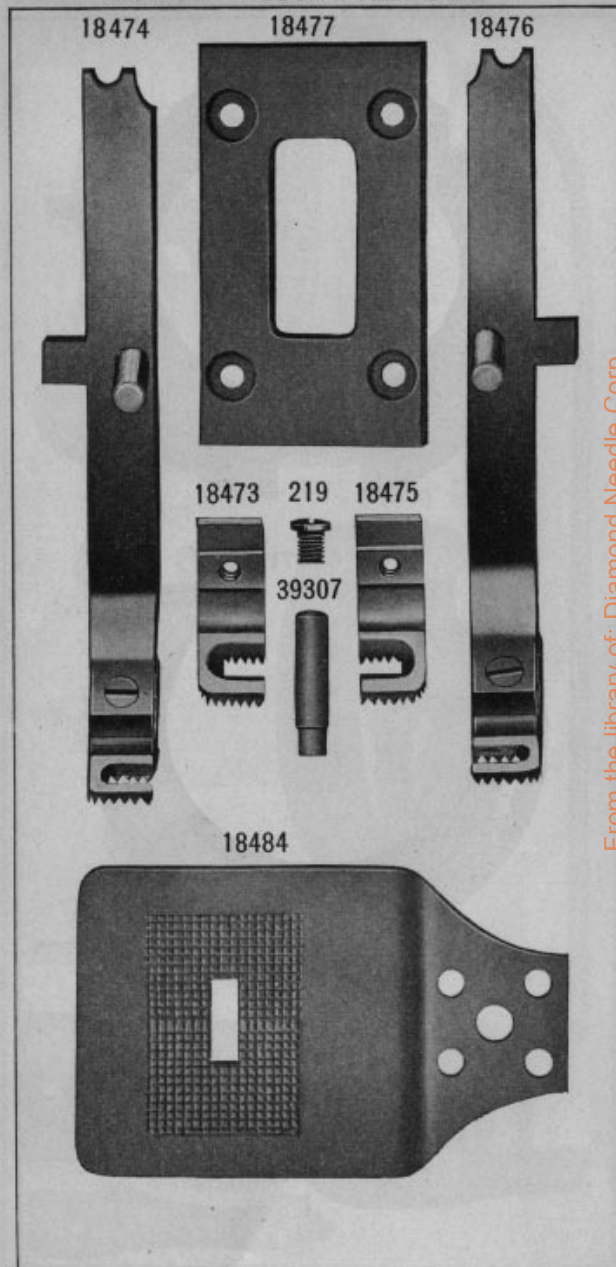


From the library of: Diamond Needle Corp

PLATE 5029—ONE-HALF SIZE



PLATE 5030—FULL SIZE



From the library of: Diamond Needle Corp

PLATE 5032—FULL SIZE

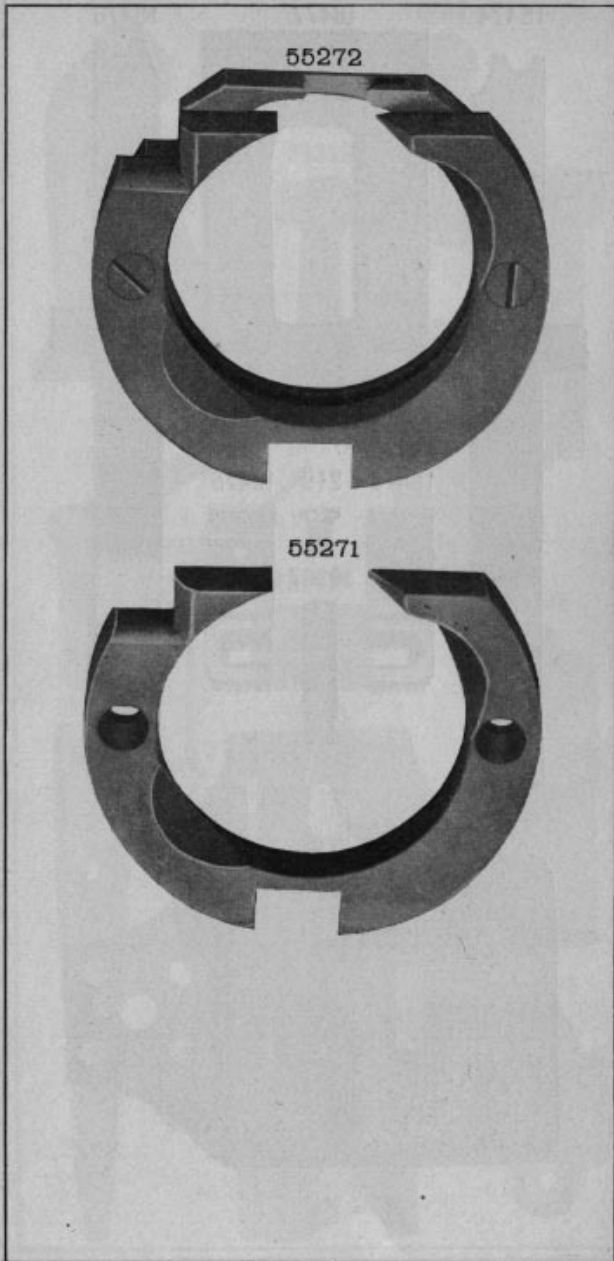
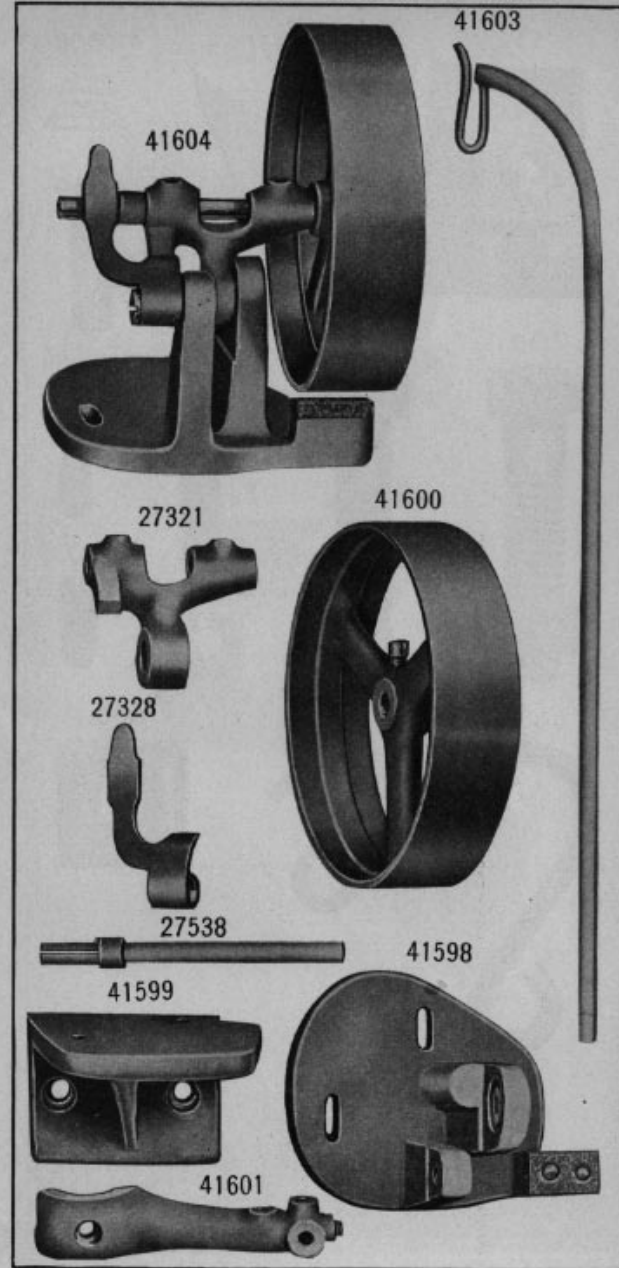


PLATE 5041—ONE-HALF SIZE



From the library of: Diamond Needle Corp



PLATE 5042—FULL SIZE

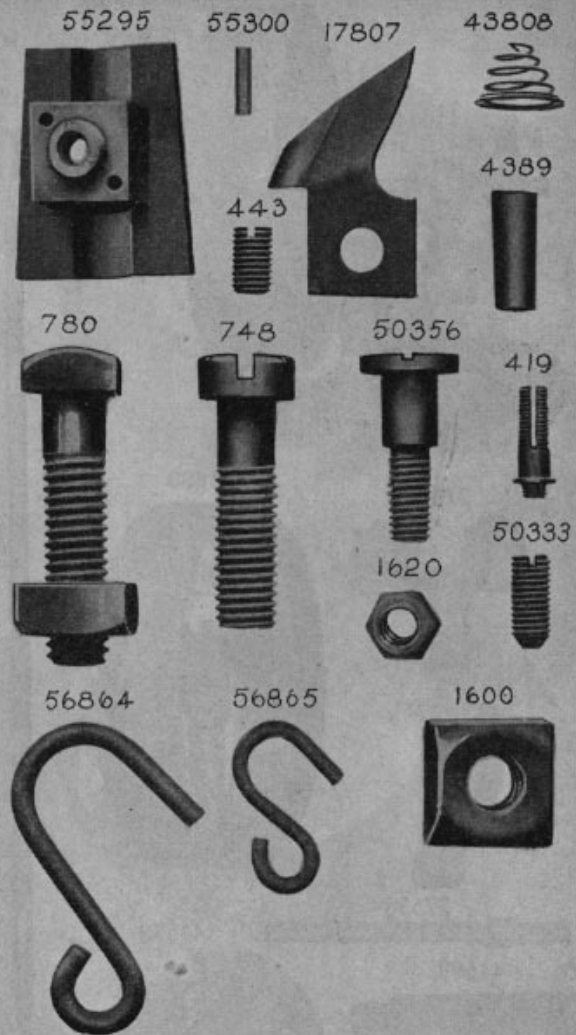


PLATE 5044—ONE-FOURTH SIZE

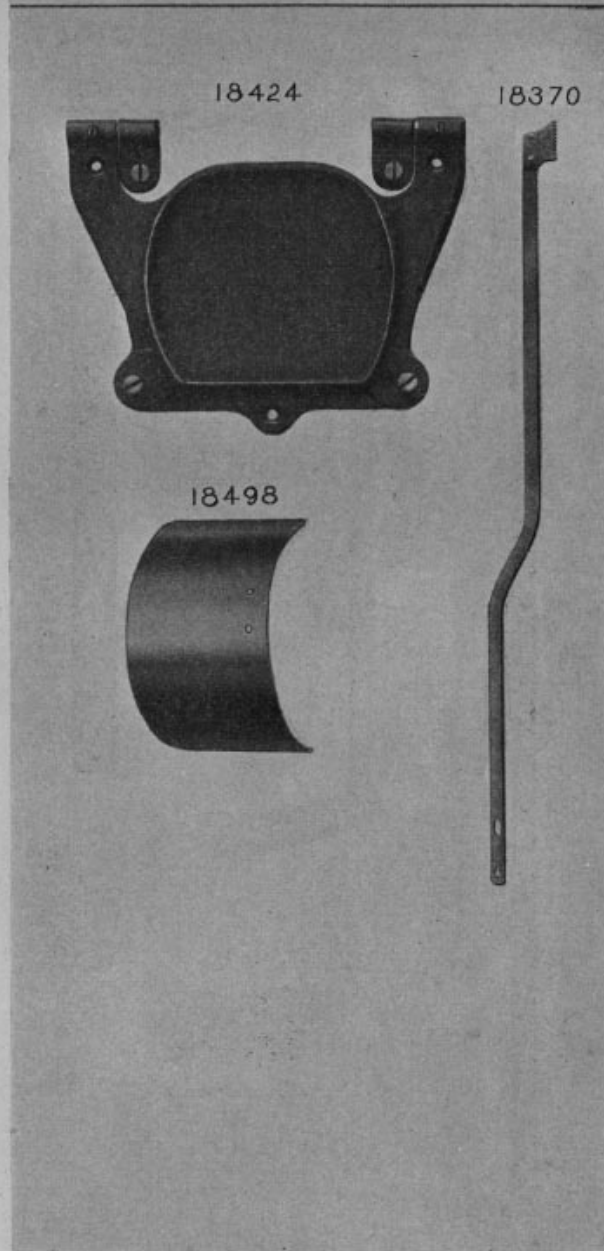


PLATE 7008—ONE-HALF SIZE

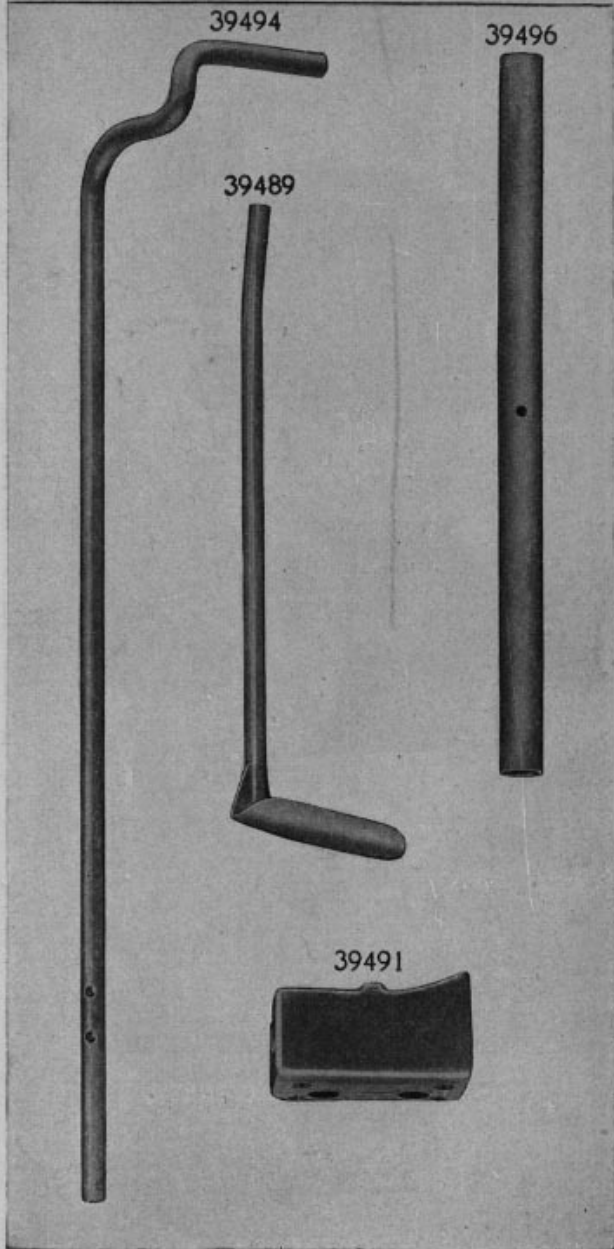


PLATE 7009—FULL SIZE

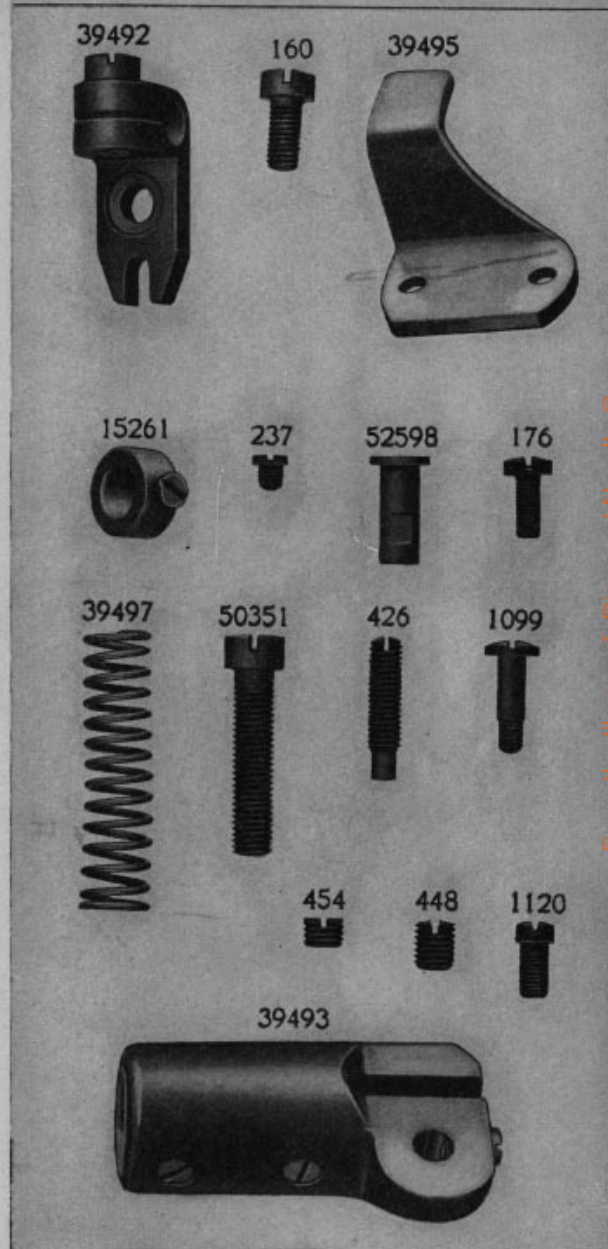
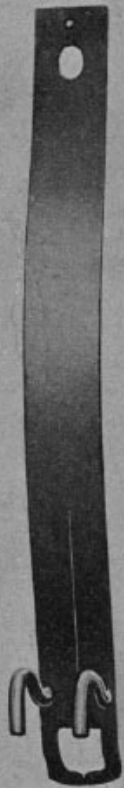


PLATE 7205—ONE-HALF SIZE

63811



63812



63927



63788

PLATE 7233—ONE-FOURTH SIZE

225396

225326

225391

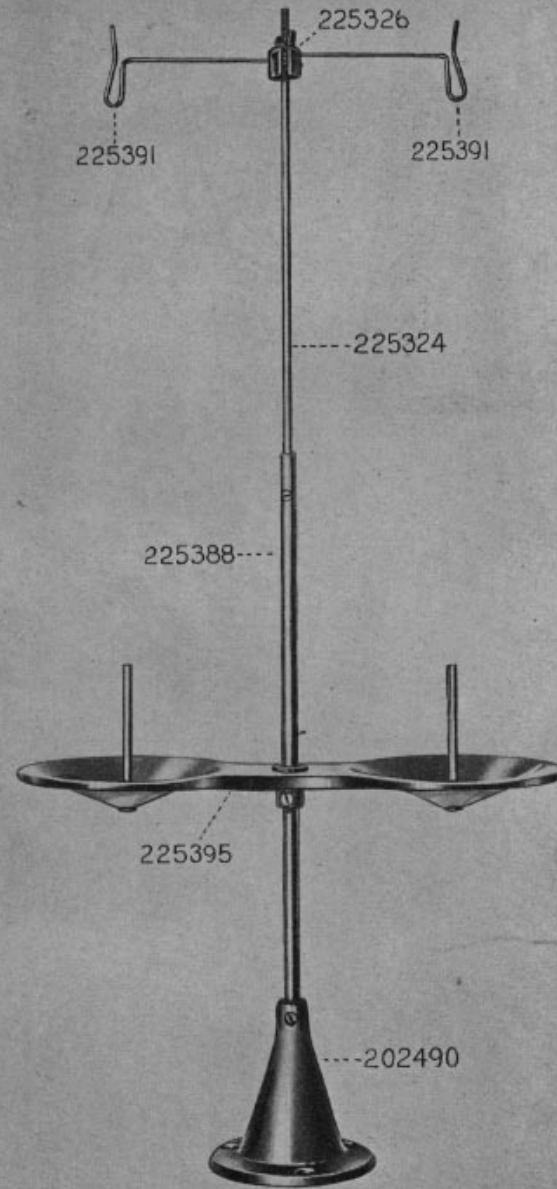
225391

225324

225388

225395

202490



From the library of: Diamond Needle Corp

PLATE 7234—ONE-HALF SIZE

27739



225390

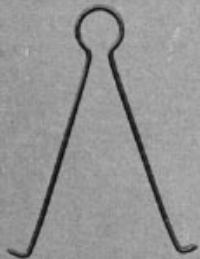
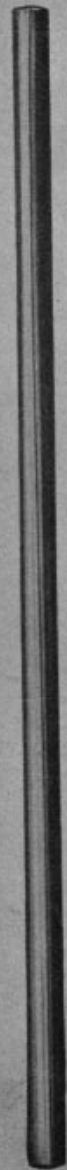


PLATE 7242—ONE-HALF SIZE

7124



27683



46676



2770



46677



16128

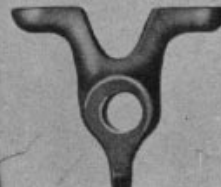
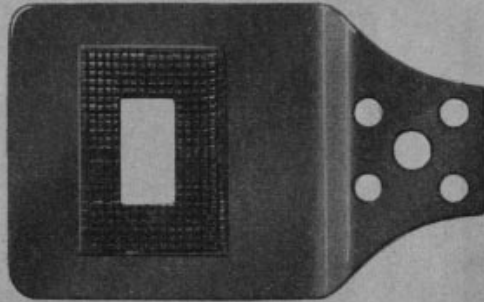
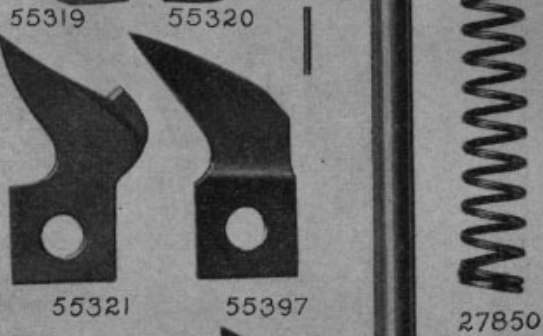


PLATE 8582—FULL SIZE

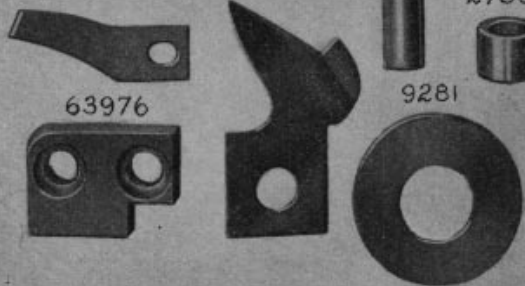
55396



55390 55392 63726 27849 32675



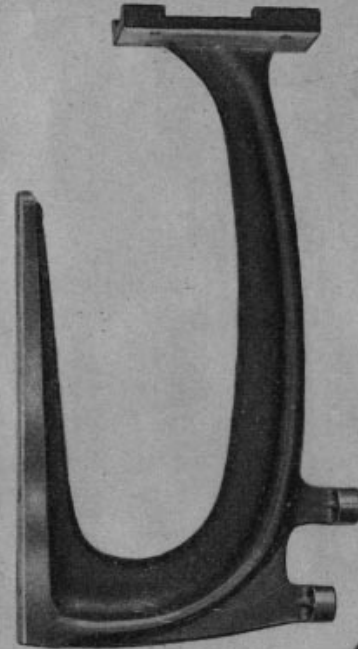
55319 55320 41828 55321 55397 27850



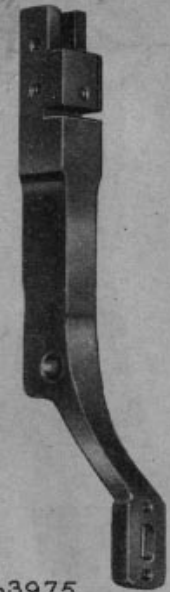
63976 9281

PLATE 8583—ONE-HALF SIZE

63734



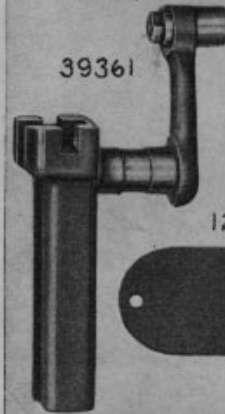
55387



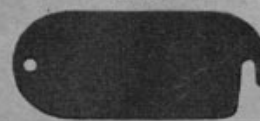
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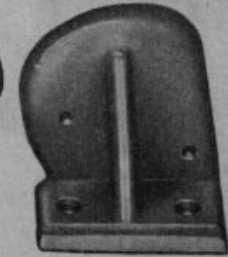
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124674



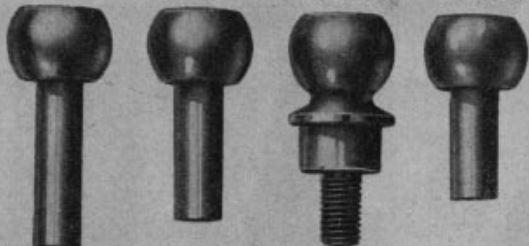
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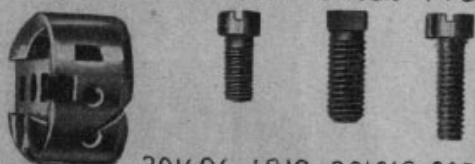
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PLATE 8584—FULL SIZE

55381 55383 50598 55382



62739 1057 50682 145



201696 1819 201018 200383

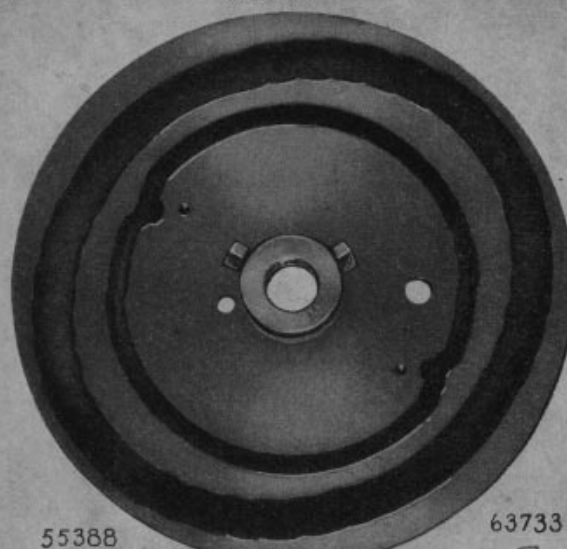


76 1524 225393 226 208 50117 42639

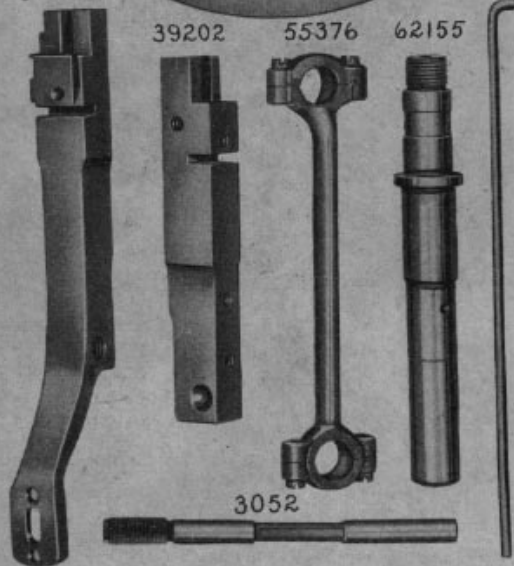


PLATE 8585—ONE-HALF SIZE

55395



55388 63733



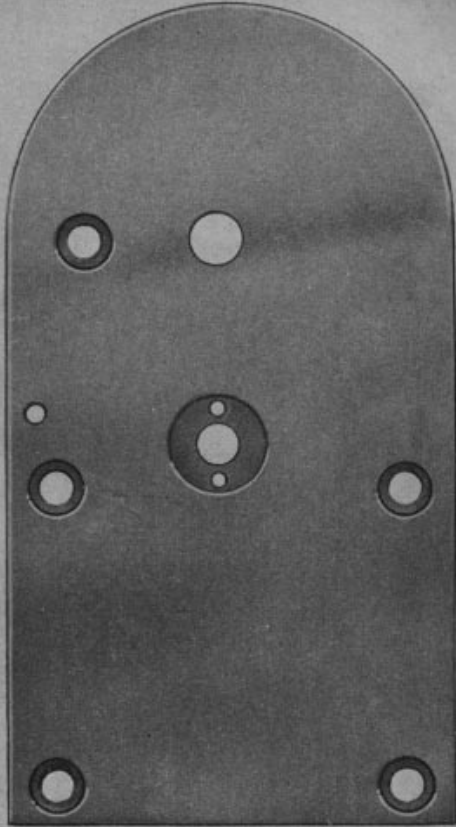
39202 55376 62155

3052

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PLATE 8586—FULL SIZE

55324



55325



55326



55331

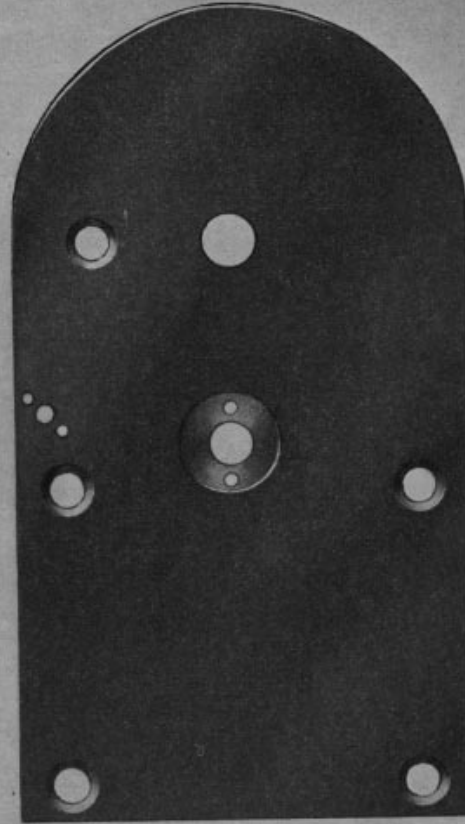


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PLATE 8587—FULL SIZE

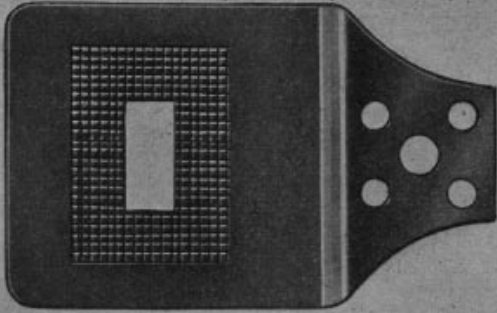
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PLATE 8588—FULL SIZE

55417



55410



55412



56865



9525



51251



356



124950

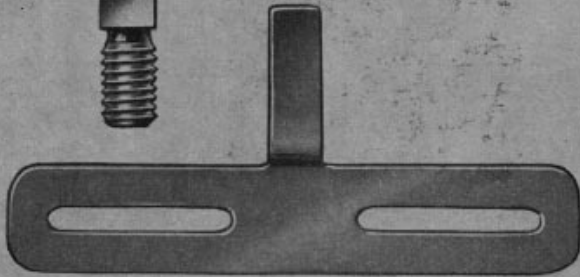
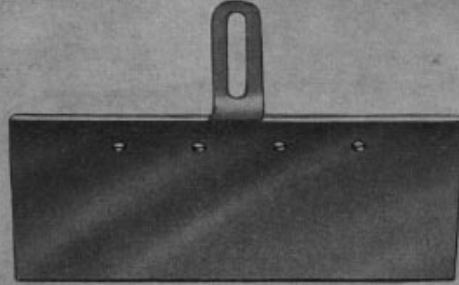
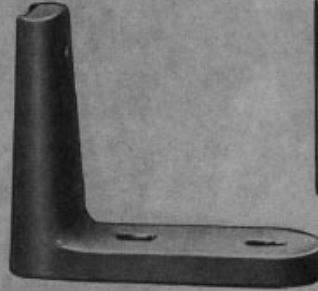


PLATE 8589—ONE-HALF SIZE

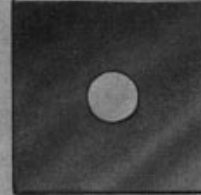
124951



124706



46713



21327





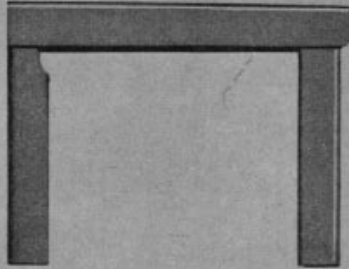
46707



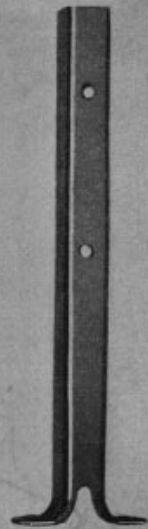
126530



126532



126508

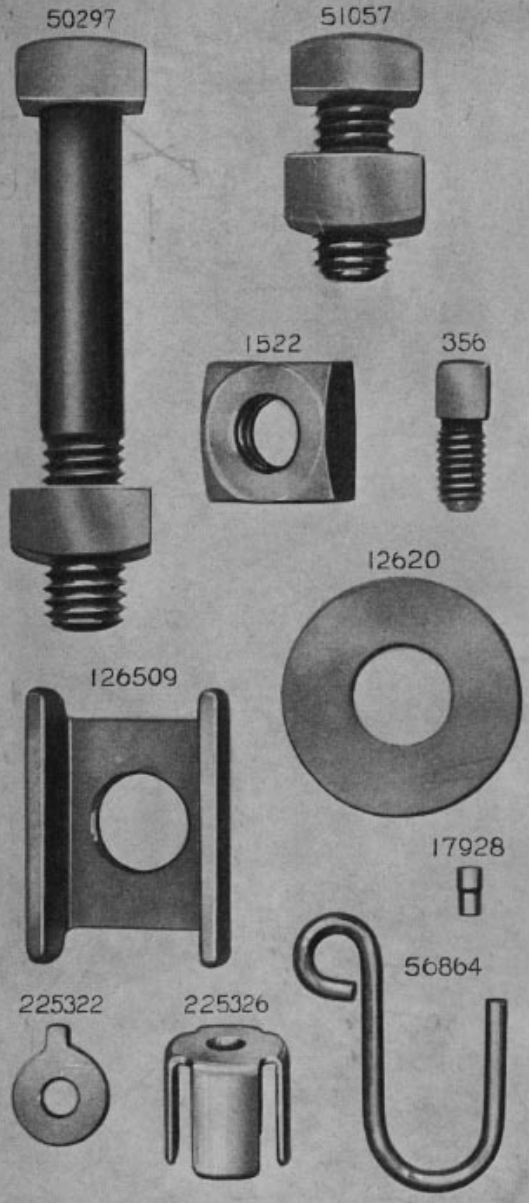


46711



PLATE 9090-ONE-EIGHTH SIZE

PLATE 20332—FULL SIZE



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